



WINDOW WALLS

BG SYSTEMS - BT525 SERIES (2 1/4" X 5 1/4" SYSTEM FOR 1" GLASS)

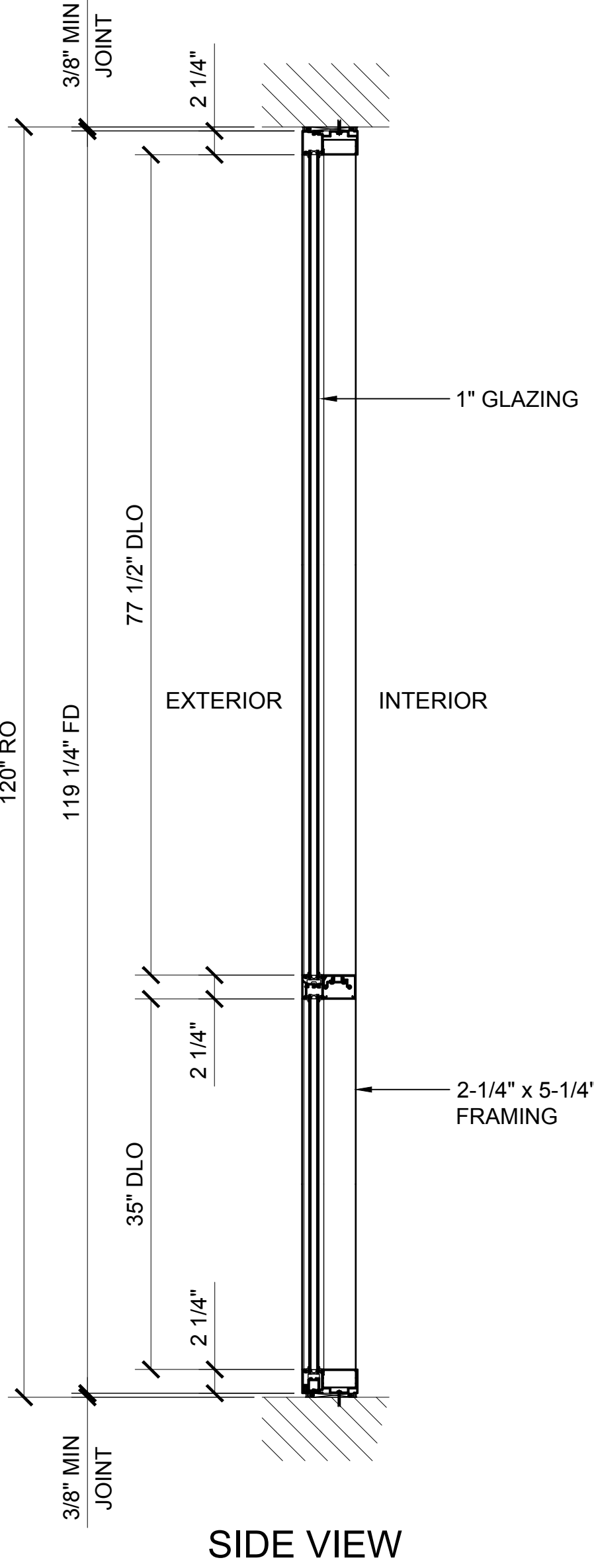
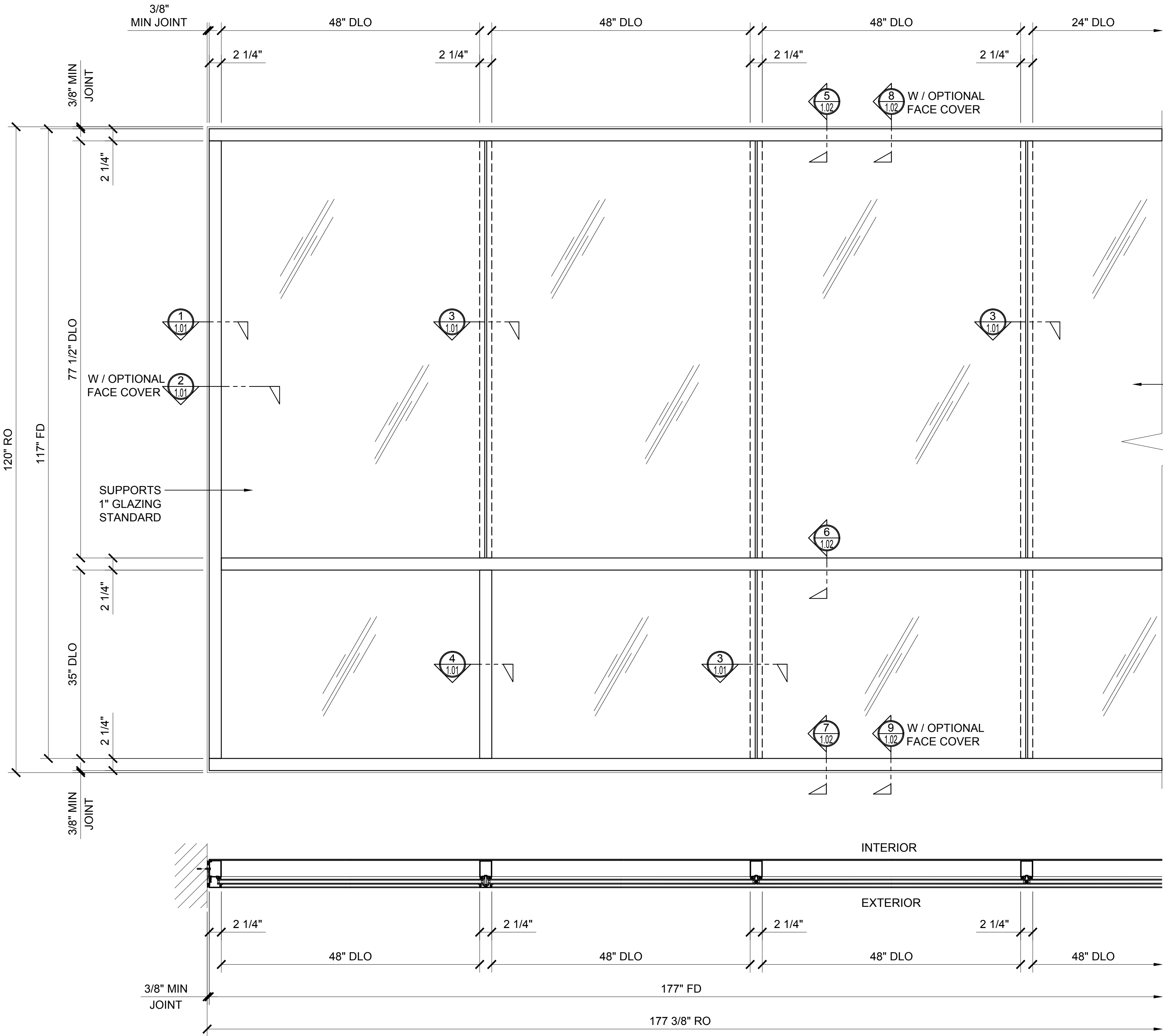
GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
GUIDELINES.

1" = 1'-0"

BT525 SERIES SPECIFICATIONS

BG Systems are ideal for a low to mid-rise structural silicone glazed fixed horizontal ribbon window. These systems were designed for three types of configuration: two- sided structural silicone support; captured glazing; a combination of these two configurations. Designed for stacking installation, these systems may be glazed from the interior or exterior. BT (Thermal) Series features the Poly-Aluminizer Thermal Break Technology. Dual or two-tone colors can be achieved by specifying different finishes for the optional exterior face covers and interior mullions.

- 2 1/4" x 5 1/4" frame
- 1" Glazing infill (SHOWN) Optional 1/4" glass is available
- Full range of accessory components
- Available in an array of architectural coatings and anodized finishes
- Anchor clips assembly
- Interior / Exterior Glazed



STANDARD ABBREVIATIONS

- RO ROUGH OPENING
- FD FRAME DIMENSION
- DLO DAYLIGHT OPENING
- DO DOOR OPENING
- DD DOOR DIMENSION
- SMC SURFACE MOUNTED CLOSER
- OHCC OVERHEAD CONCEALED CLOSER

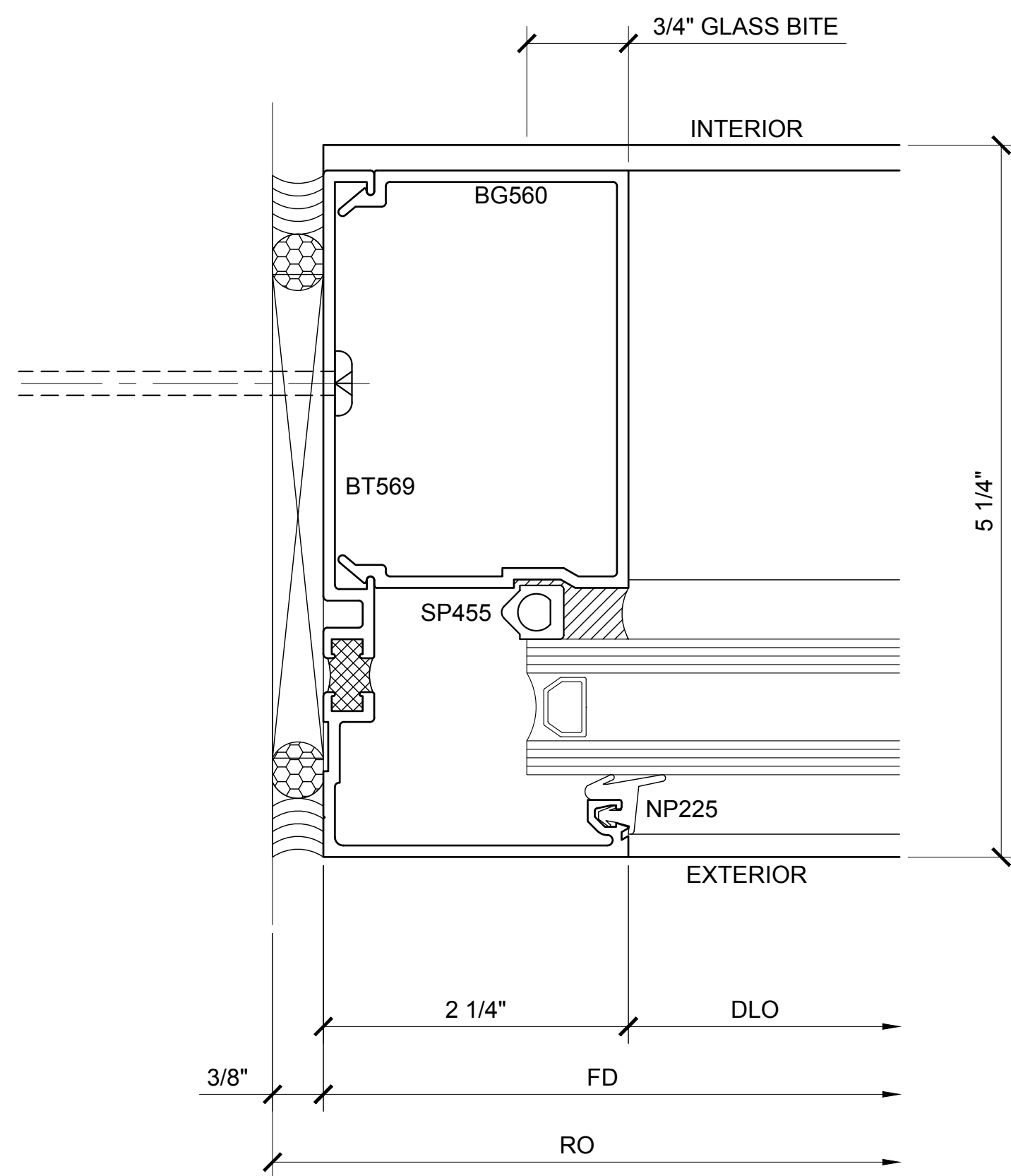
Revisions By:



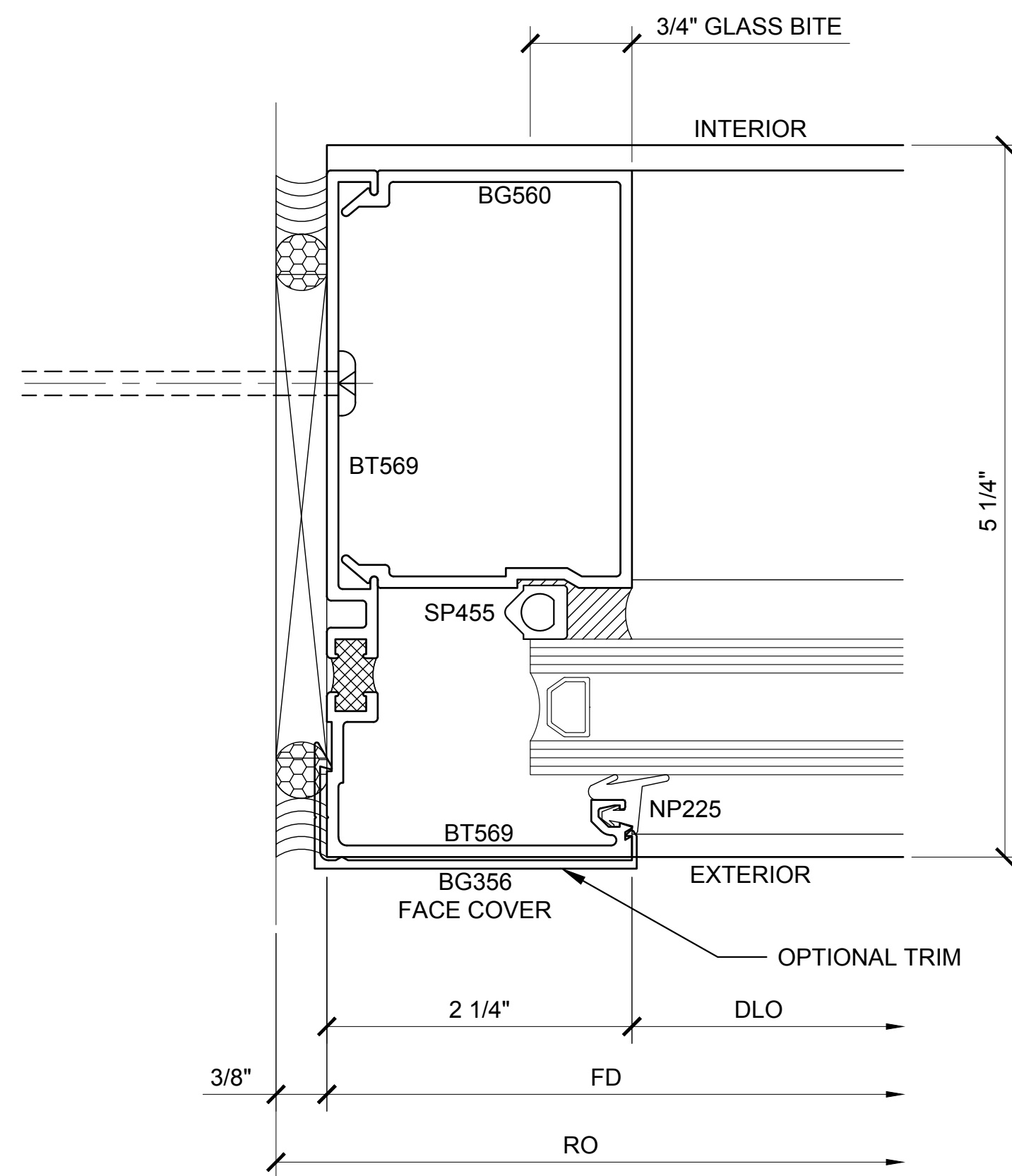
Discription:
CRL US ALUMINUM
BT525 THERMAL WALL
WINDOW WALLS
FOR 1" OR 1/4" GLASS

Drawn By: TMG
Date: 06/26/15
Scale: AS NOTED
File Name:
BT525.dwg

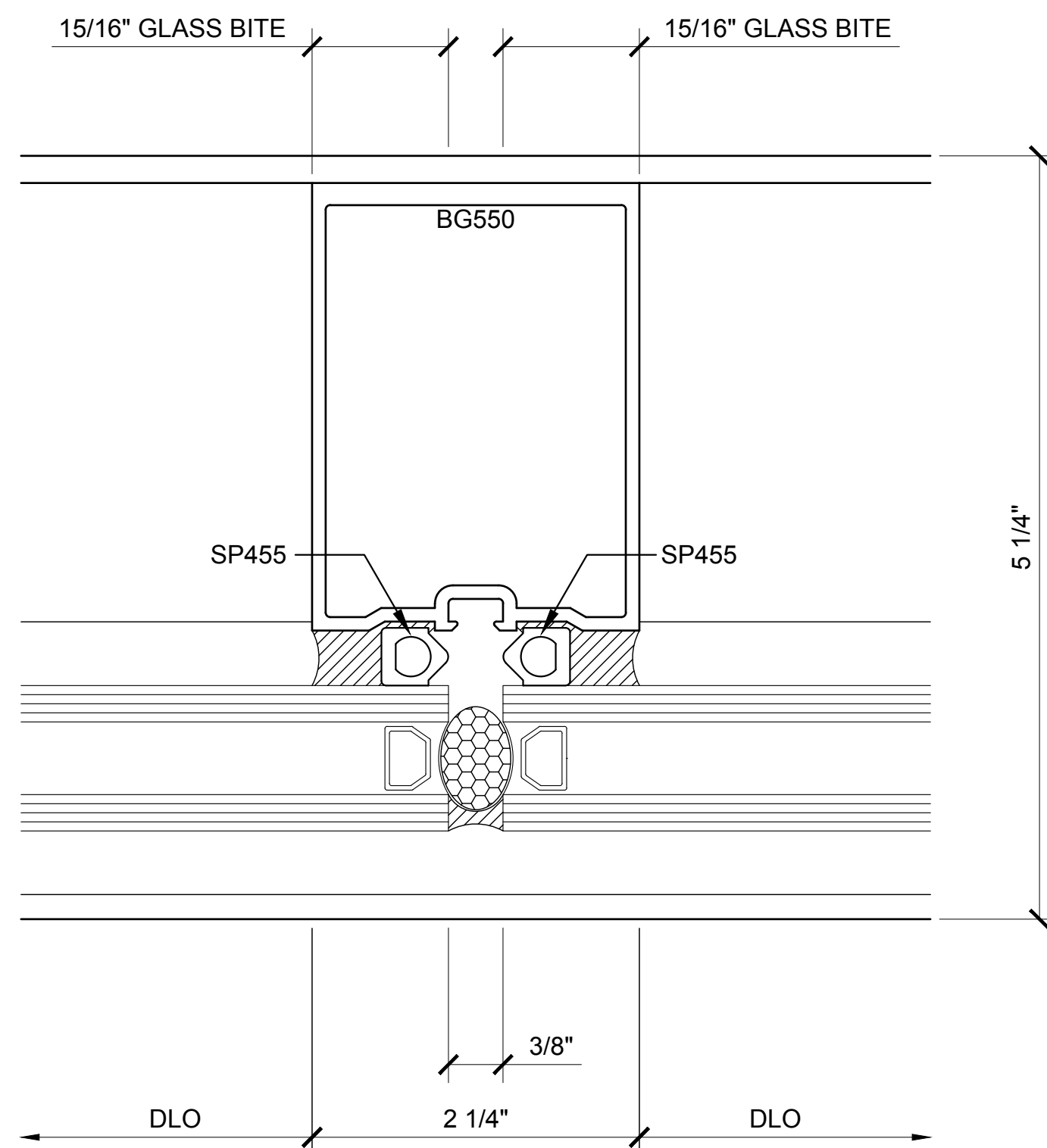
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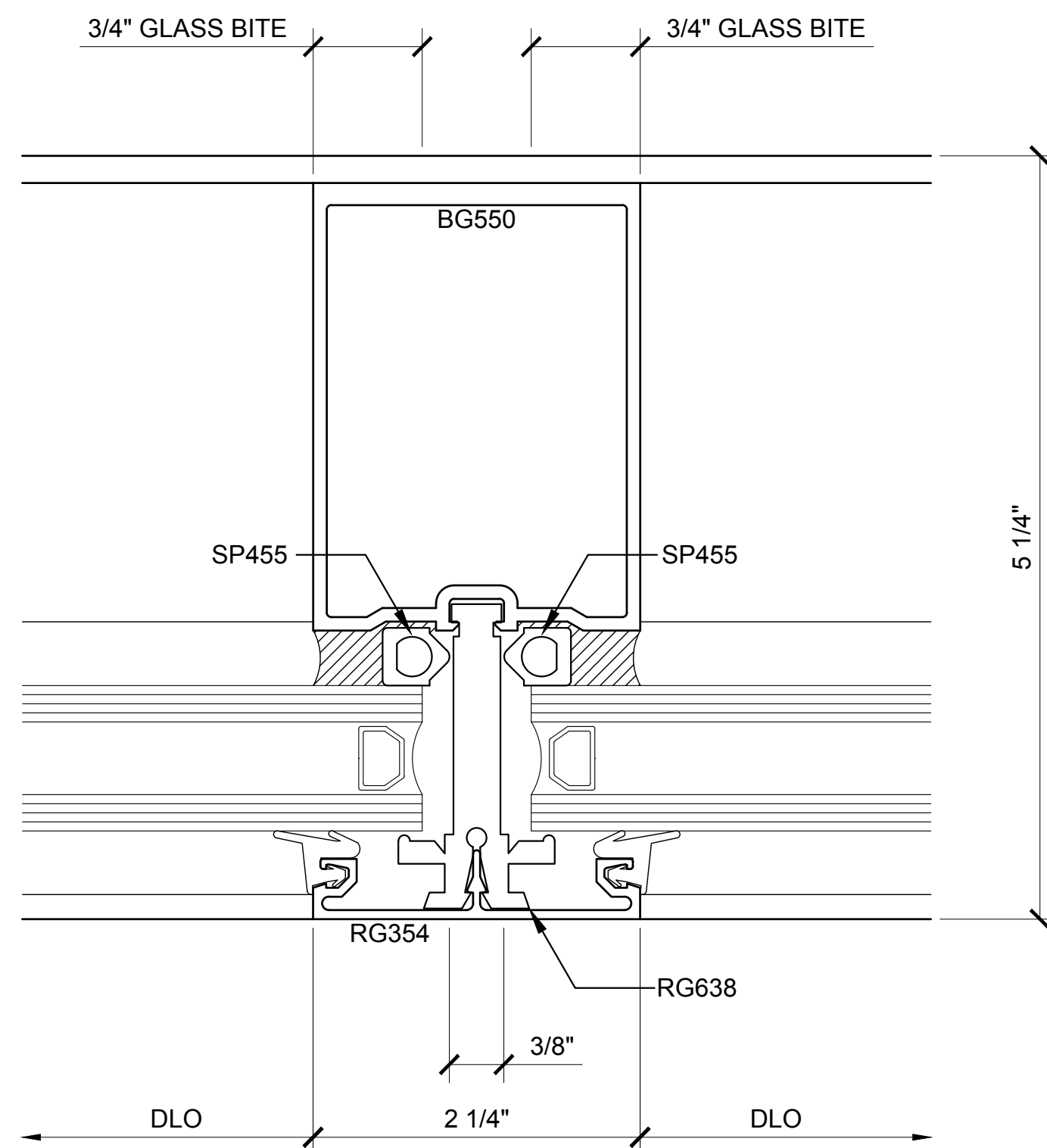
① SECTION DETAIL AT JAMB
 ARCH REF: N/A 1'-0"=1'-0"



② SECTION DETAIL AT JAMB
 ARCH REF: N/A 1'-0"=1'-0"
 W / OPTIONAL FACE COVER

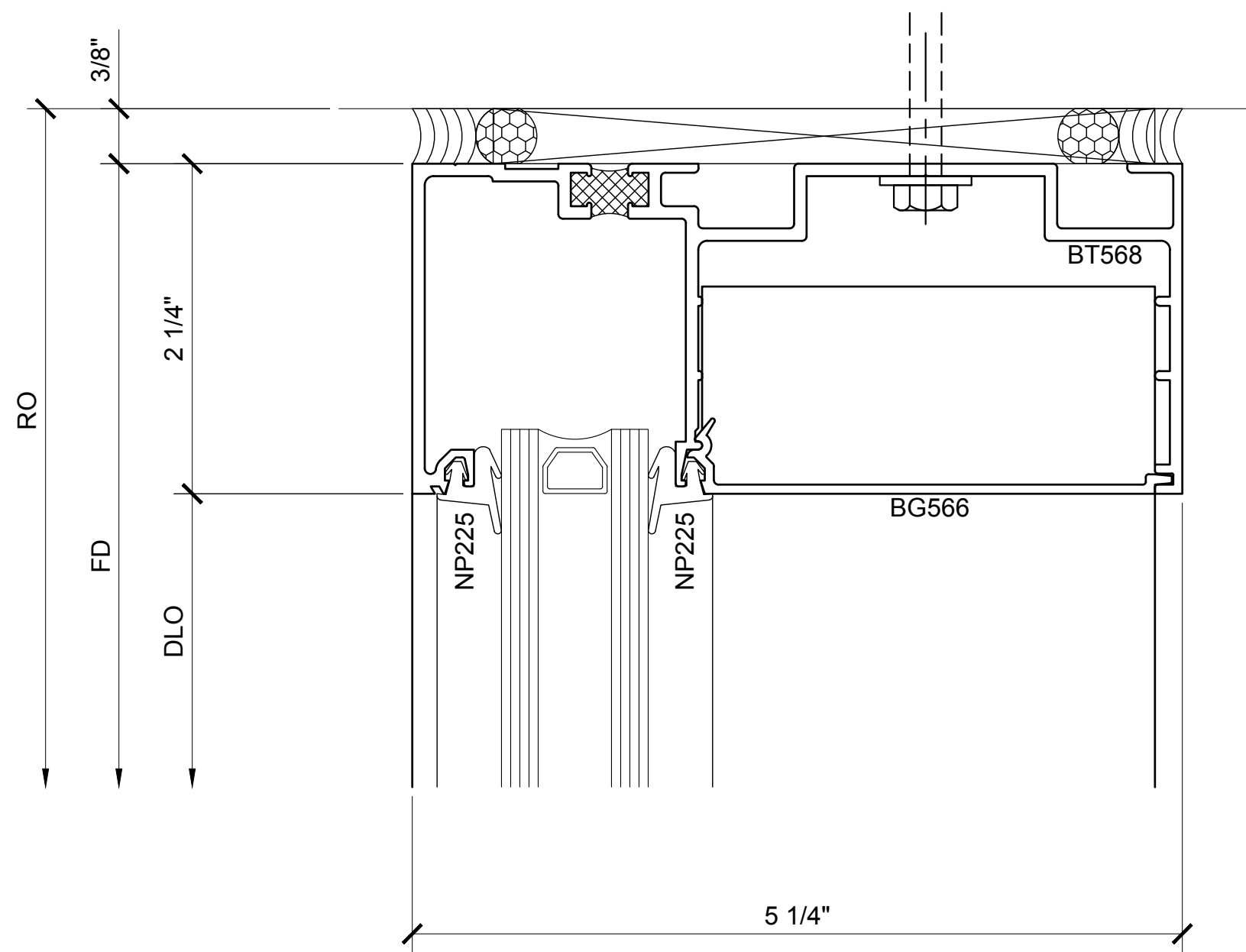


③ SECTION DETAIL AT VERTICAL
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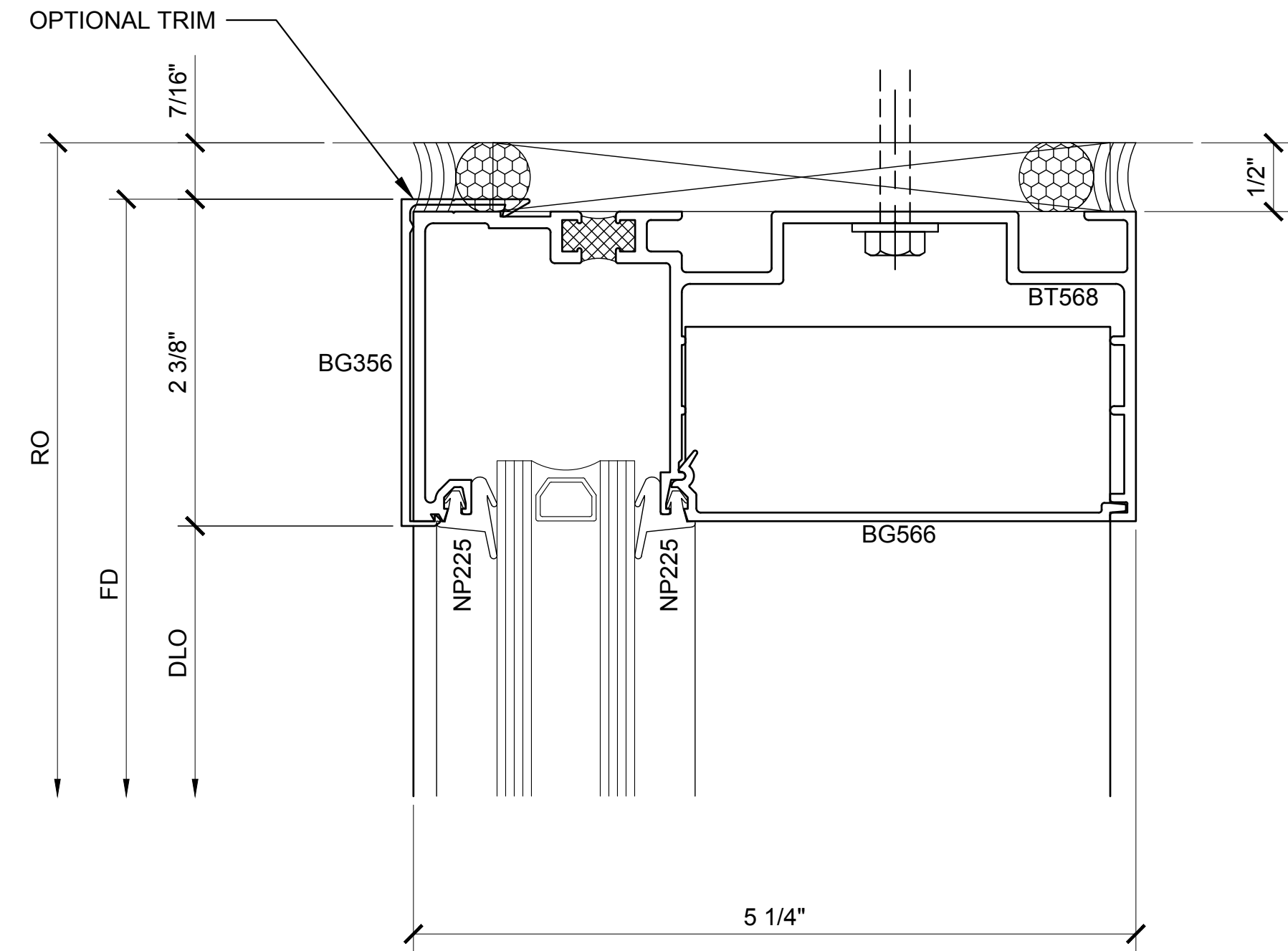


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 ARCH REF: N/A 1'-0"=1'-0"
 W / FACE CAP

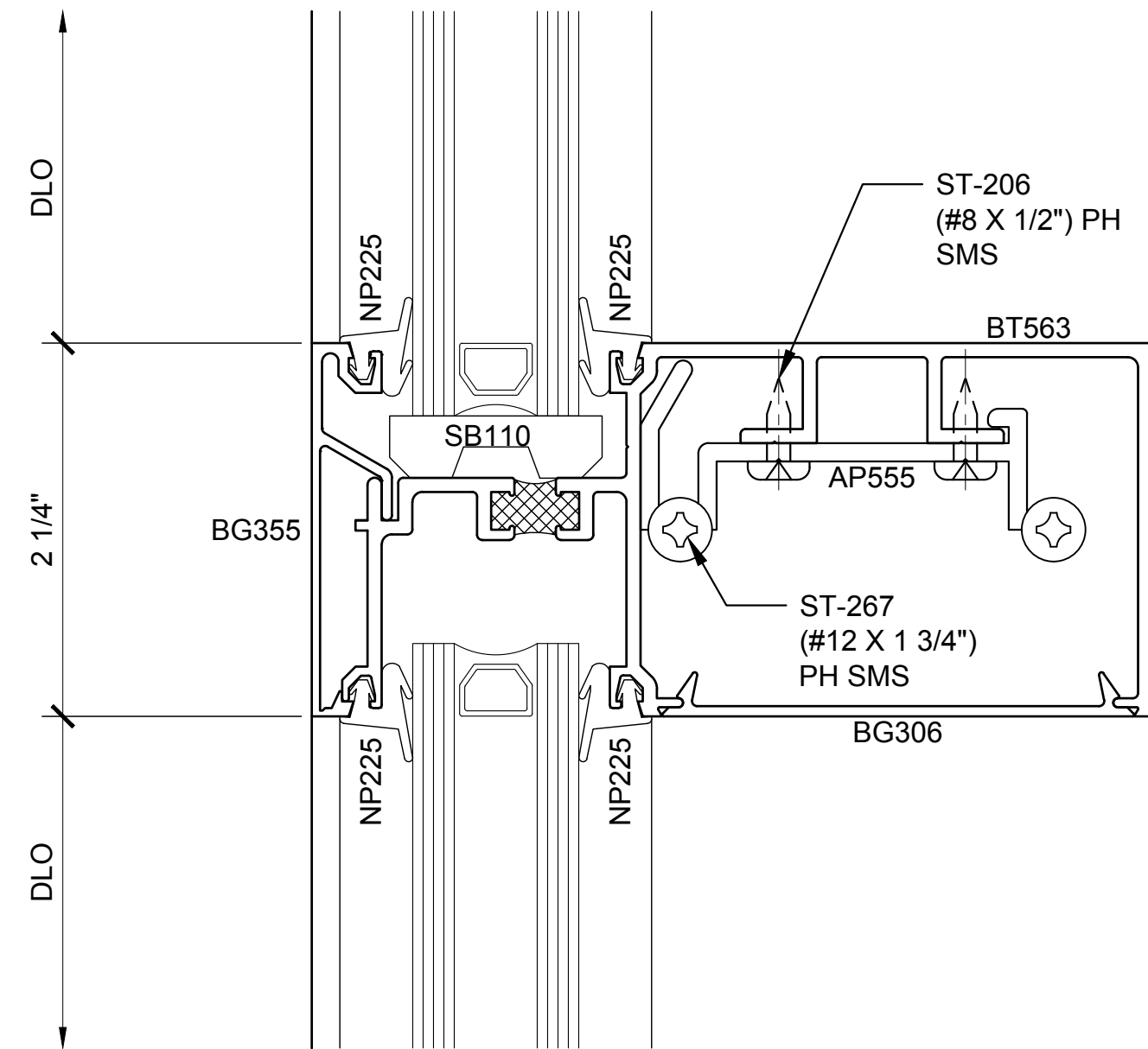
Revisions By:	
 CRL US ALUMINUM <small>C.R. LAURENCE CO. ARCHITECTURAL PRODUCTS 2503 E. Vernon Avenue, Los Angeles, CA 90058-1897 PH (800) 421-6144 FX 800-567-7301 www.crlaurence.com</small>	
Discription: CRL US ALUMINUM BT525 THERMAL WALL WINDOW WALLS FOR 1" OR 1/4" GLASS	
Drawn By: TMG Date: 06/26/15 Scale: AS NOTED File Name: BT525.dwg	
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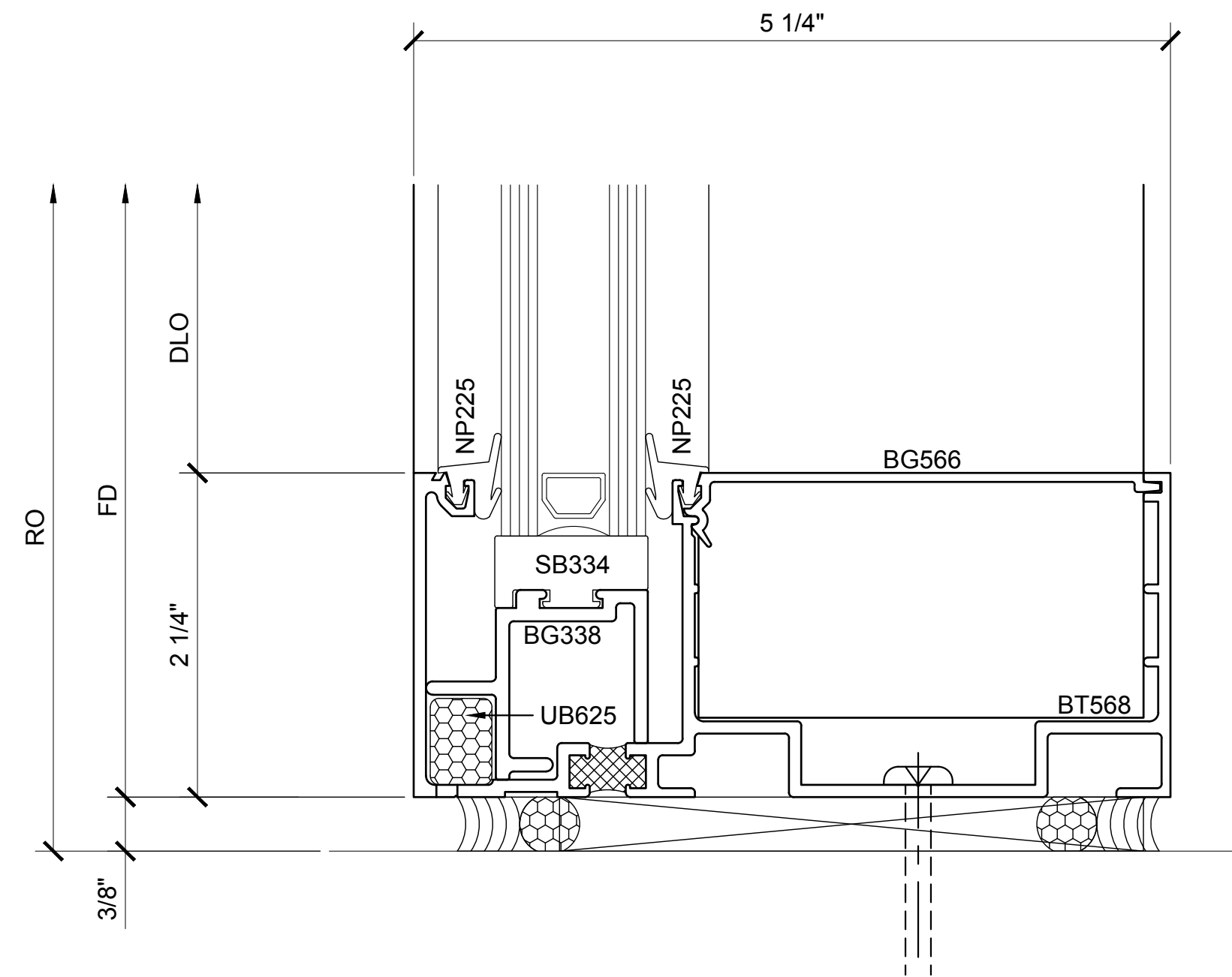
5 SECTION DETAIL AT HEAD
 ARCH REF: N/A 1'-0"=1'-0"



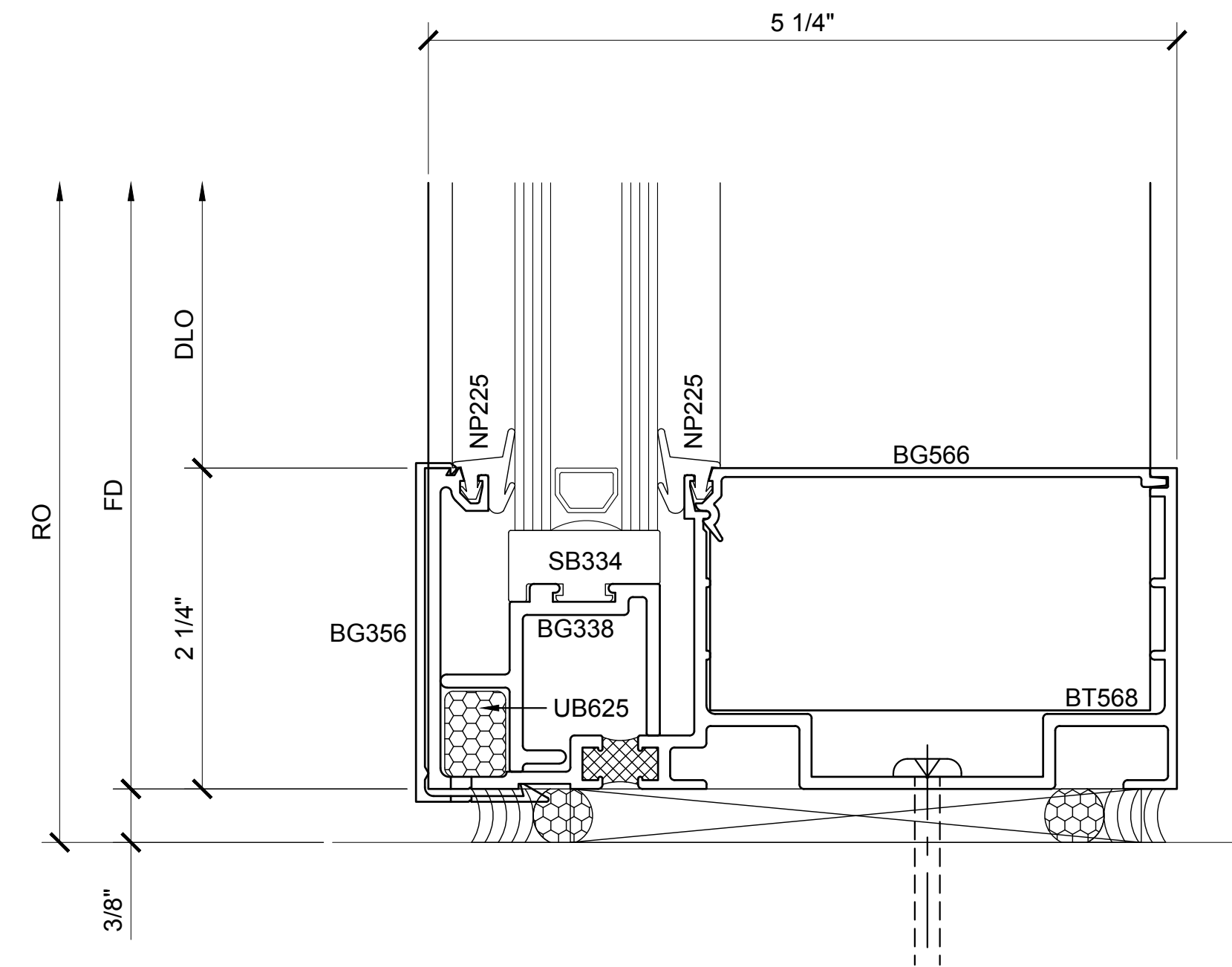
8 SECTION DETAIL AT HEAD
 ARCH REF: N/A W / OPTIONAL FACE COVER 1'-0"=1'-0"



6 SECTION DETAIL AT INTERMEDIATE HORIZONTAL
 ARCH REF: N/A 1'-0"=1'-0"



7 SECTION DETAIL AT SILL
 ARCH REF: N/A 1'-0"=1'-0"



9 SECTION DETAIL AT SILL
 ARCH REF: N/A W / OPTIONAL FACE COVER 1'-0"=1'-0"

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Sheet	
1.02	



WINDOW WALLS

BG SYSTEMS - BT525 SERIES (2 1/4" X 5 1/4" SYSTEM FOR 1" GLASS)
EXTERIOR GLAZING WITH CENTER HUNG DOORS

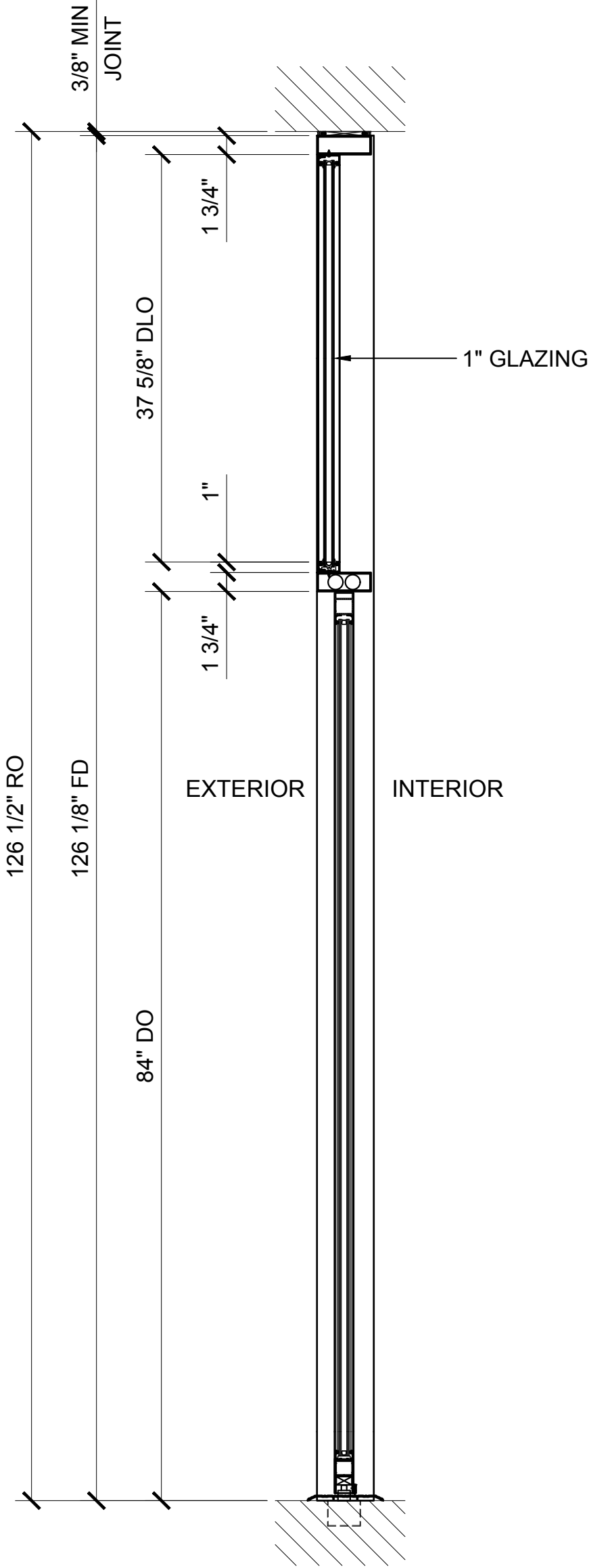
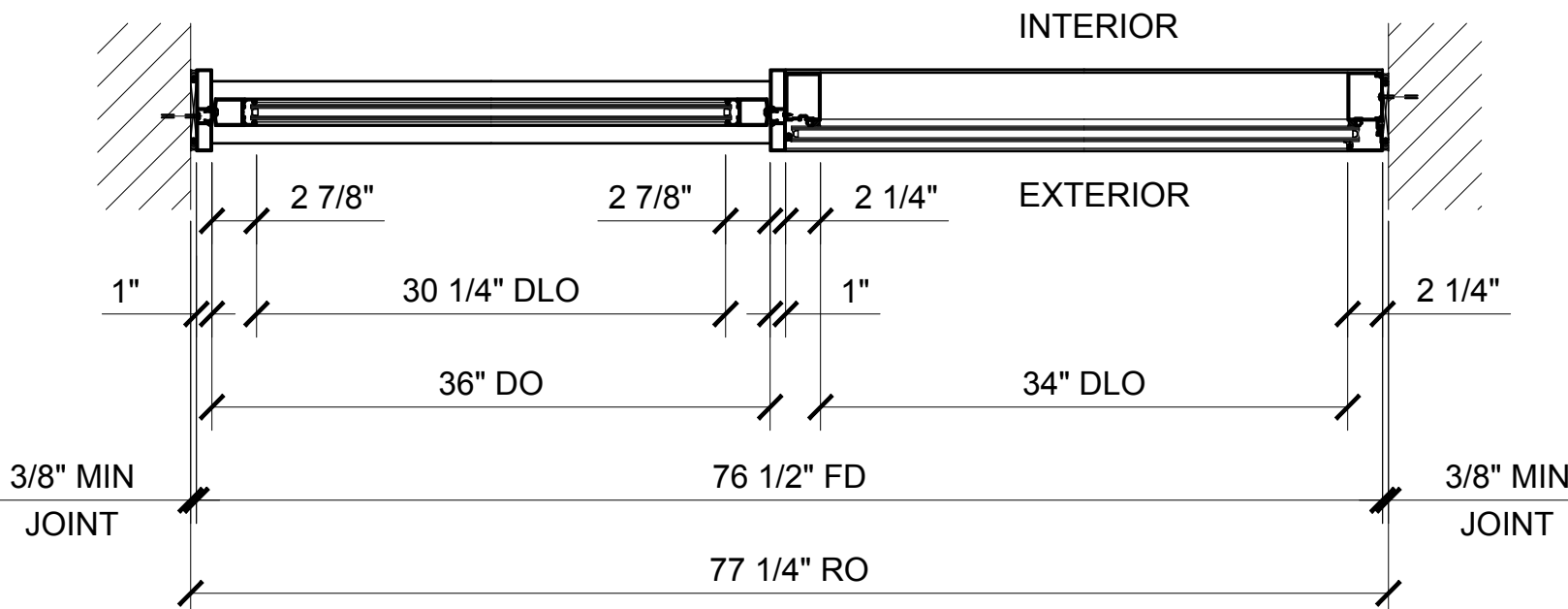
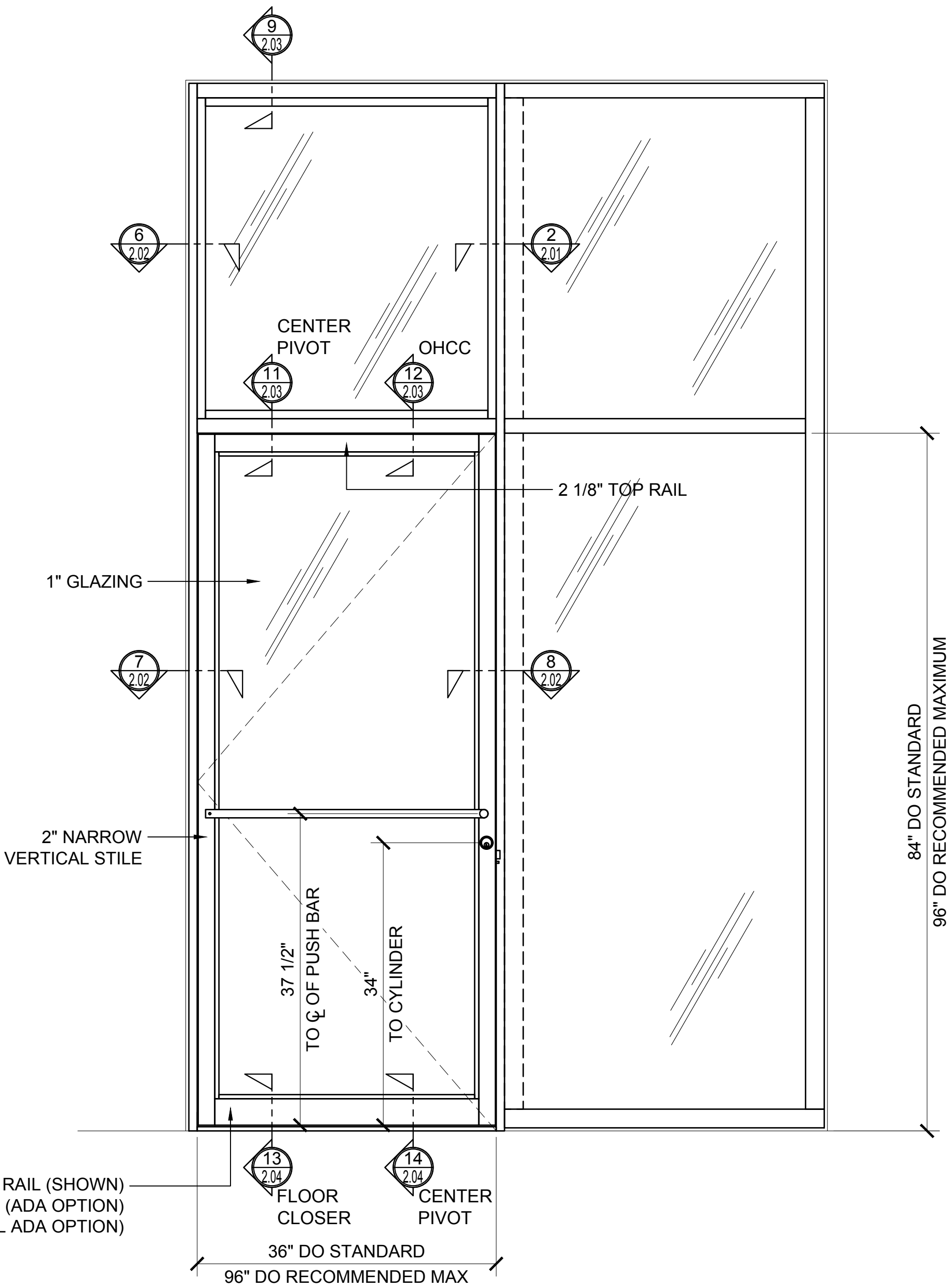
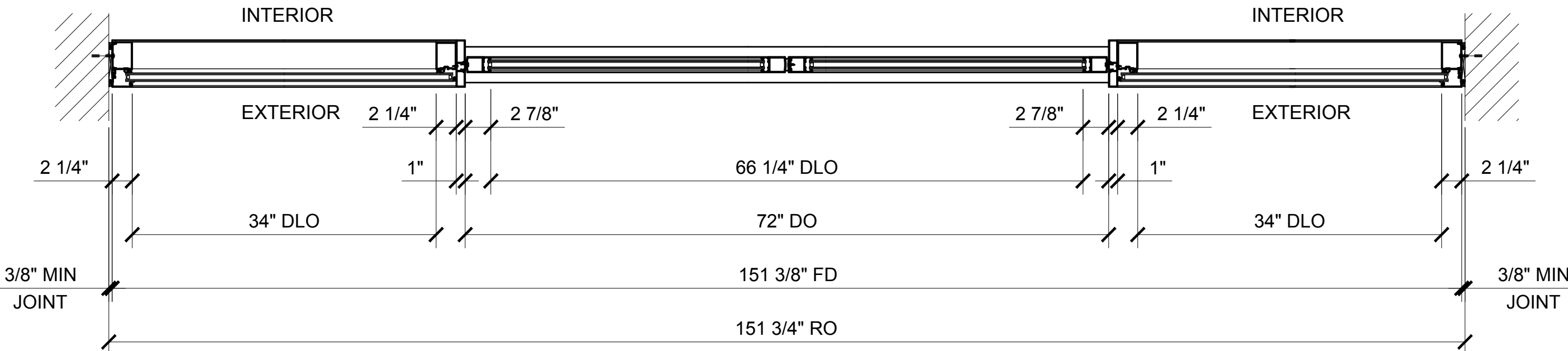
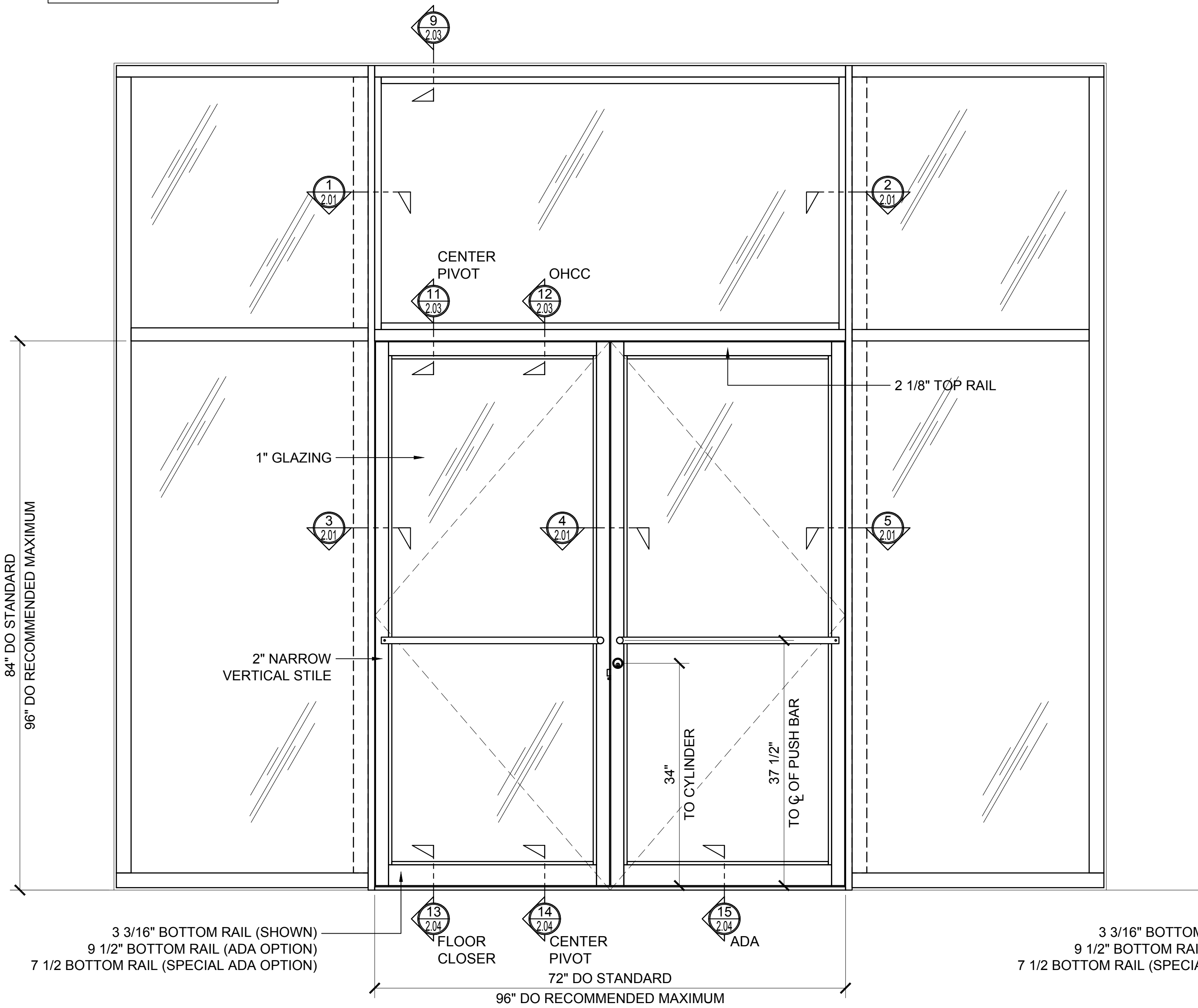
1" = 1'-0"

GLASS SIZING NOTE:
REFERENCE U.S. ALUMINUM
CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
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BT525 SERIES SPECIFICATIONS

BG Systems are ideal for a low to mid-rise structural silicone glazed fixed horizontal ribbon window. These systems were designed for three types of configuration: two-sided structural silicone support; captured glazing; a combination of these two configurations. Designed for stacking installation, these systems may be glazed from the interior or exterior. BT (Thermal) Series features the Poly-Aluminizer Thermal Break Technology. Dual or two-tone colors can be achieved by specifying different finishes for the optional exterior face covers and interior mullions.

2 1/4" x 5 1/4" frame
1" Glazing infill (SHOWN) Optional 1/4" glass is available
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Anchor clips assembly
Interior / Exterior Glazed



SIDE VIEW

STANDARD ABBREVIATIONS

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLIGHT OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

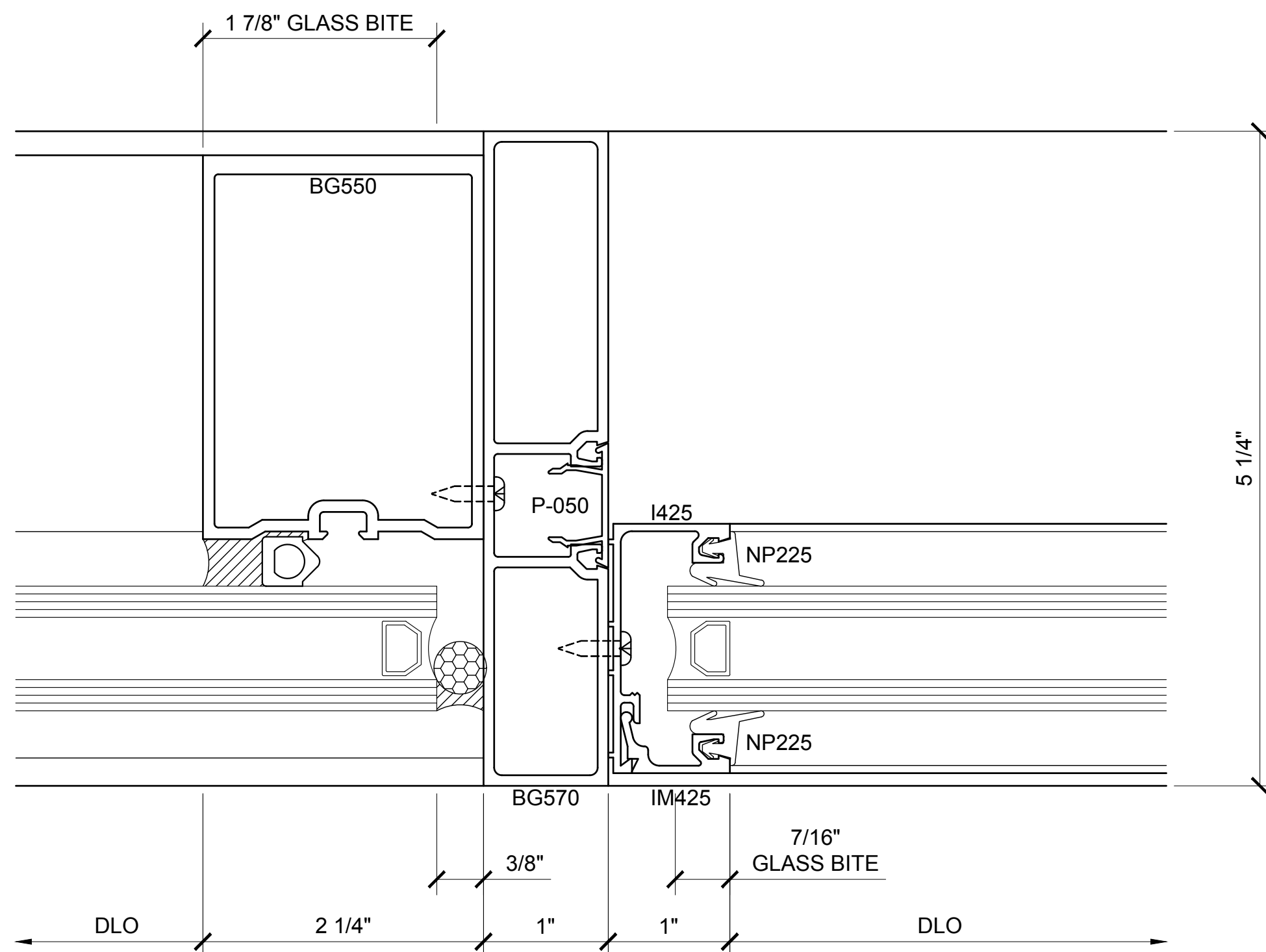
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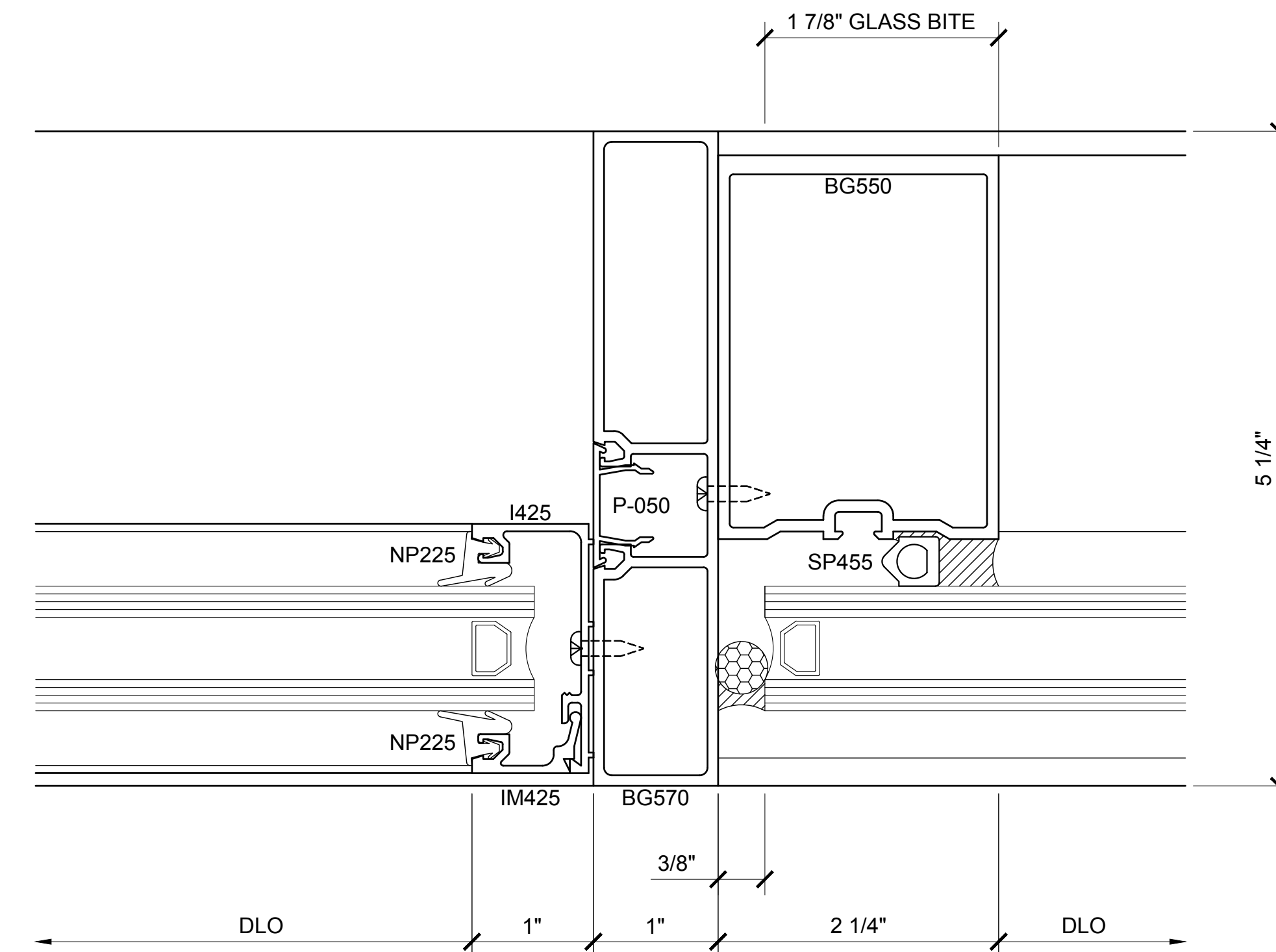
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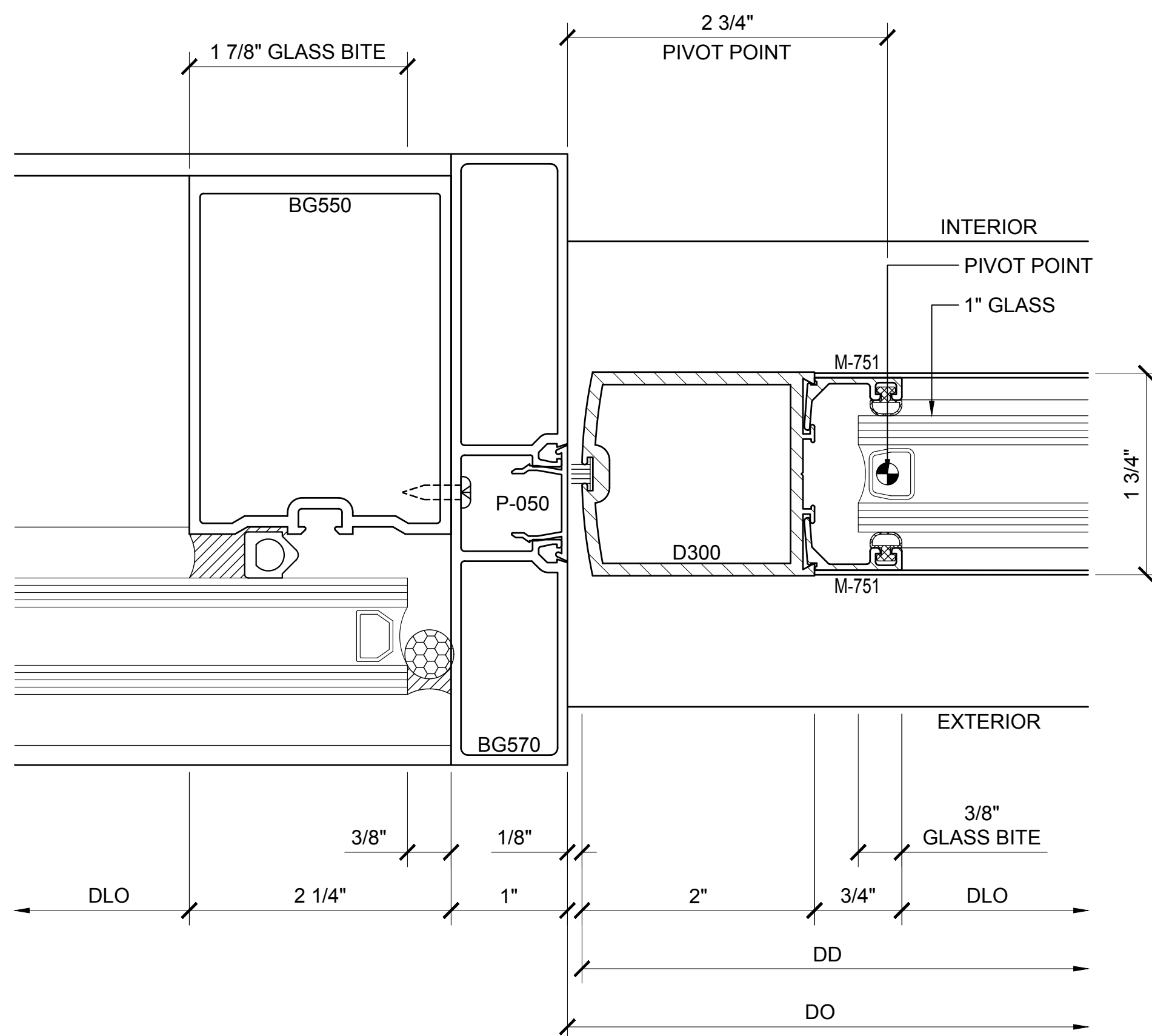
① SECTION DETAIL AT VERTICAL

ARCH REF: N/A 1'-0"=1'-0"



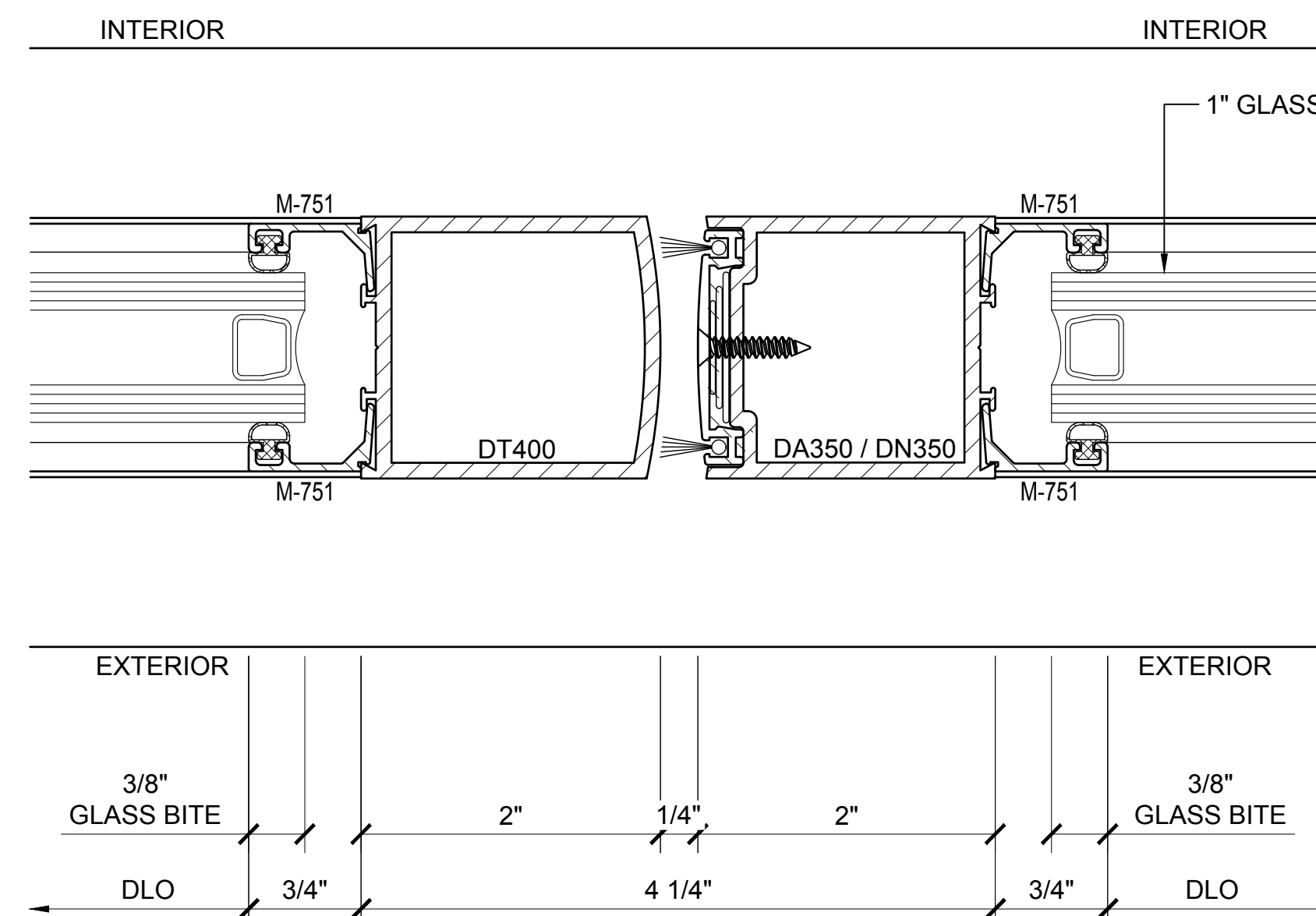
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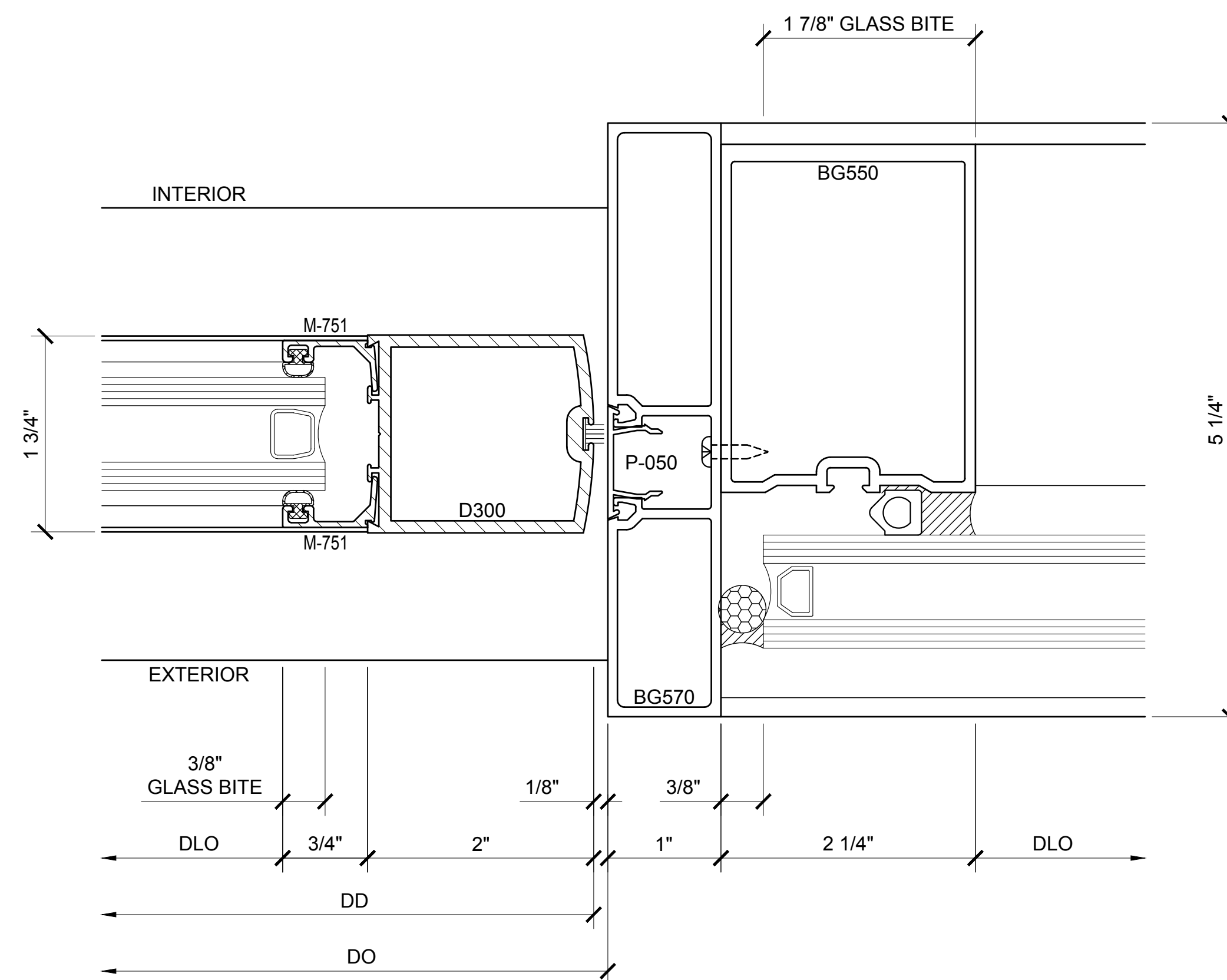
③ SECTION DETAIL AT DOOR JAMB

ARCH REF: N/A 1'-0"=1'-0"



④ SECTION DETAIL AT MEETING STILES

ARCH REF: N/A 1'-0"=1'-0"



⑤ SECTION DETAIL AT DOOR JAMB

ARCH REF: N/A 1'-0"=1'-0"

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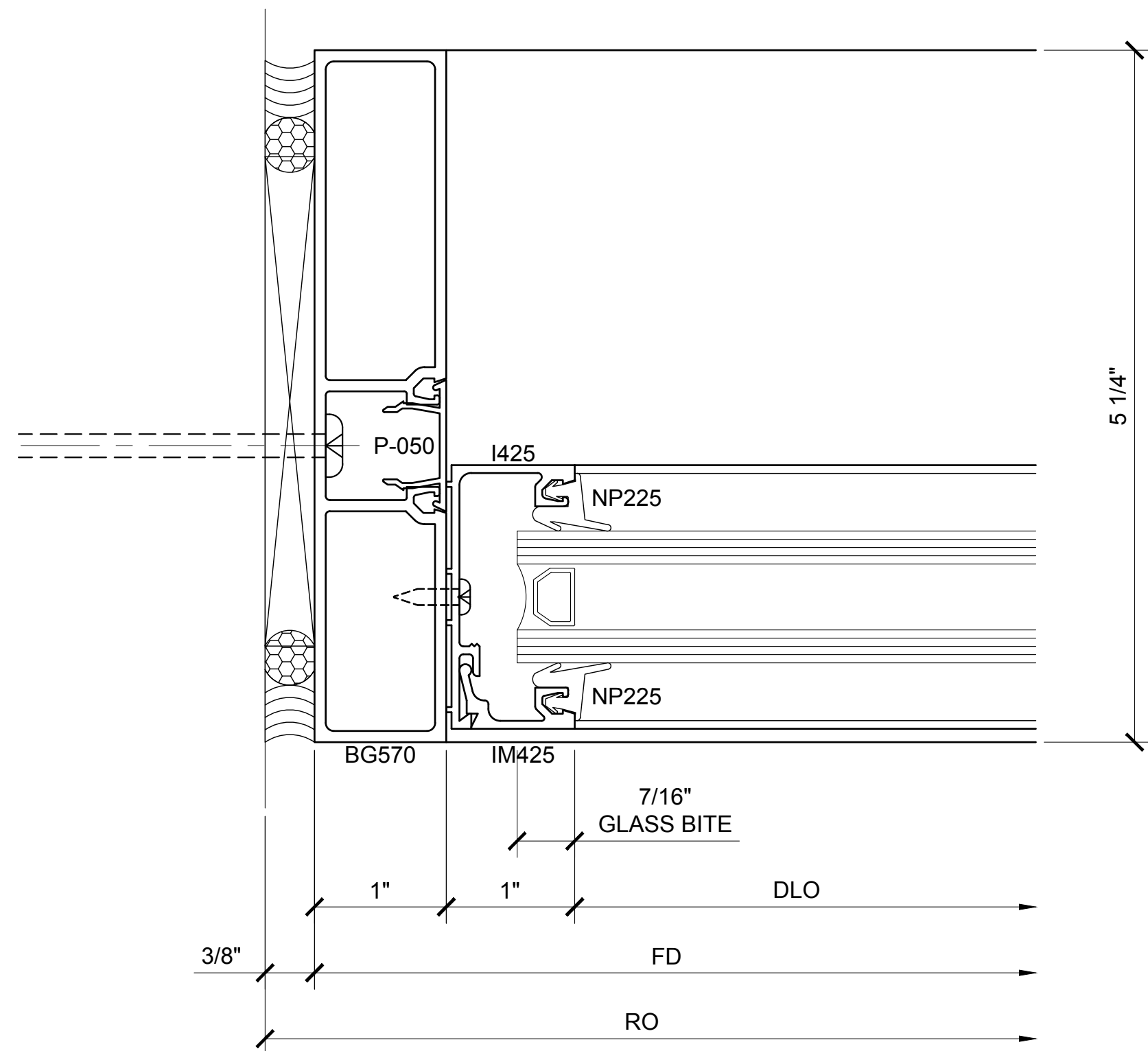


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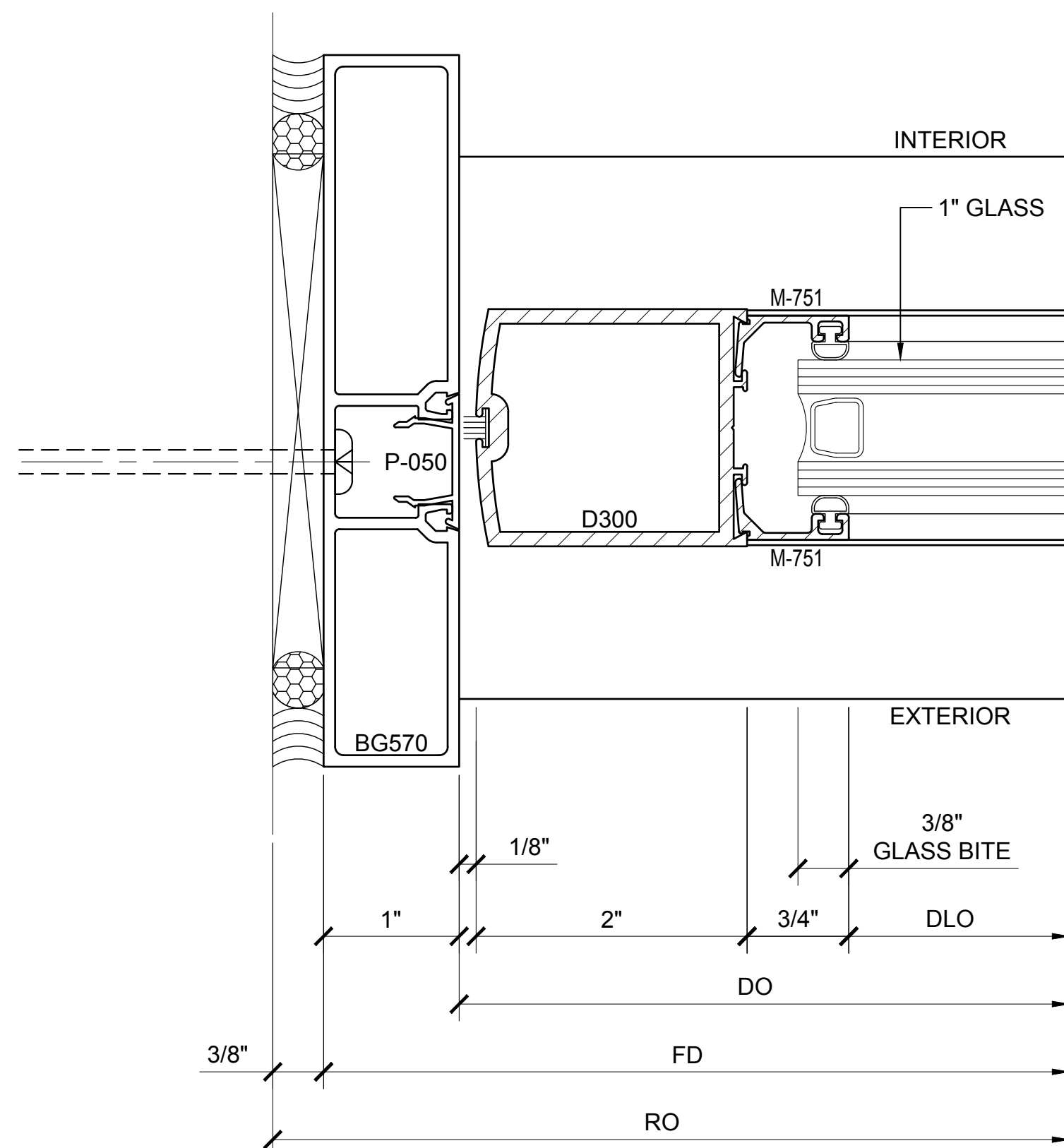
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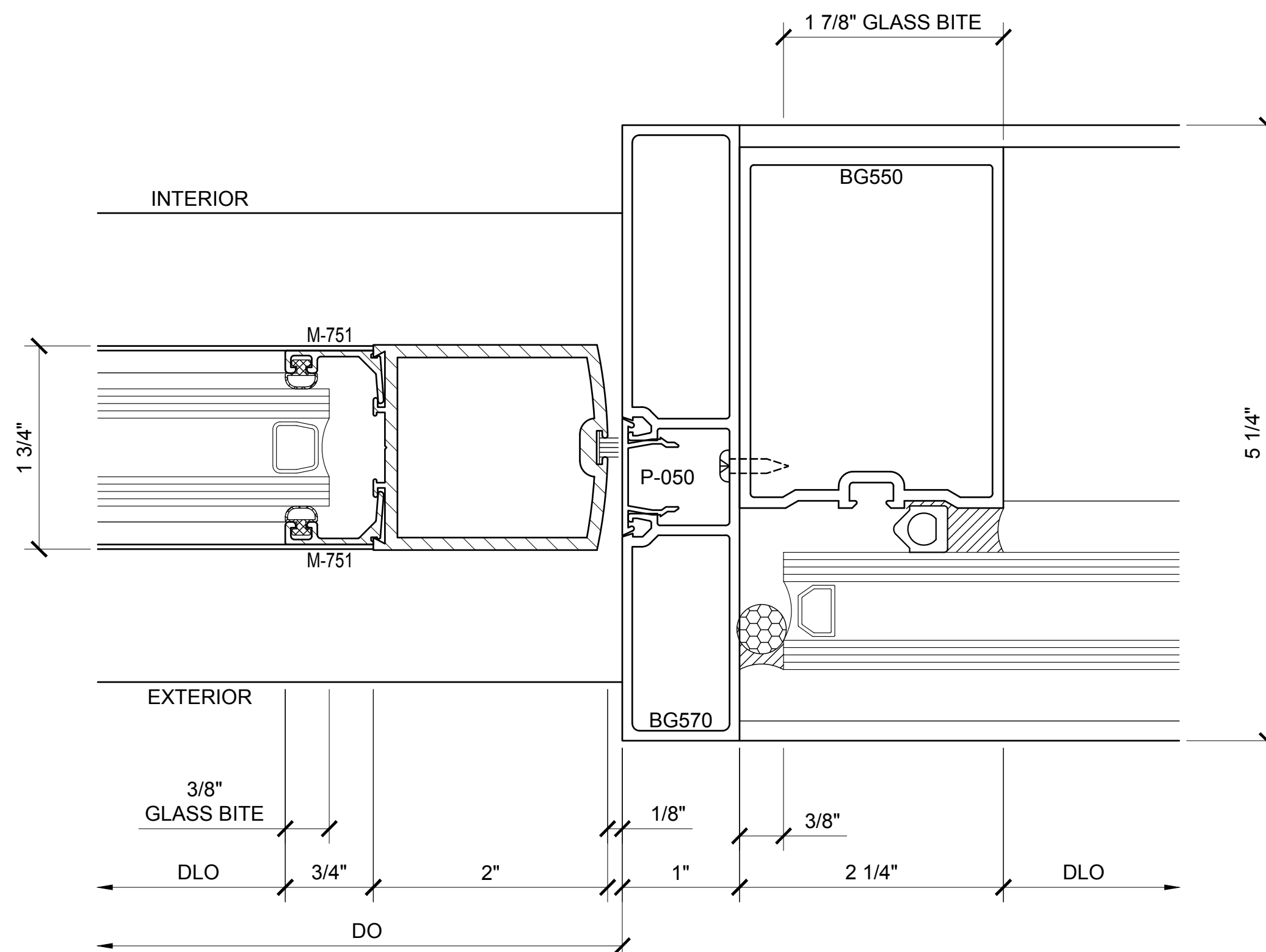
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⑥ SECTION DETAIL AT TRANSOM
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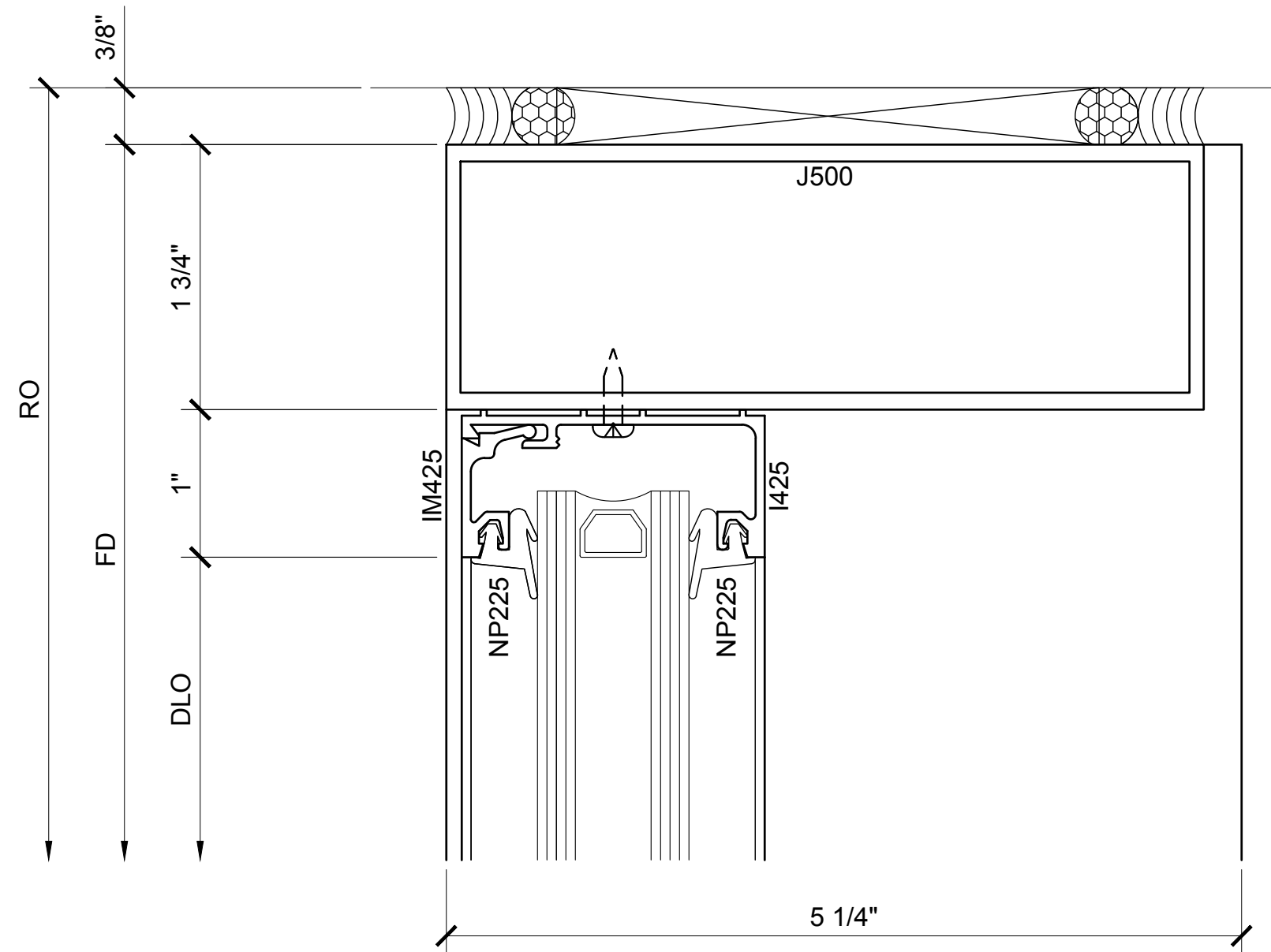


⑦ SECTION DETAIL AT DOOR JAMB
 ARCH REF: N/A 1'-0"=1'-0"



⑧ SECTION DETAIL AT JAMB
 ARCH REF: N/A 1'-0"=1'-0"

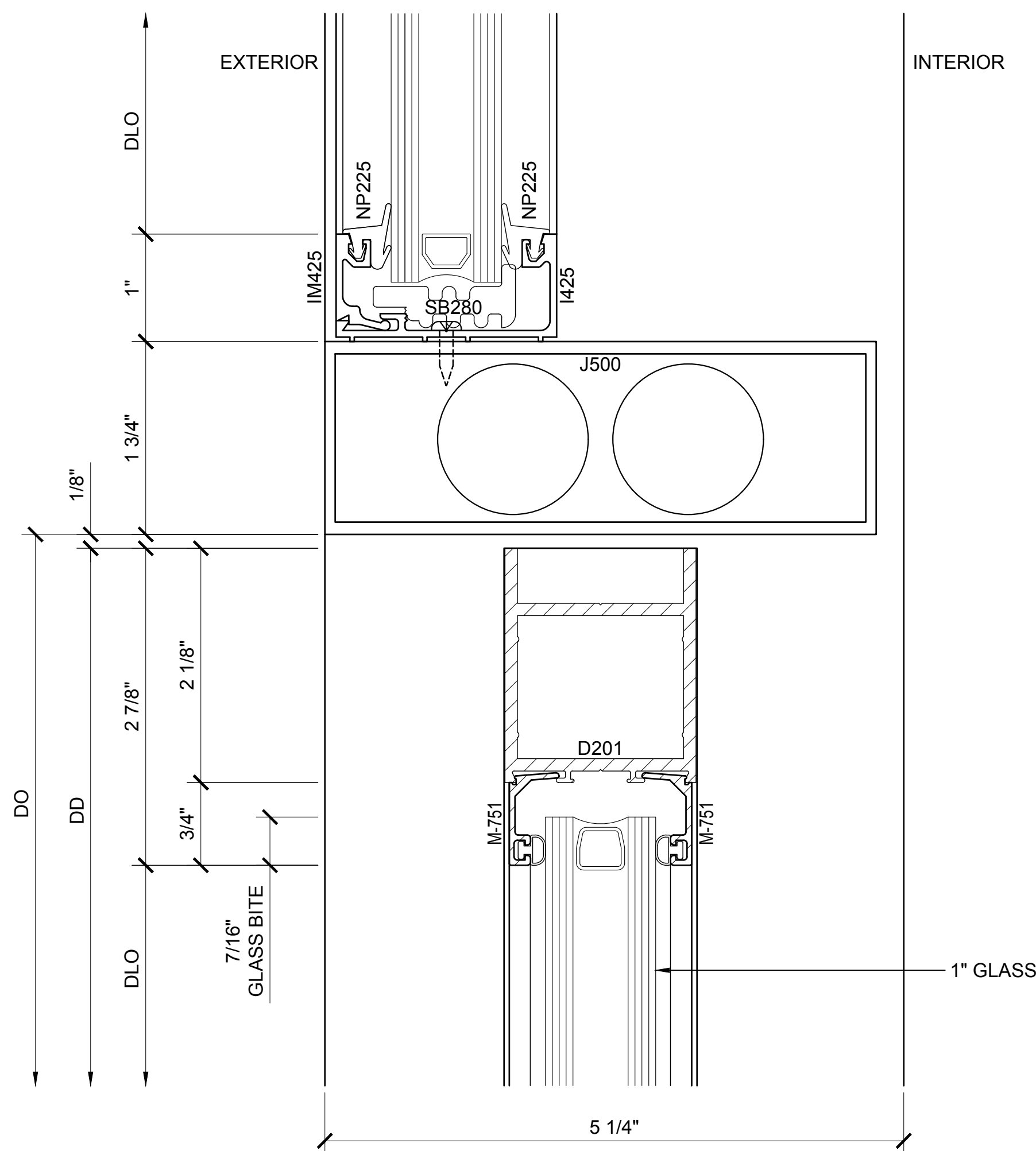
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9 SECTION DETAIL AT HEAD

ARCH REF: N/A

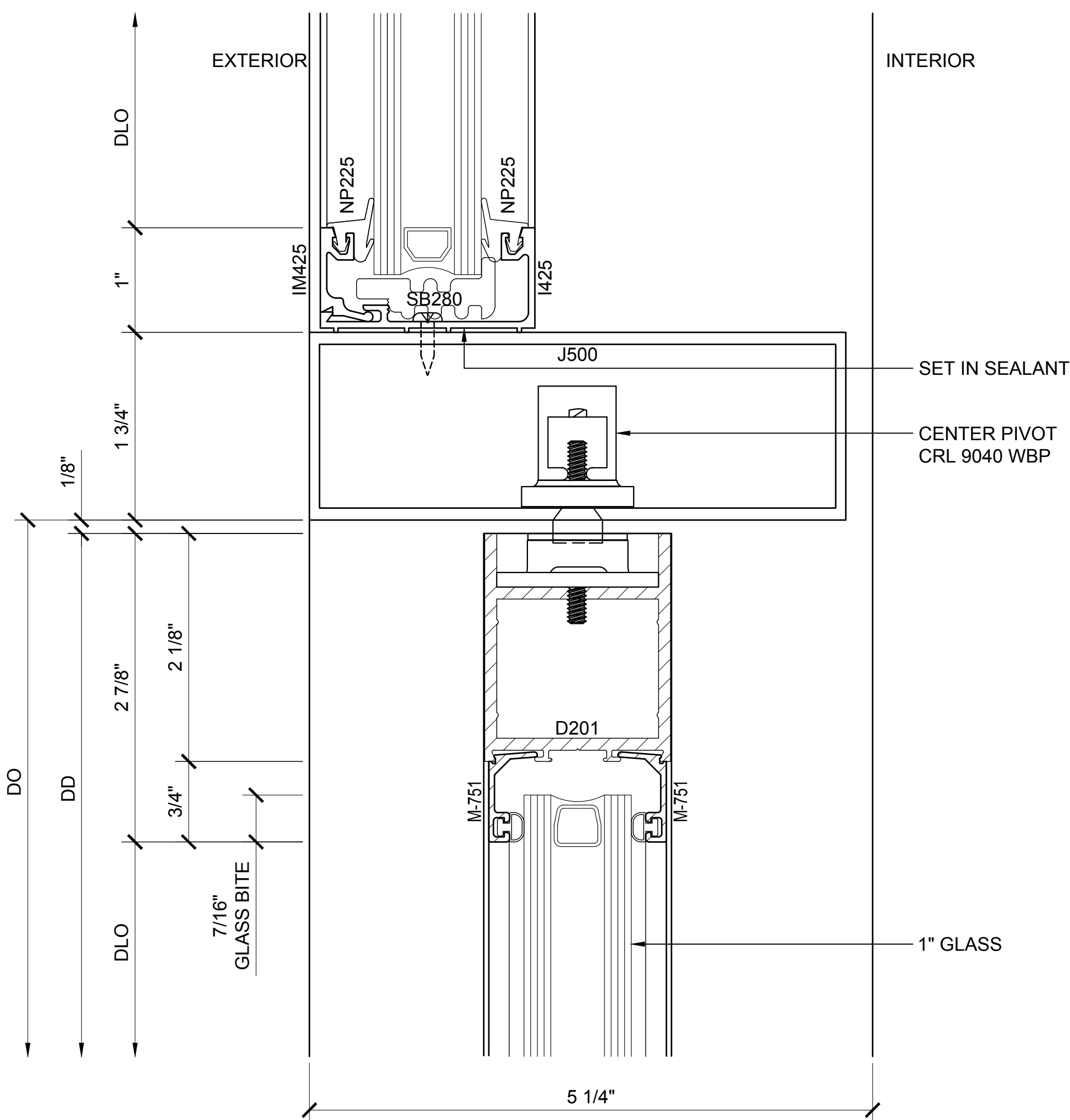
1'-0"=1'-0"



11 SECTION DETAIL AT DOOR HEAD WITH OHCC

ARCH REF: N/A

1'-0"=1'-0"



12 SECTION DETAIL AT DOOR HEAD

ARCH REF: N/A

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WINDOW WALLS

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EXTERIOR GLAZING WITH OFFSET HUNG DOORS

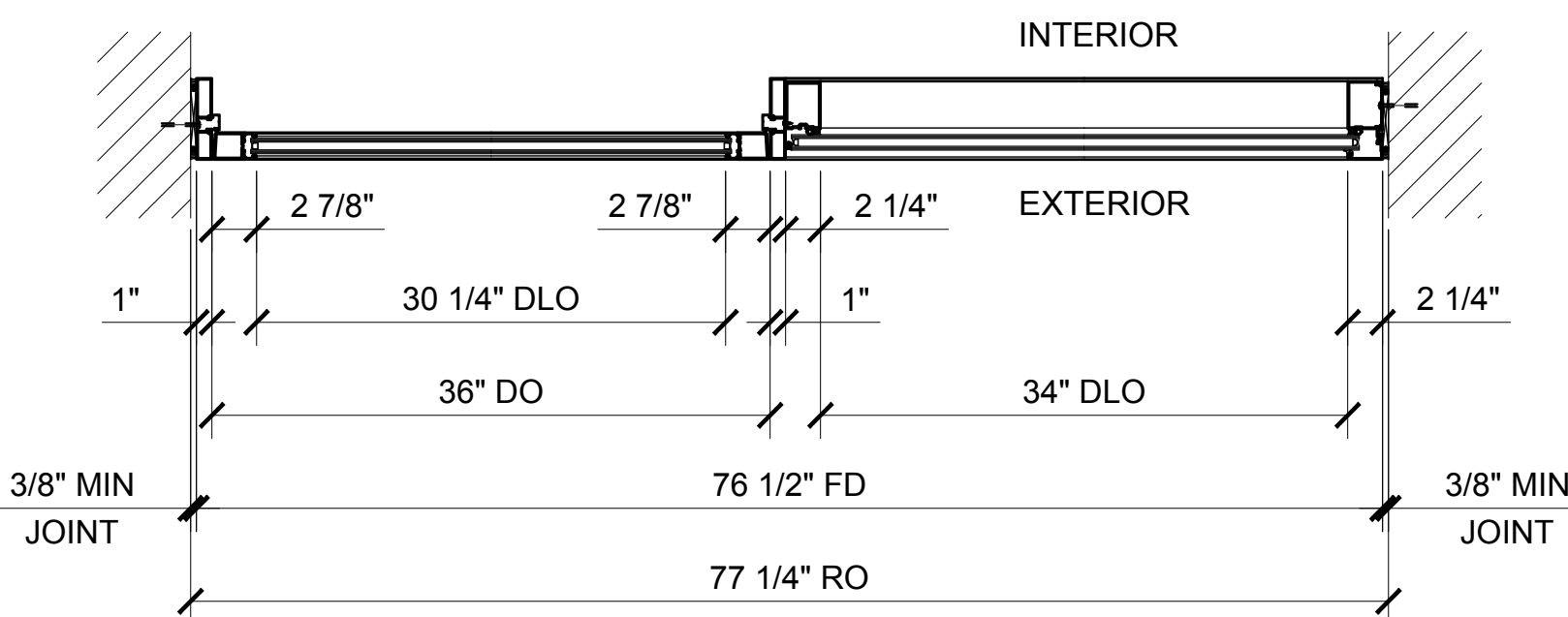
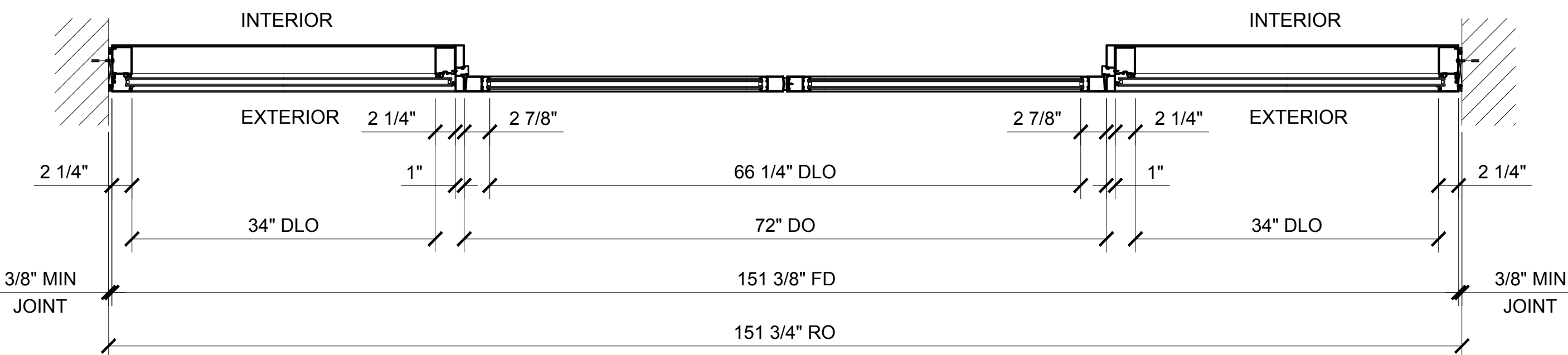
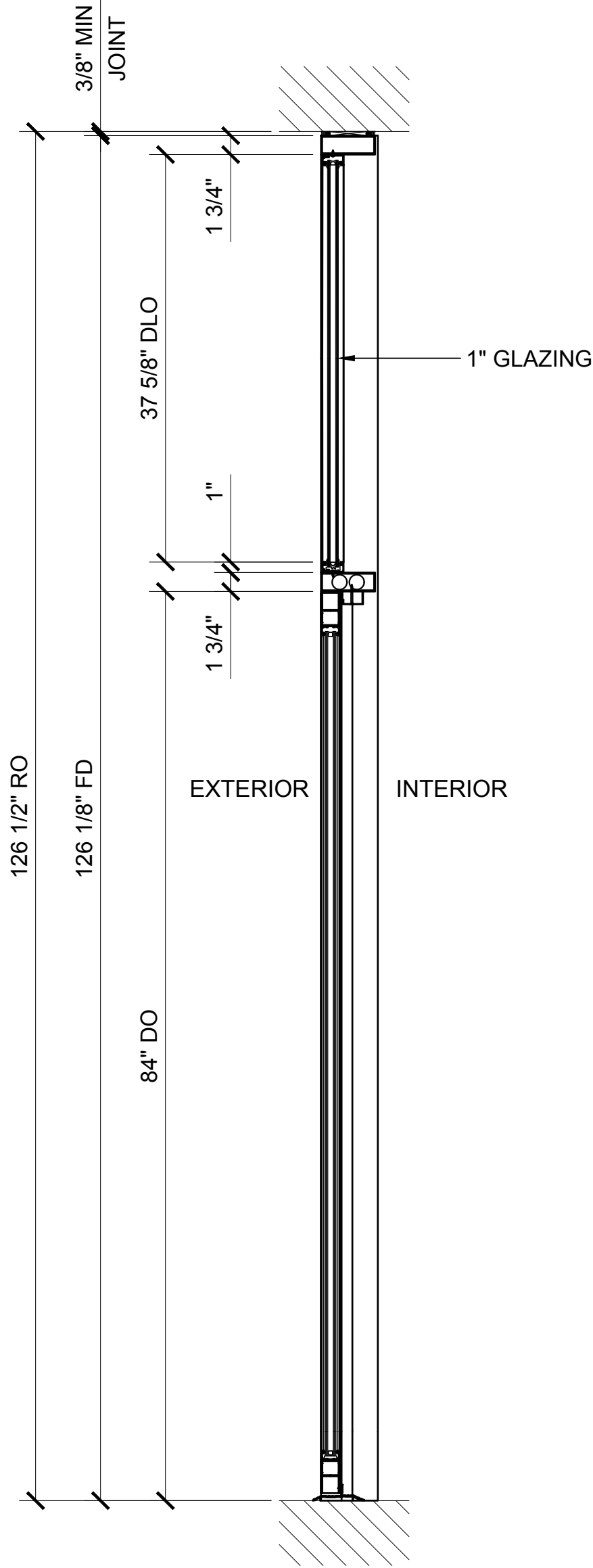
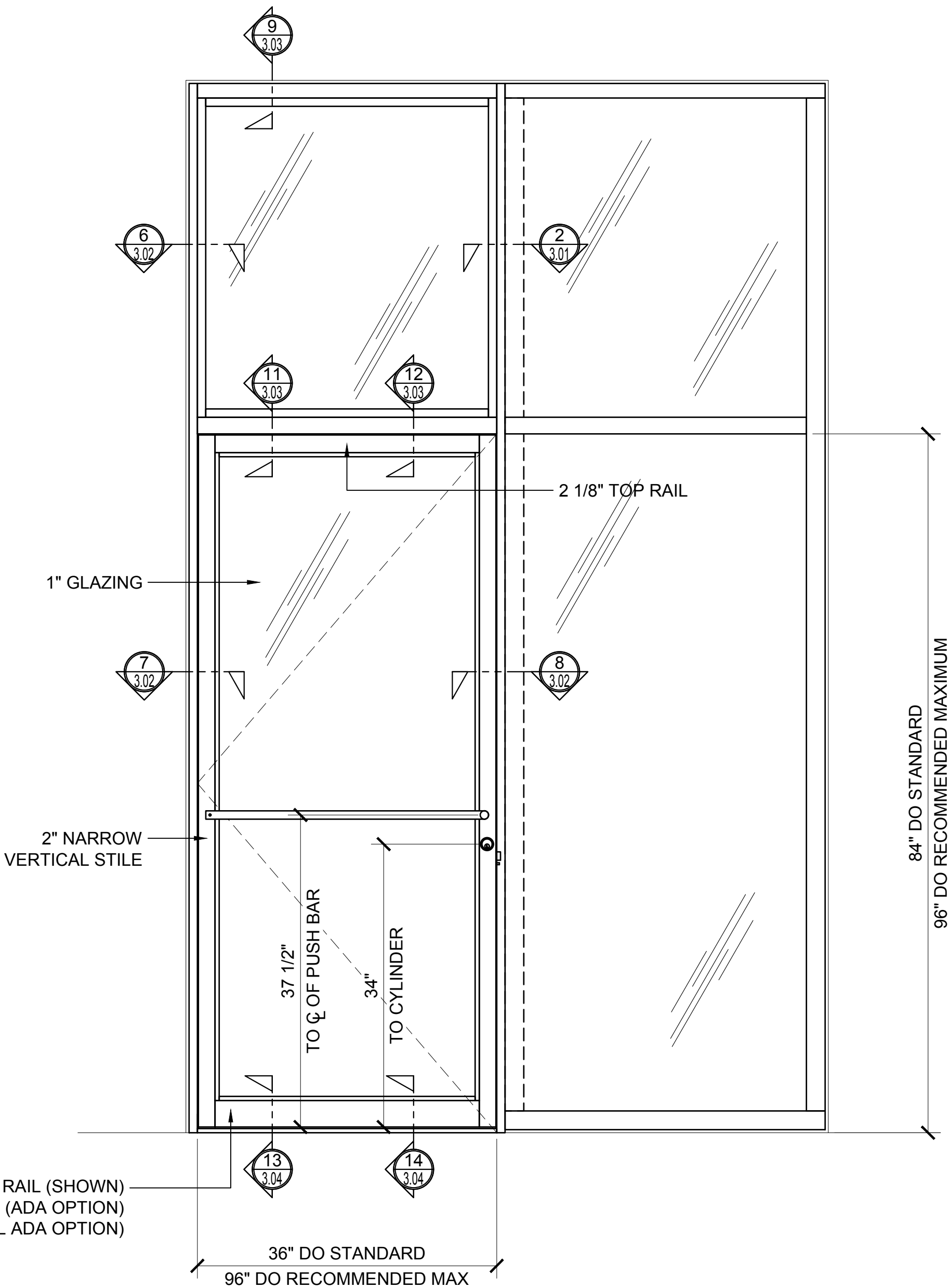
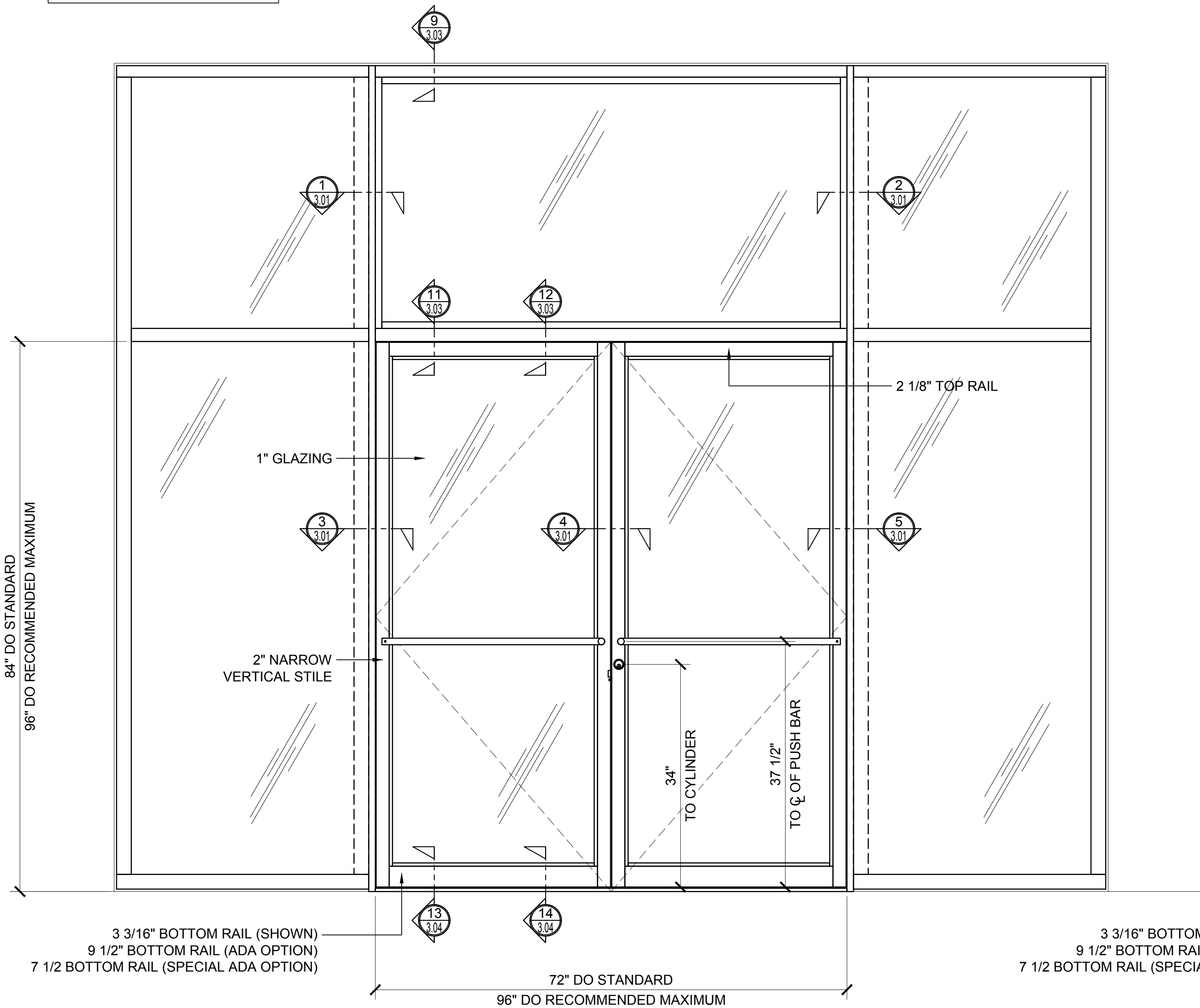
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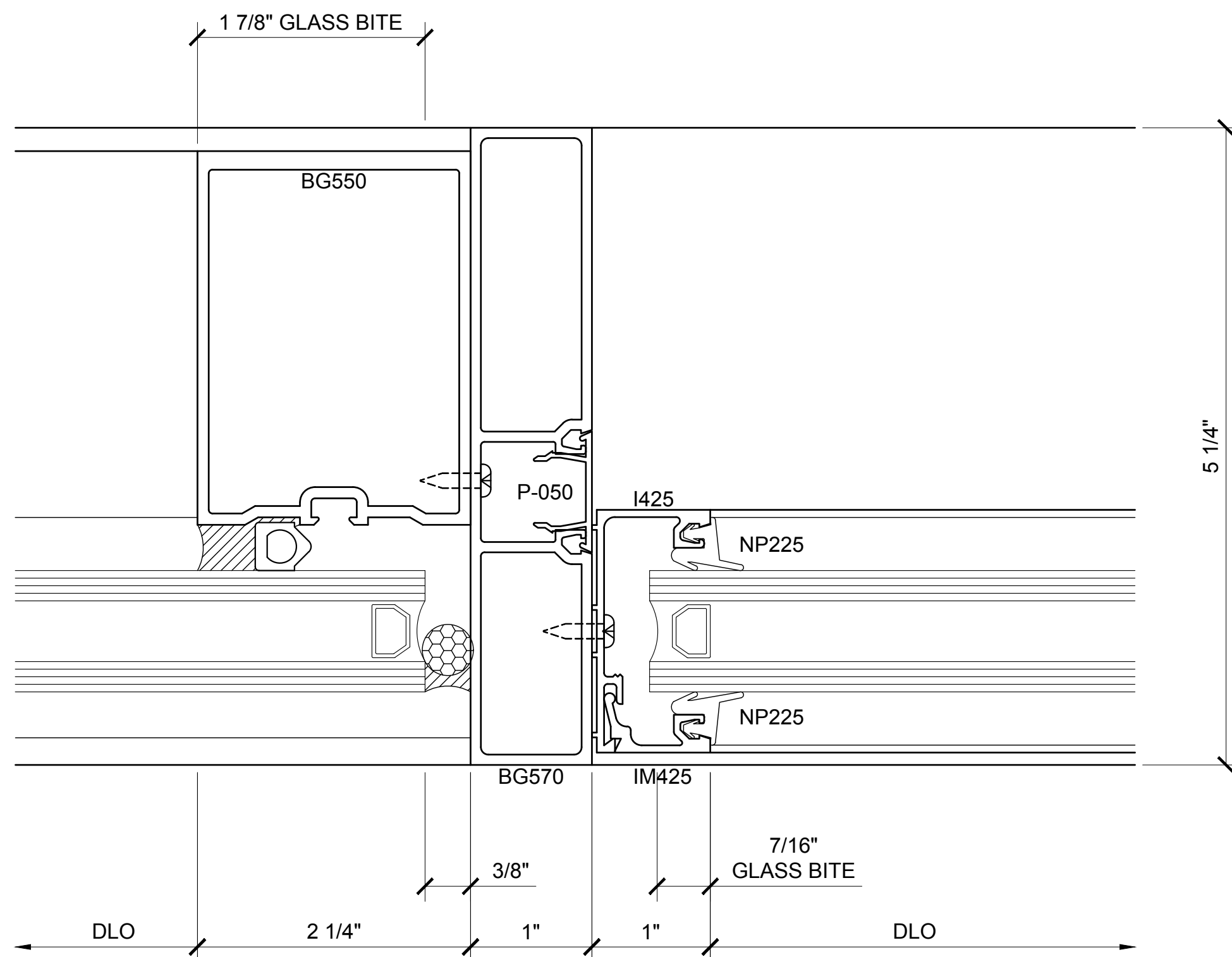
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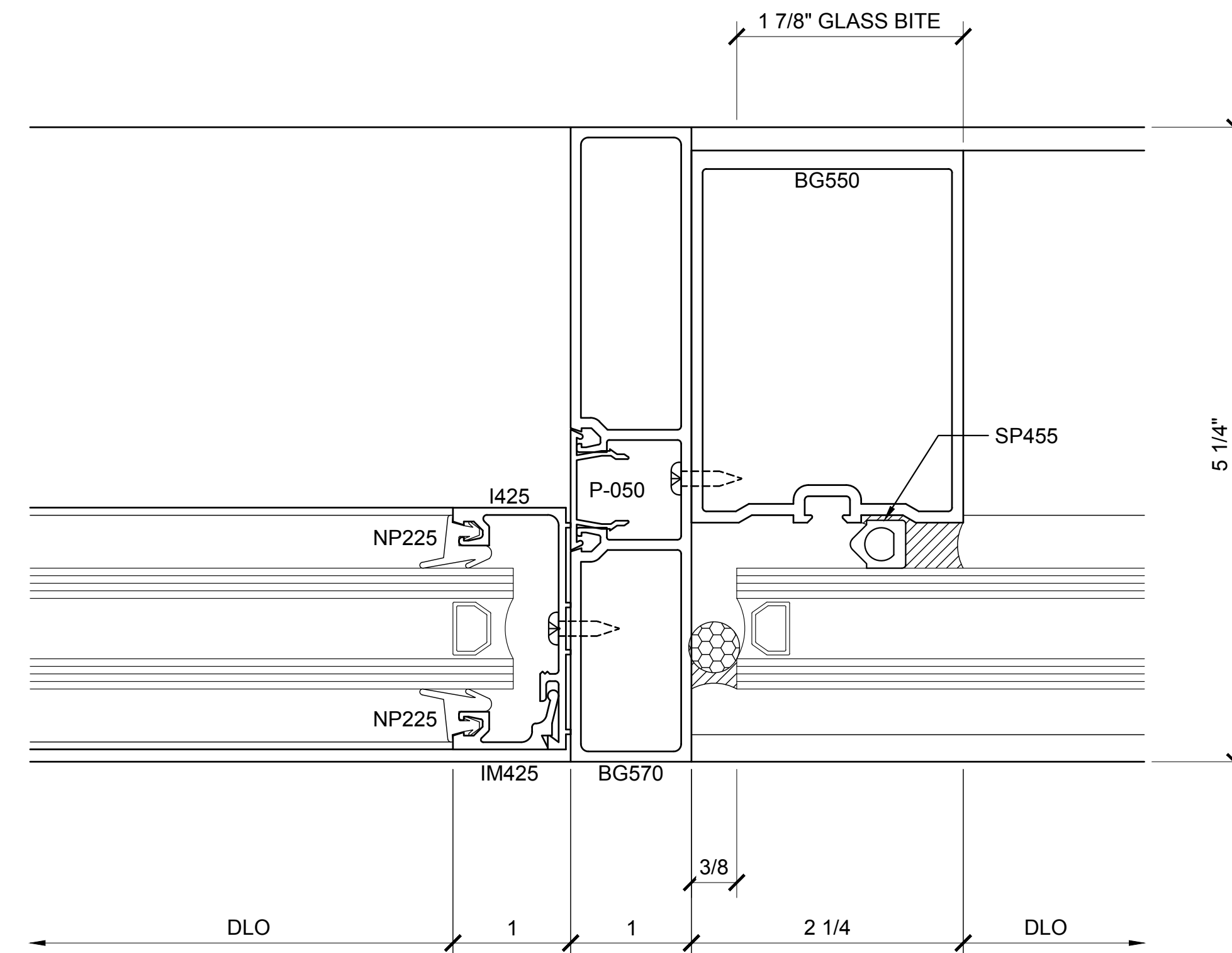
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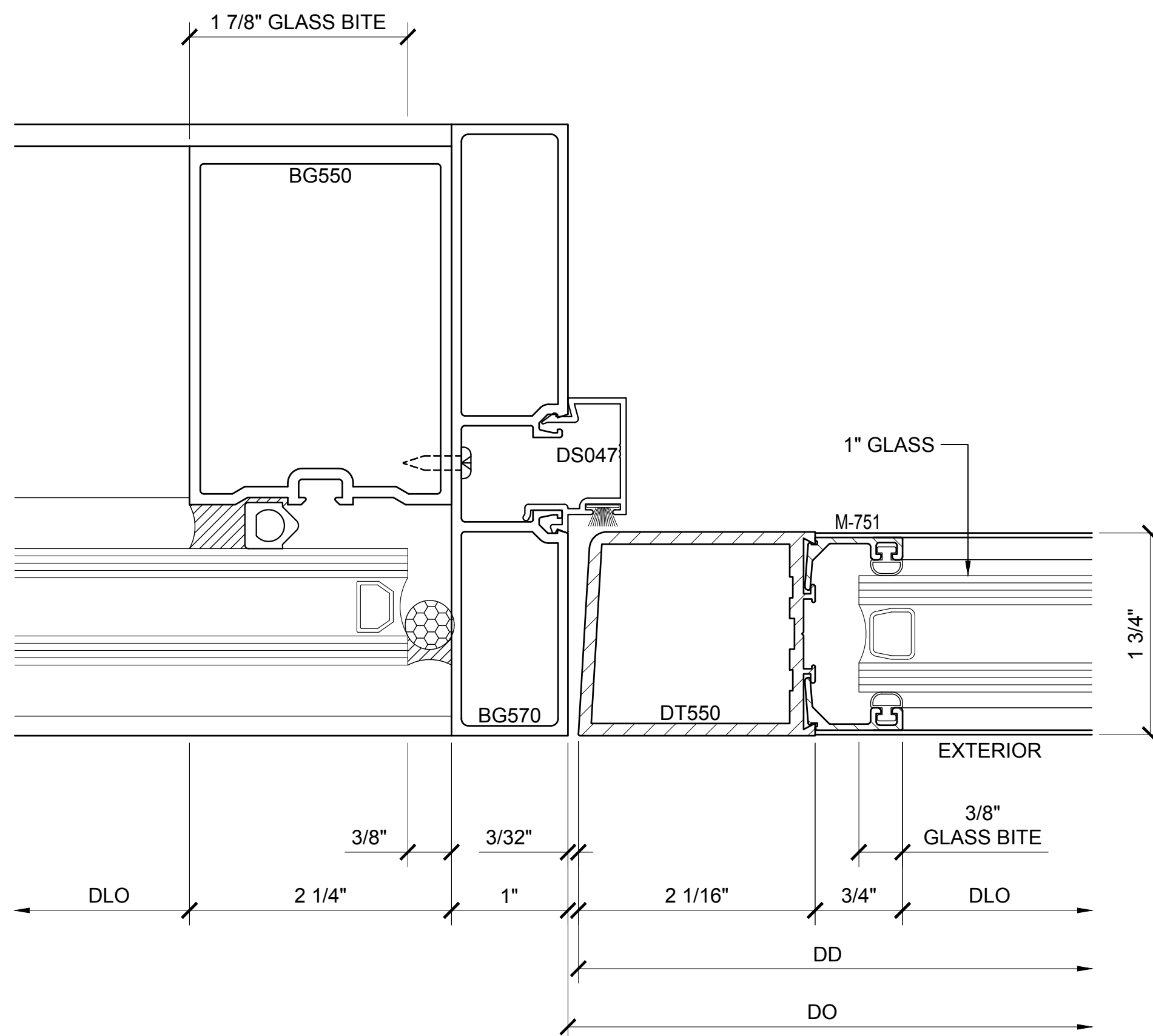
① SECTION DETAIL AT VERTICAL

ARCH REF: N/A 1'-0"=1'-0"



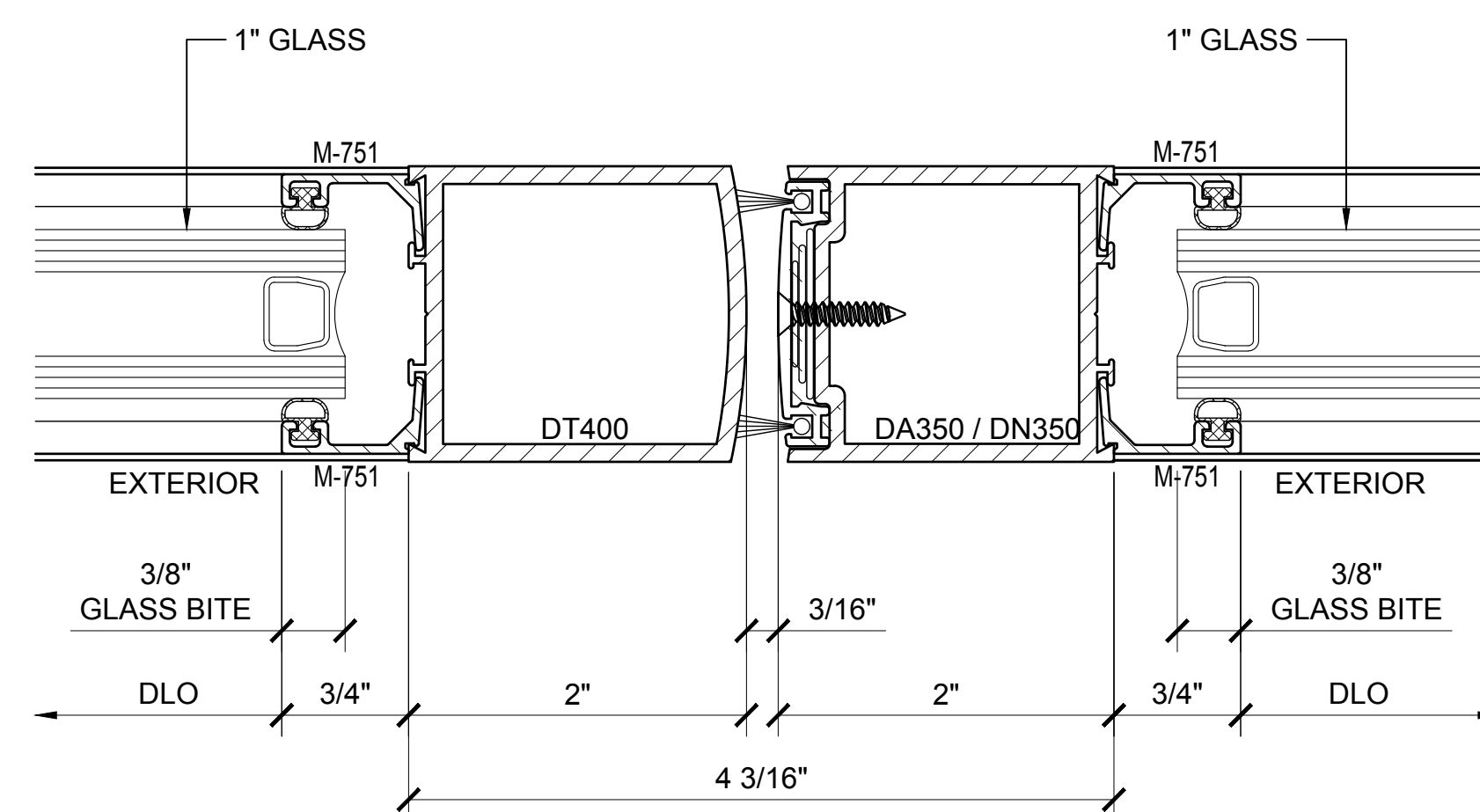
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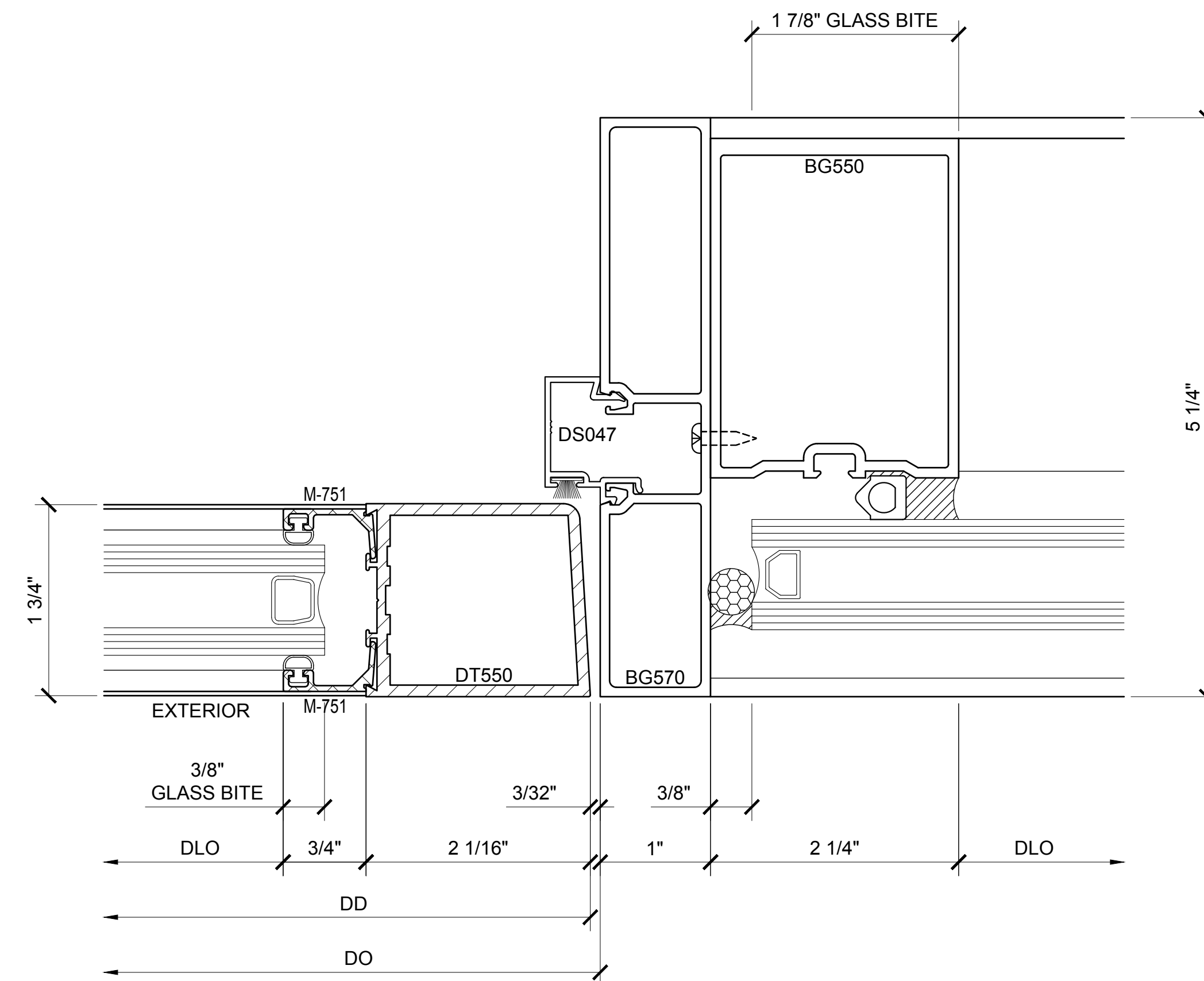
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⑤ SECTION DETAIL AT DOOR JAMB

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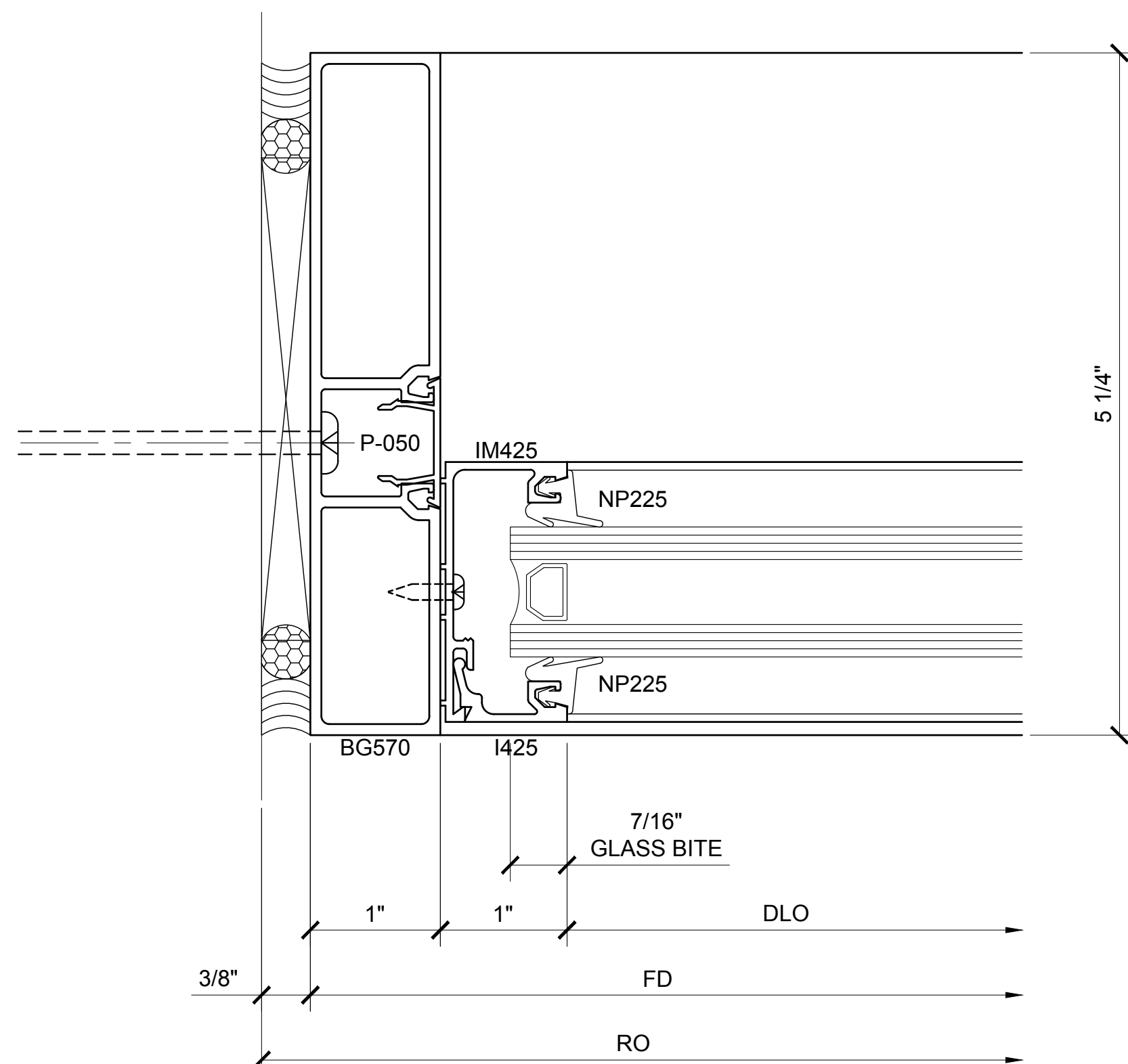


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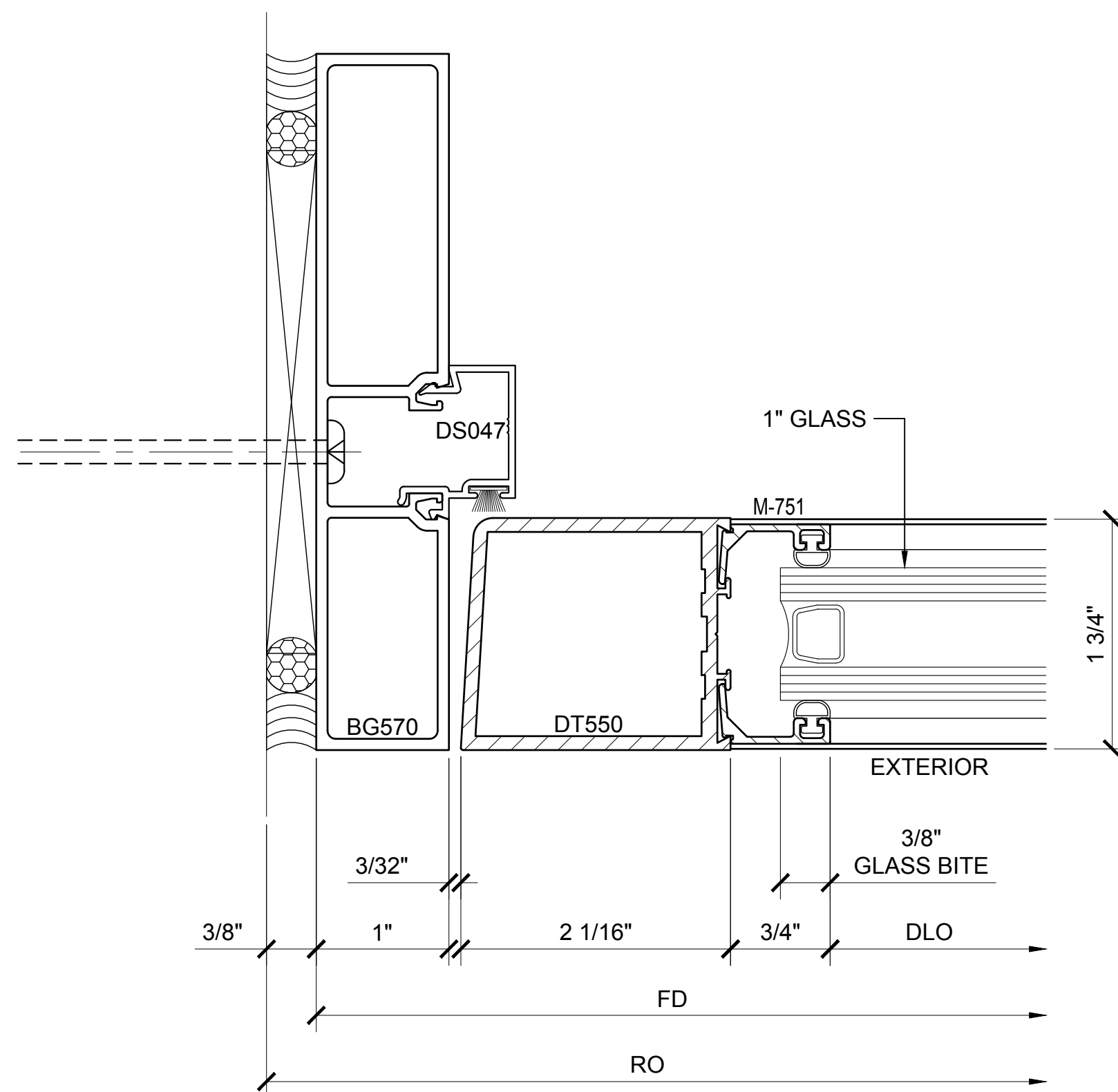
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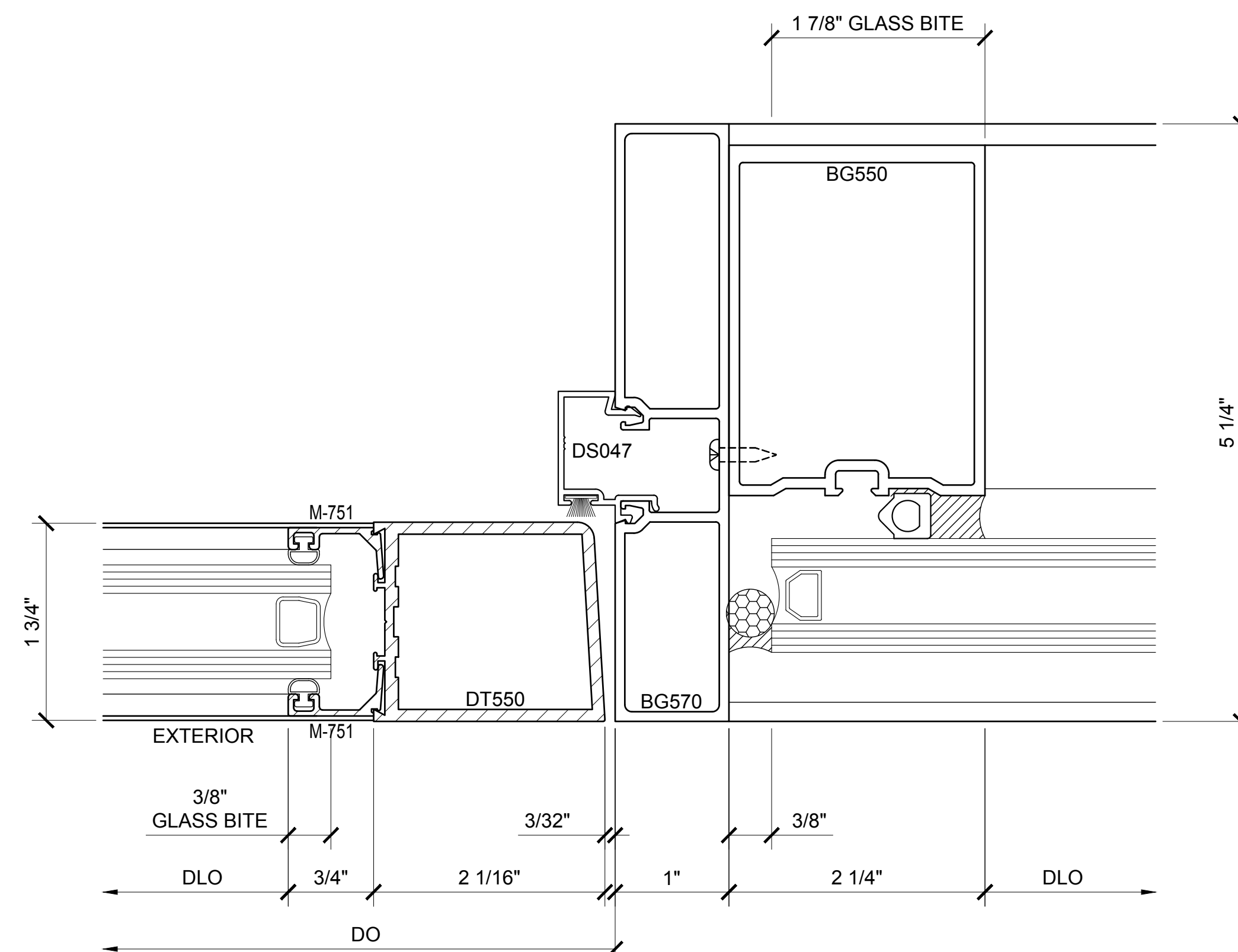
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⑦ SECTION DETAIL AT DOOR JAMB

ARCH REF: N/A 1'-0"=1'-0"



⑧ SECTION DETAIL AT JAMB

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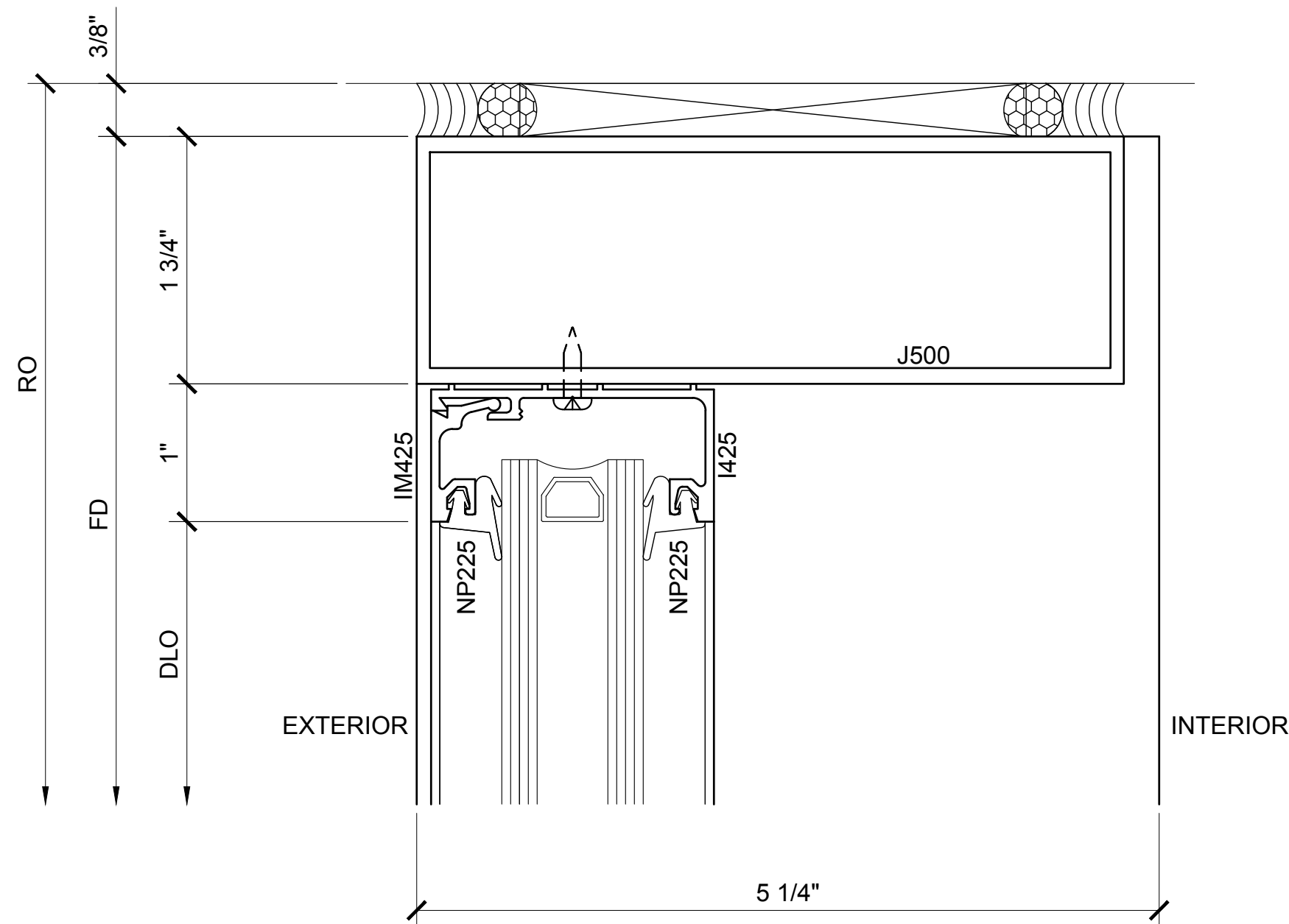
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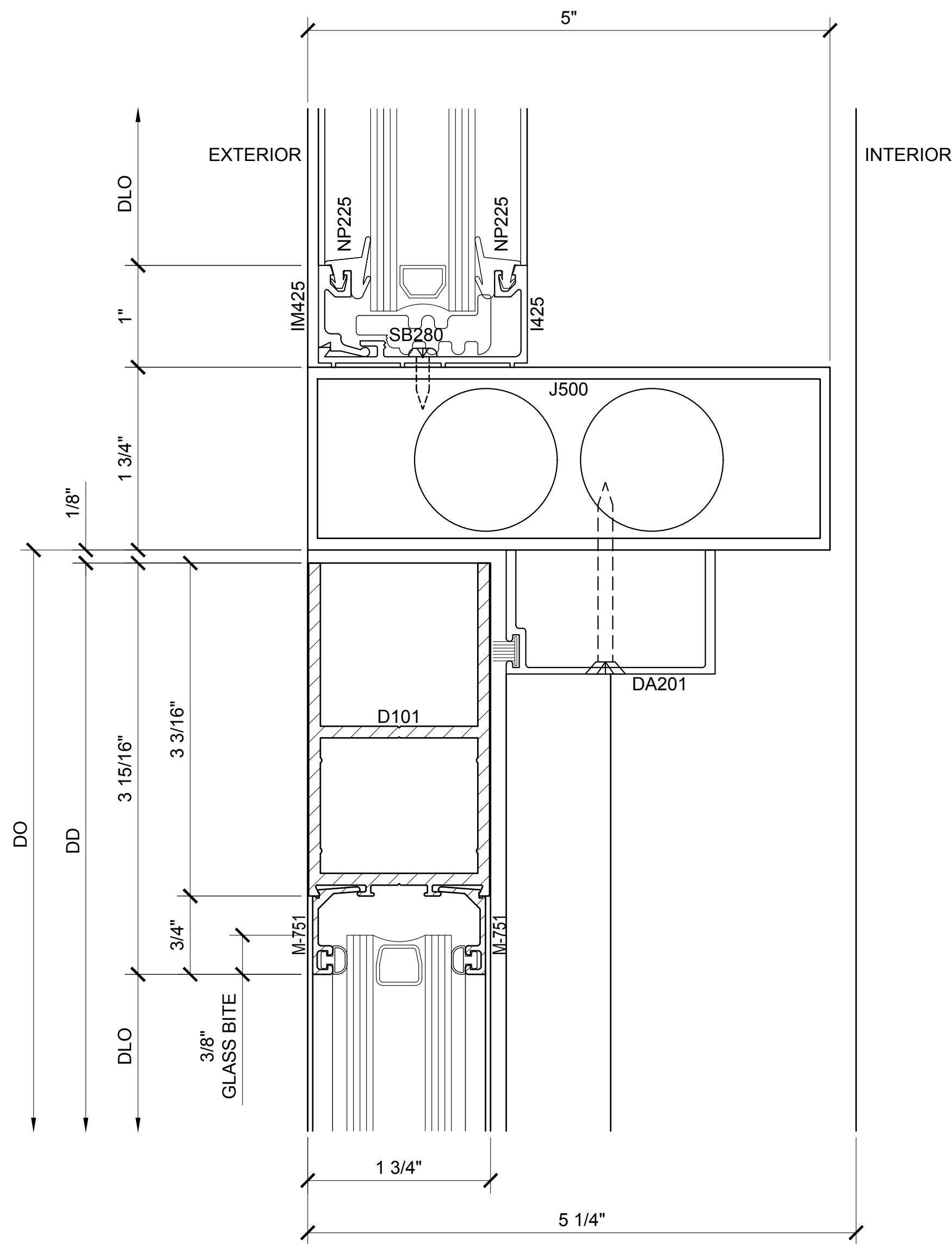
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9 SECTION DETAIL AT HEAD

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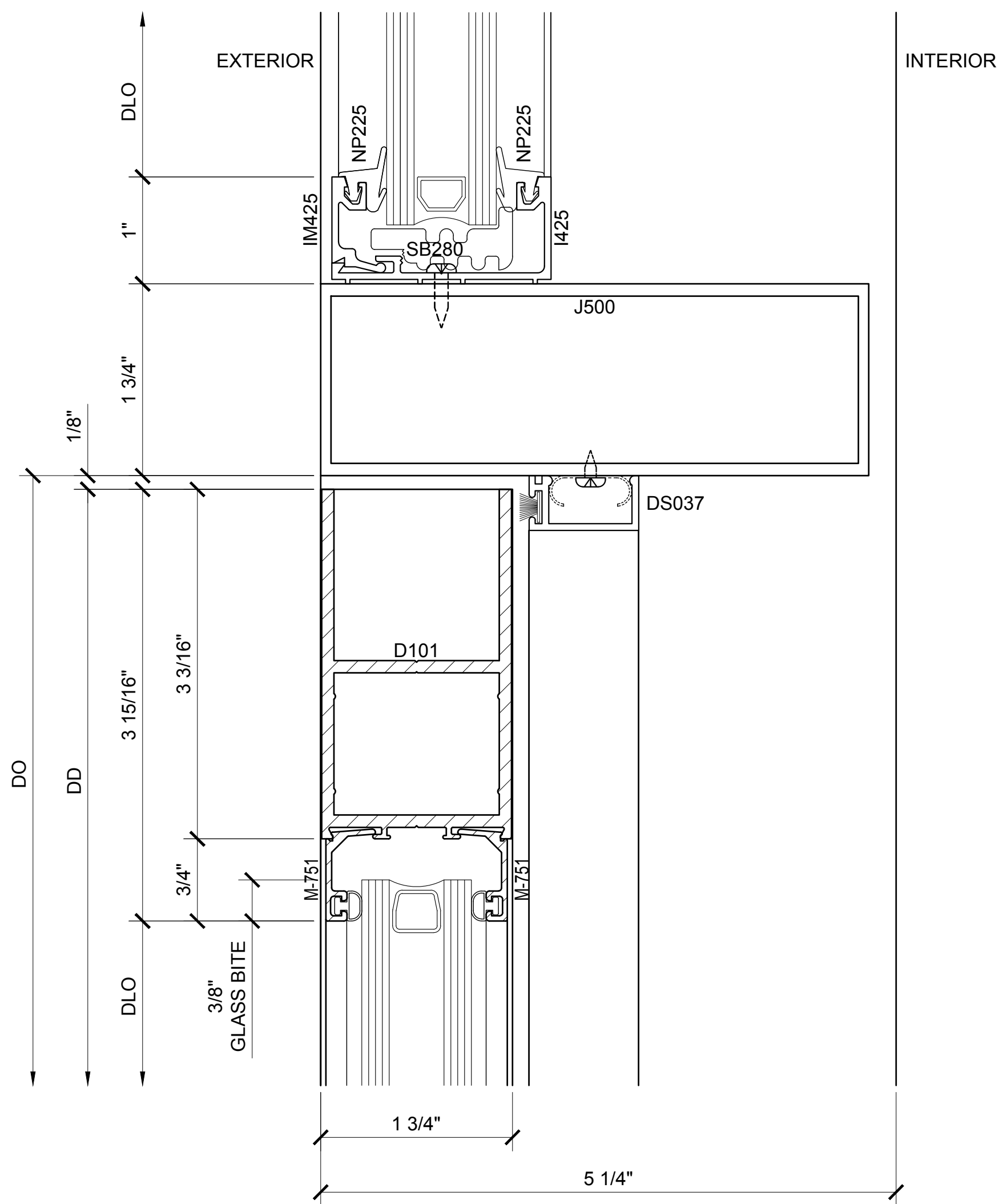
1'-0"=1'-0"



11 SECTION DETAIL AT DOOR HEAD WITH OHCC

ARCH REF: N/A

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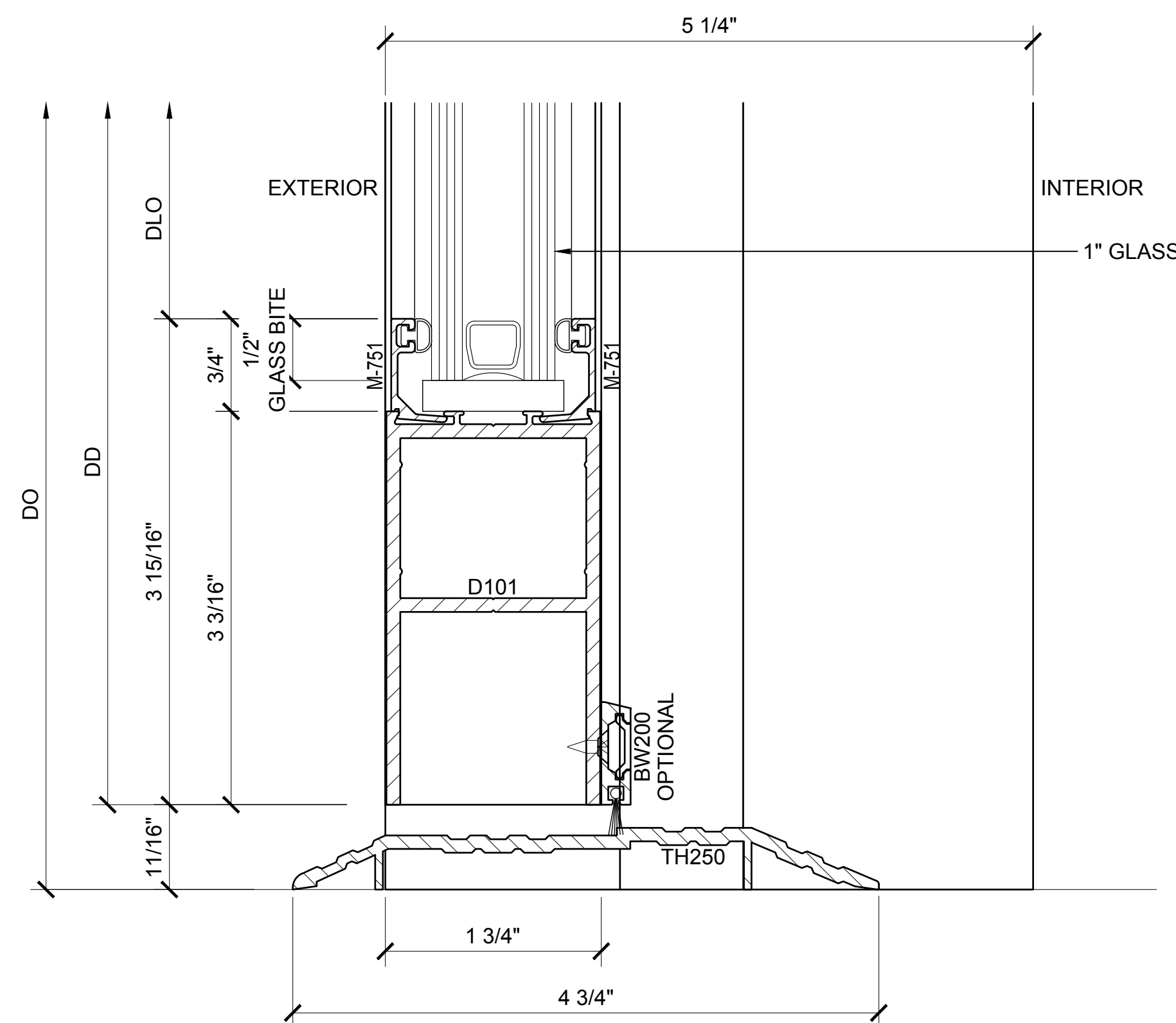


12 SECTION DETAIL AT DOOR HEAD

ARCH REF: N/A

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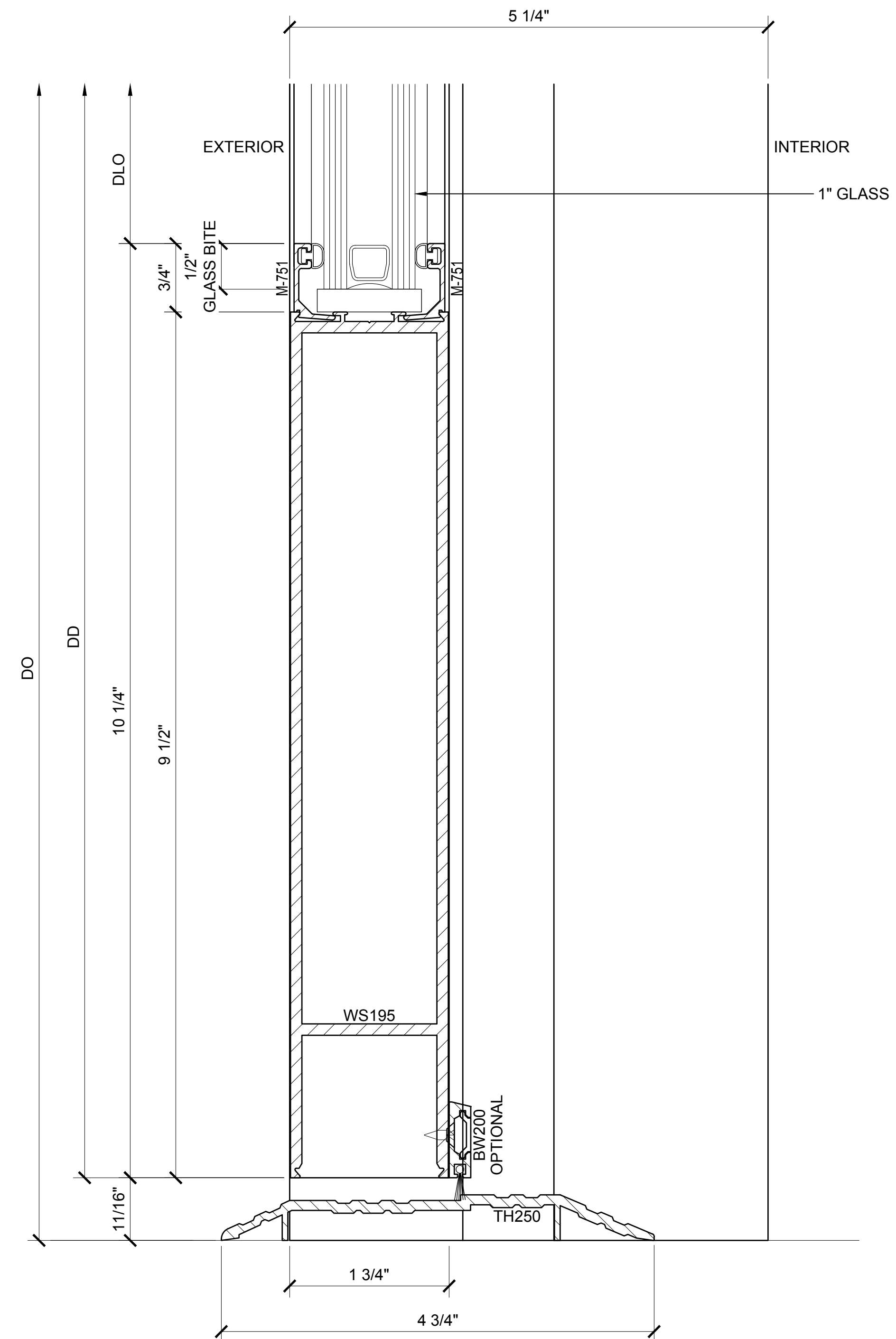
Revisions By:



13 SECTION DETAIL AT DOOR SILL

ARCH REF: N/A

1'-0"=1'-0"



14 SECTION DETAIL AT DOOR SILL

ARCH REF: N/A

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1" Glazing infill (SHOWN) Optional 1/4" glass is available
Full range of accessory components
Available in an array of architectural coatings and anodized finishes
Anchor clips assembly
Interior / Exterior Glazed

Technical drawing of a window unit showing dimensions, callouts, and structural details.

Dimensions:

- Overall width: 126 1/2" RO
- Overall height: 123 1/2" FD
- Top and bottom horizontal joints: 3/8" MIN JOINT
- Vertical spacing between horizontal muntins: 30" DLO
- Horizontal spacing between vertical muntins: 48" DLO
- Glazing panel thickness: 1/4" GLAZING STANDARD
- Supports: 1" GLAZING STANDARD

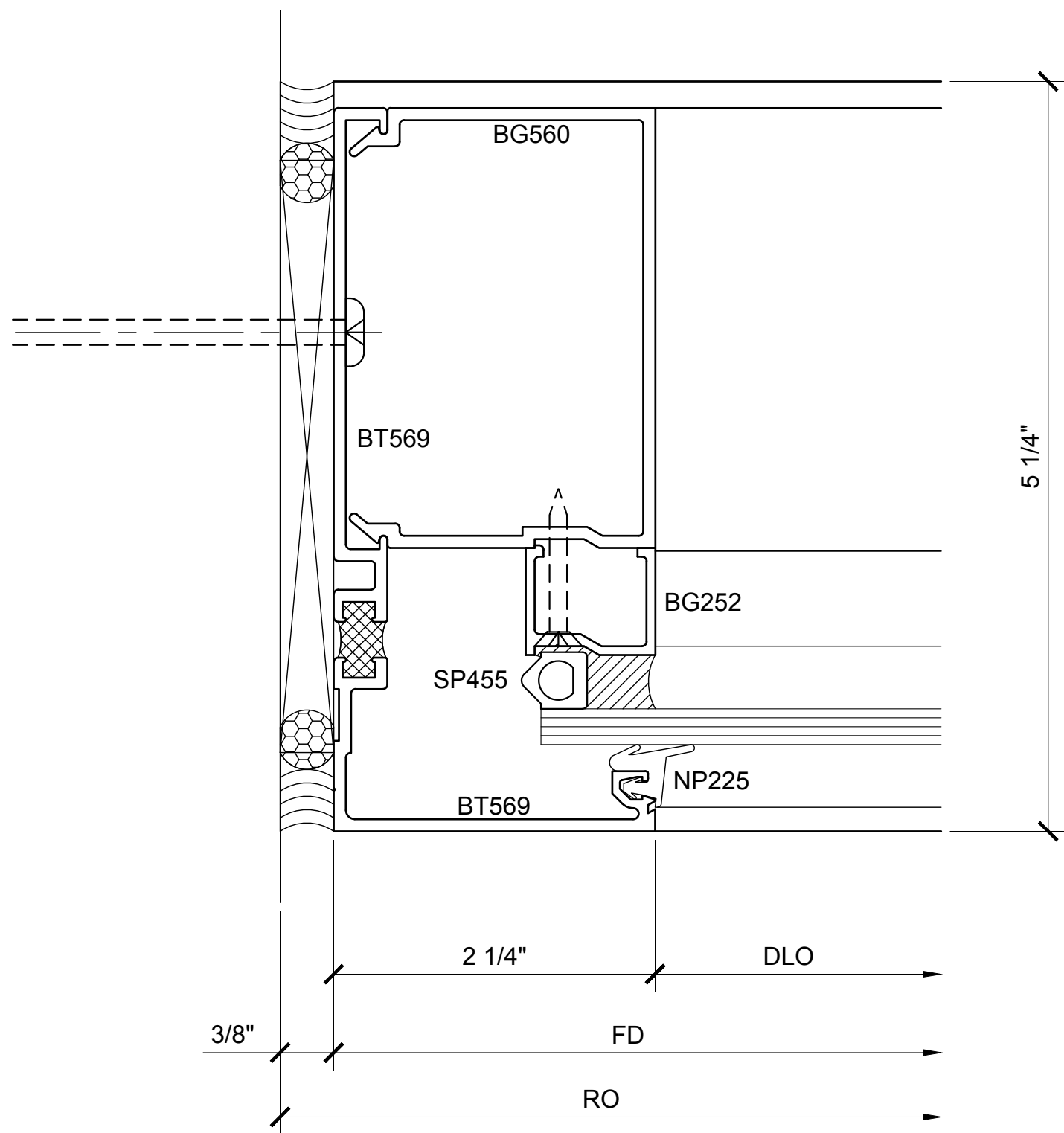
Callouts and Notes:

- 1, 2, 3, 4: W / OPTIONAL FACE COVER
- 5, 6, 7, 8, 9, 10: W / OPTIONAL FACE COVER
- 11, 12: W / OPTIONAL FACE COVER
- 13, 14: W / OPTIONAL FACE COVER
- 15, 16: W / OPTIONAL FACE COVER
- 17, 18: W / OPTIONAL FACE COVER
- 19, 20: W / OPTIONAL FACE COVER
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- 67, 68: W / OPTIONAL FACE COVER
- 69, 70: W / OPTIONAL FACE COVER
- 71, 72: W / OPTIONAL FACE COVER
- 73, 74: W / OPTIONAL FACE COVER
- 75, 76: W / OPTIONAL FACE COVER
- 77, 78: W / OPTIONAL FACE COVER
- 79, 80: W / OPTIONAL FACE COVER
- 81, 82: W / OPTIONAL FACE COVER
- 83, 84: W / OPTIONAL FACE COVER
- 85, 86: W / OPTIONAL FACE COVER
- 87, 88: W / OPTIONAL FACE COVER
- 89, 90: W / OPTIONAL FACE COVER
- 91, 92: W / OPTIONAL FACE COVER
- 93, 94: W / OPTIONAL FACE COVER
- 95, 96: W / OPTIONAL FACE COVER
- 97, 98: W / OPTIONAL FACE COVER
- 99, 100: W / OPTIONAL FACE COVER

RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLIGHT OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

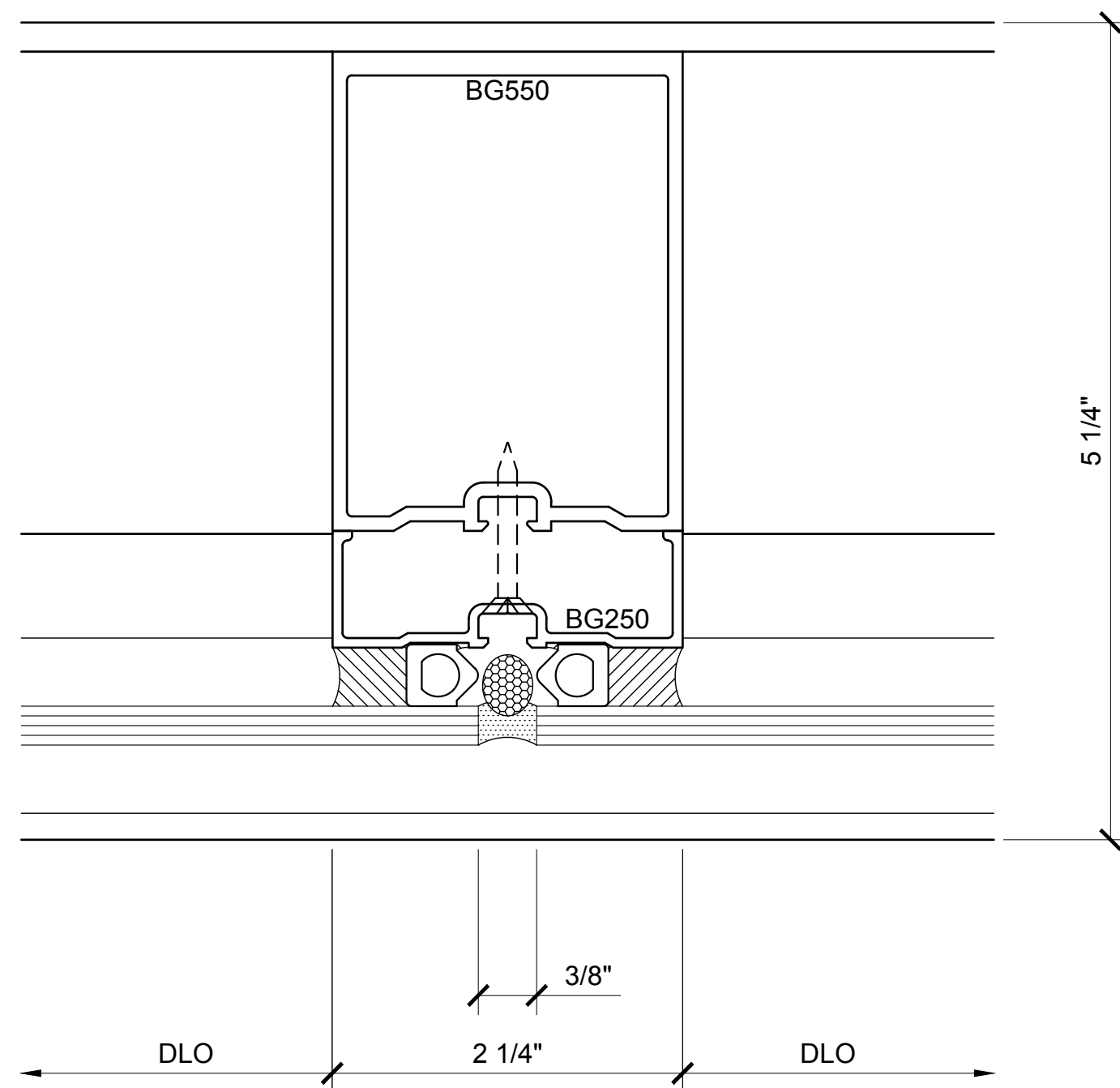
Discription:
CRL US ALUMINUM
BT525 THERMAL WALL
WINDOW WALLS
FOR 1" OR 1/4" GLASS

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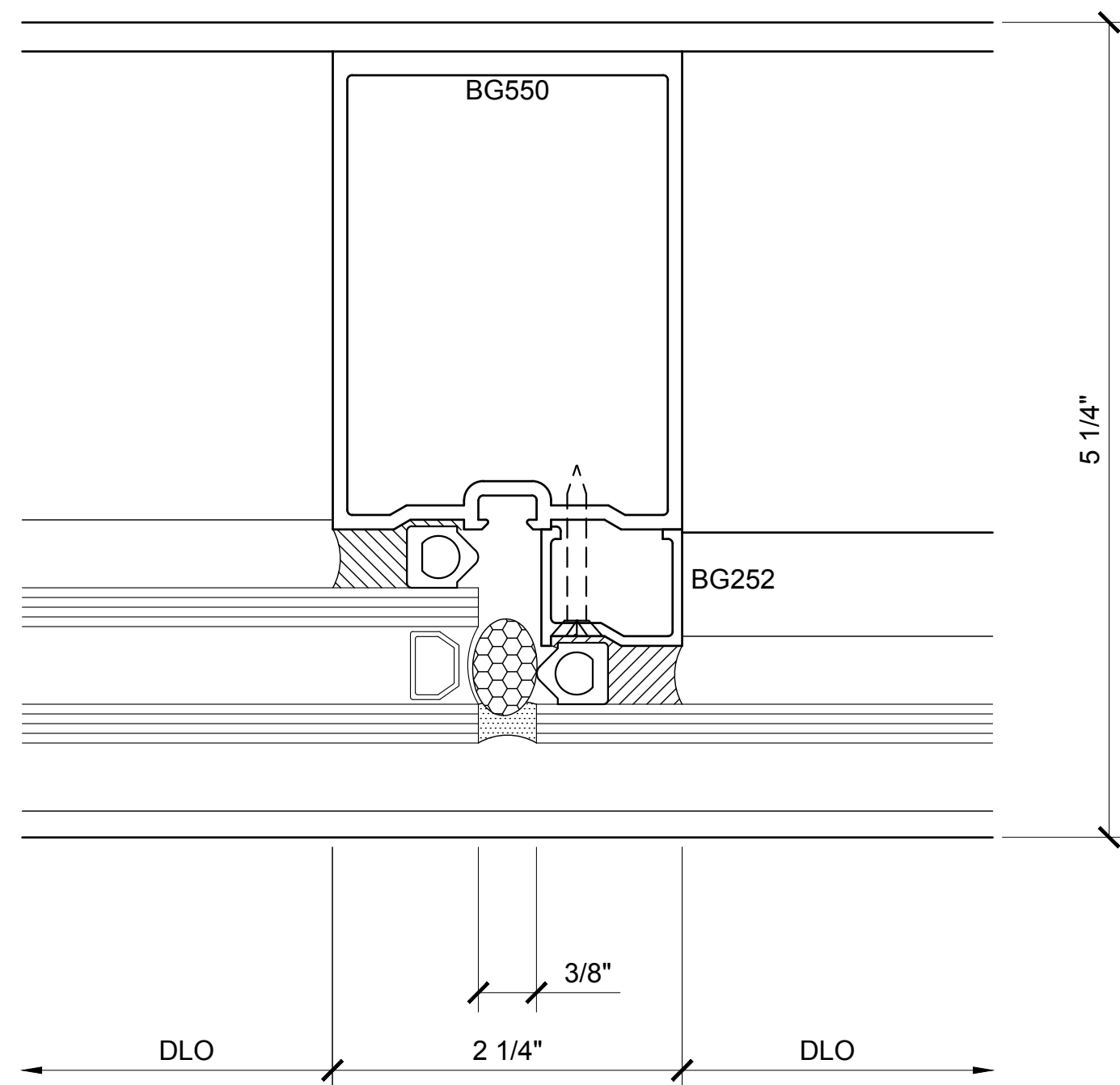
① SECTION DETAIL AT JAMB

ARCH REF: N/A 1'-0"=1'-0"



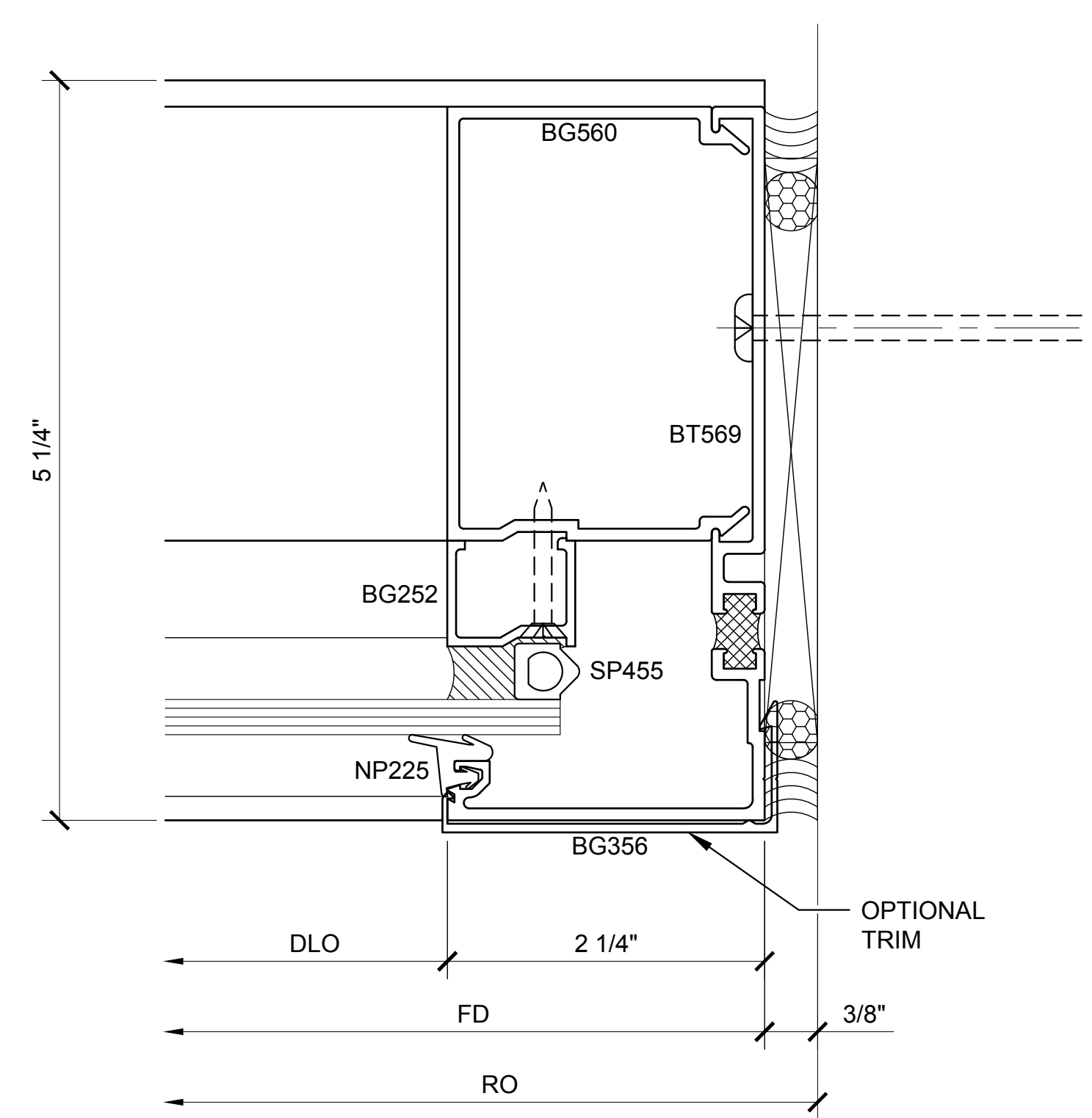
② SECTION DETAIL AT VERTICAL

ARCH REF: N/A 1'-0"=1'-0"



③ SECTION DETAIL AT VERTICAL

ARCH REF: N/A 1'-0"=1'-0"



④ SECTION DETAIL AT JAMB

ARCH REF: N/A W / OPTIONAL FACE COVER 1'-0"=1'-0"

Revisions By:

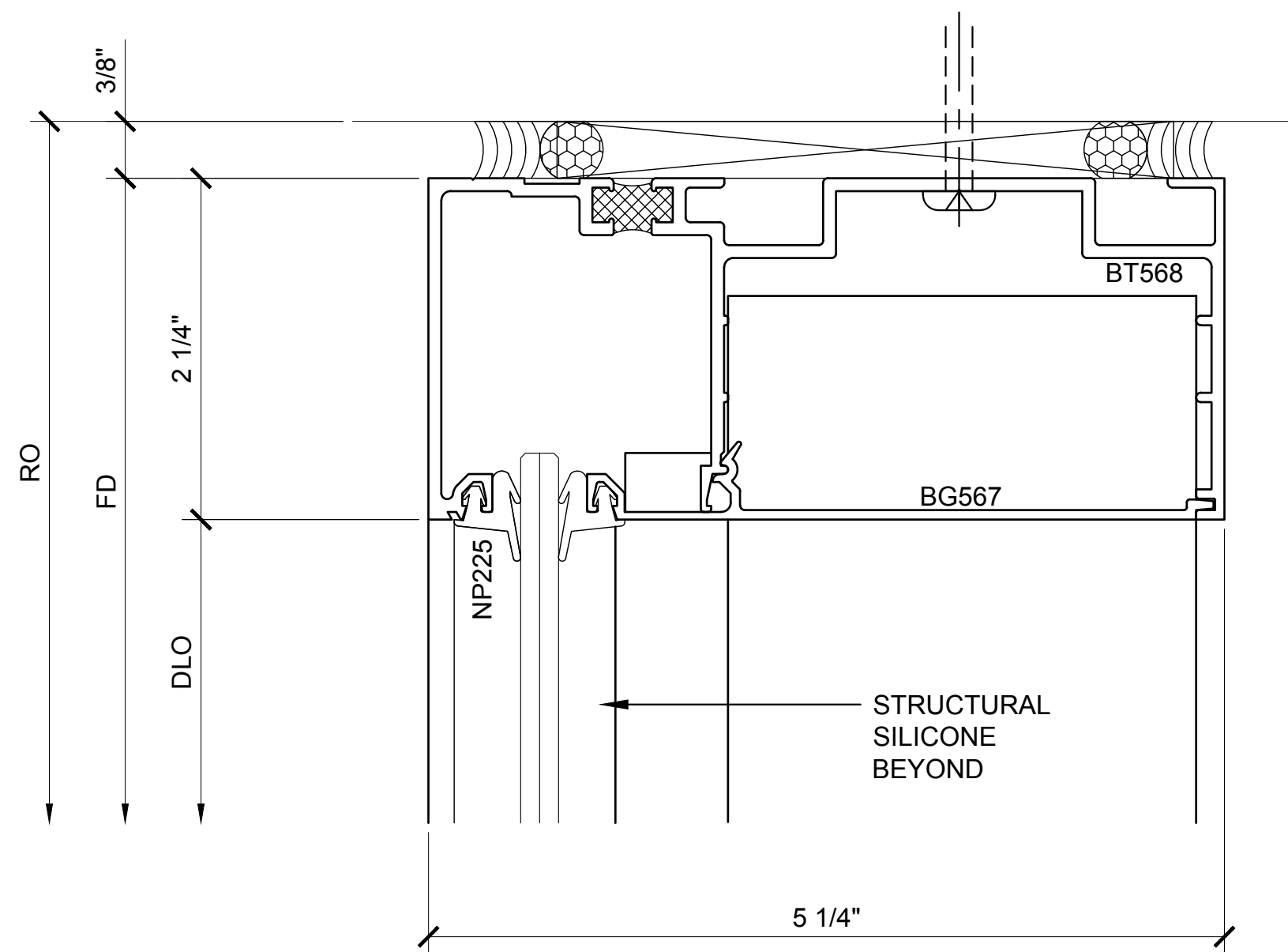
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WINDOW WALLS
FOR 1" OR 1 1/4" GLASS

Drawn By: TMG
Date: 06/26/15
Scale: AS NOTED
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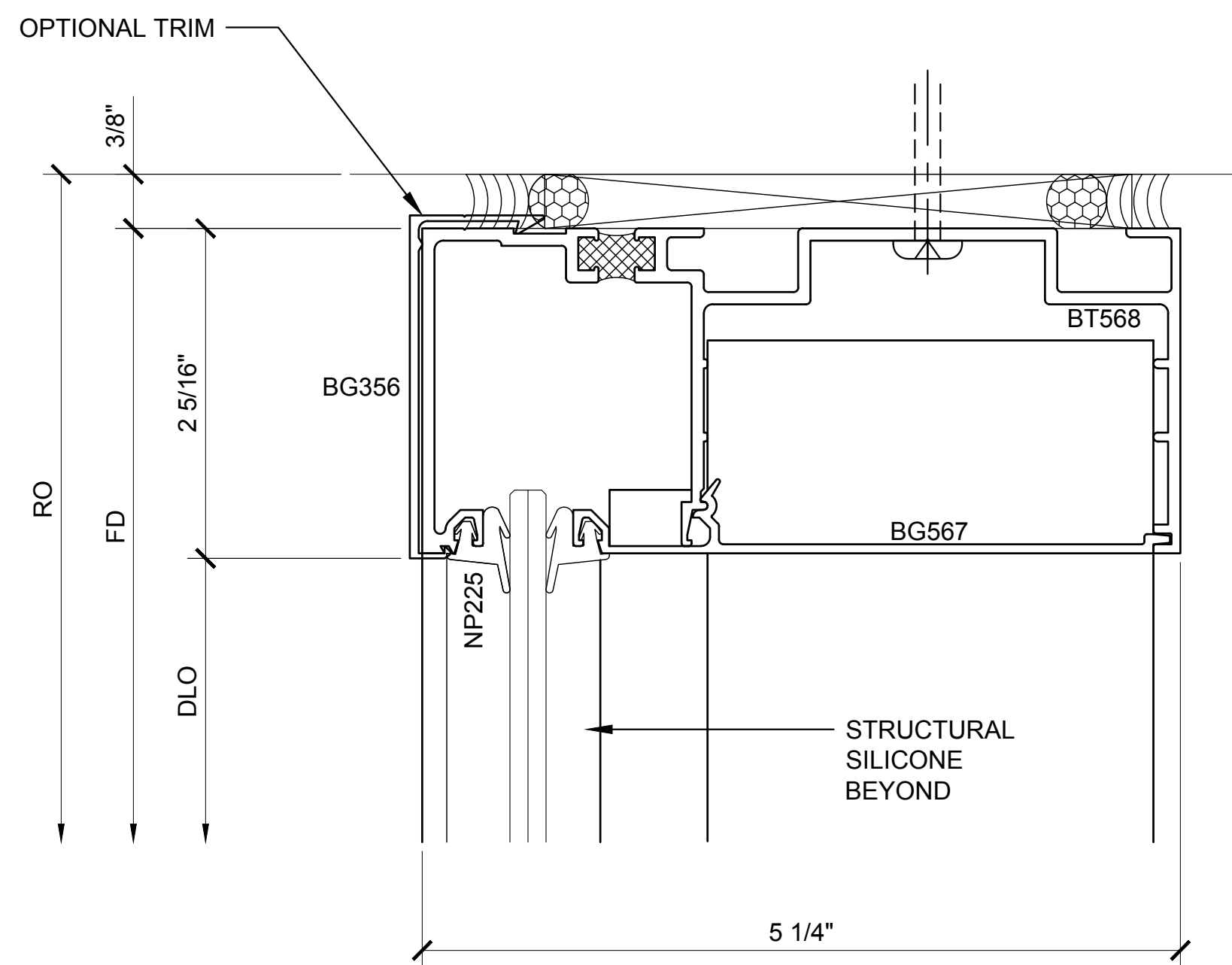
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5 SECTION DETAIL AT HEAD

ARCH REF: N/A

1'-0"=1'-0"

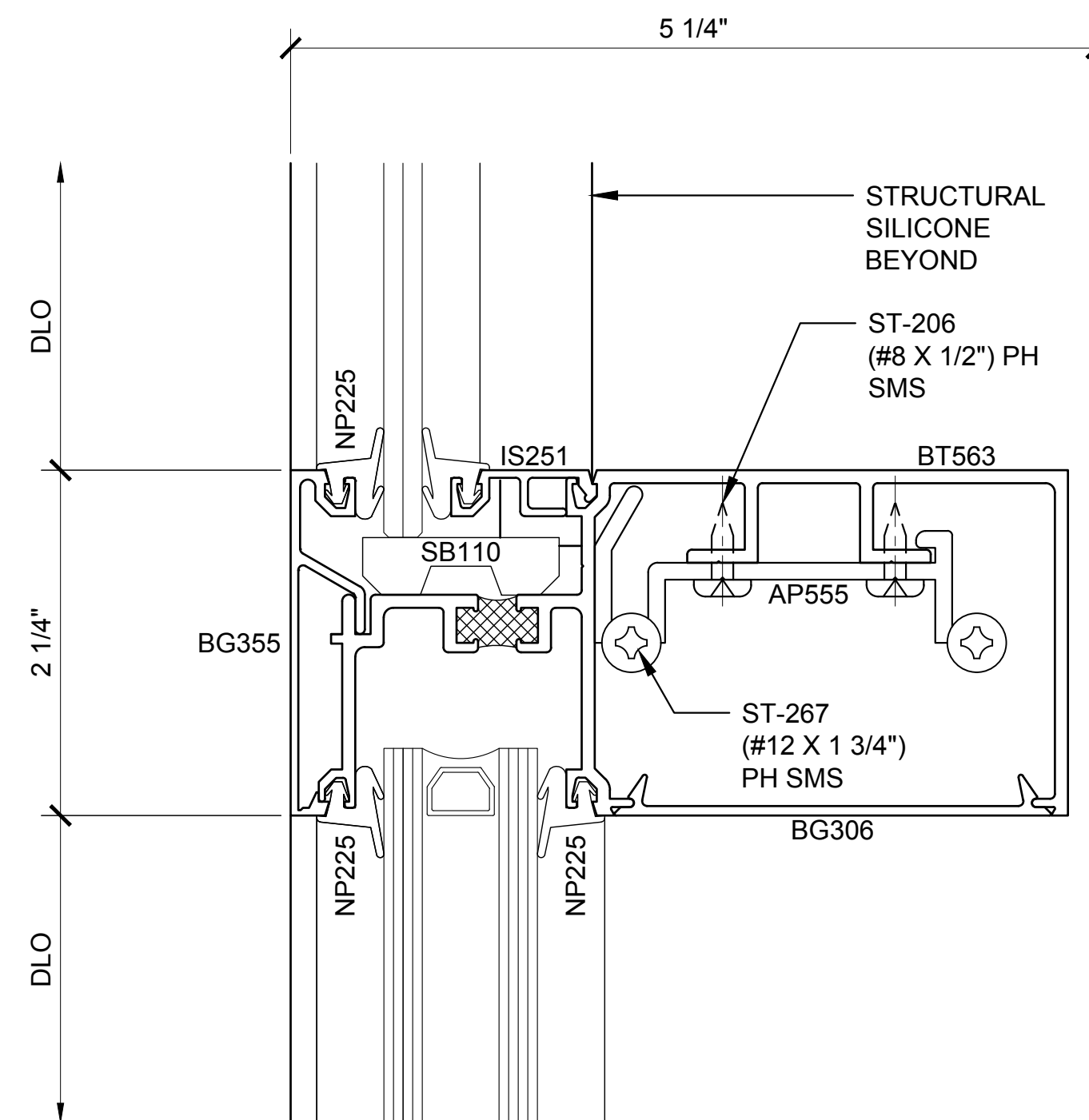


6 SECTION DETAIL AT HEAD

ARCH REF: N/A

W / OPTIONAL FACE COVER

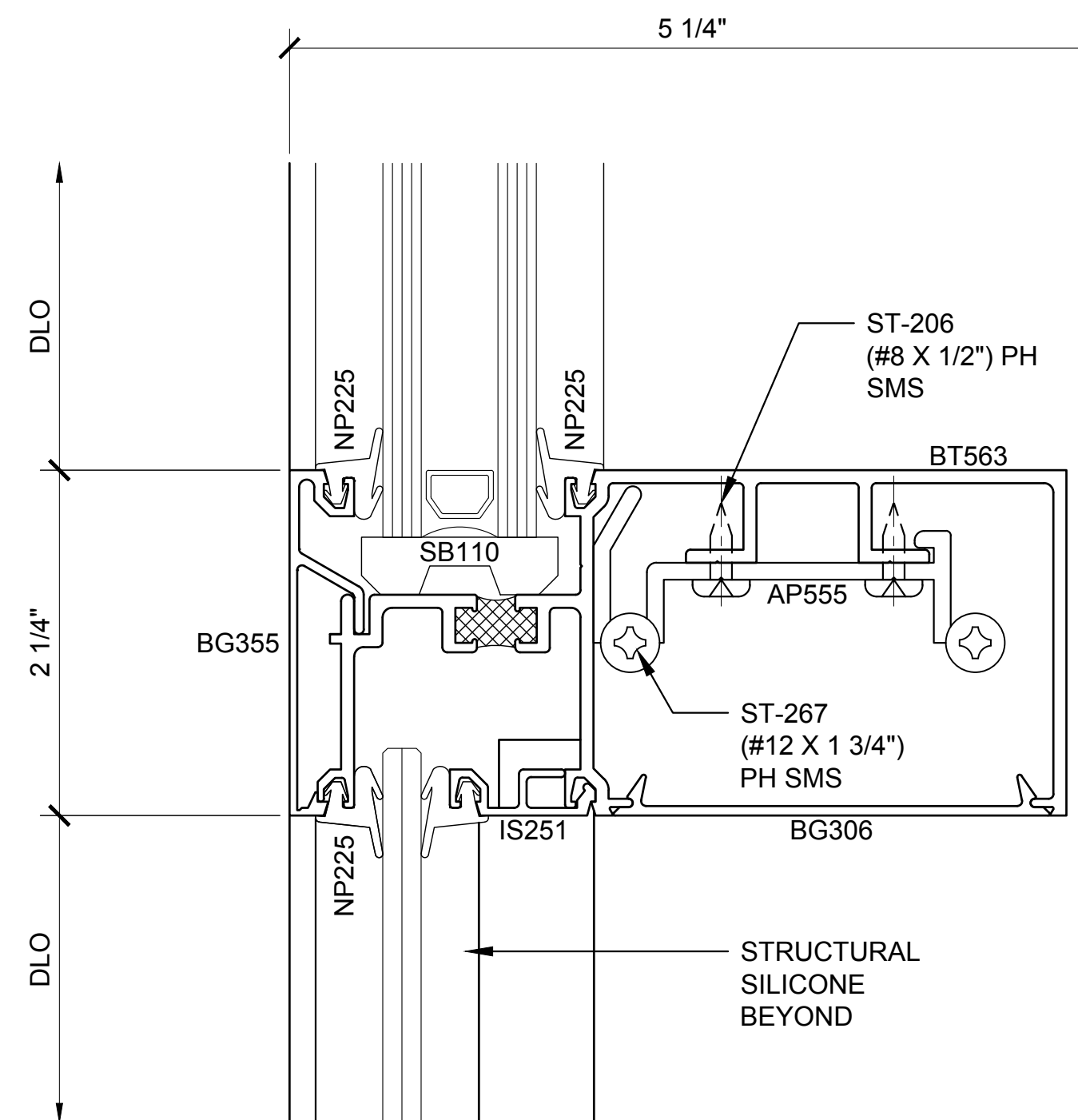
1'-0"=1'-0"



7 SECTION DETAIL AT INTERMEDIATE HORIZONTAL

ARCH REF: N/A

1'-0"=1'-0"



8 SECTION DETAIL AT INTERMEDIATE HORIZONTAL

ARCH REF: N/A

1'-0"=1'-0"

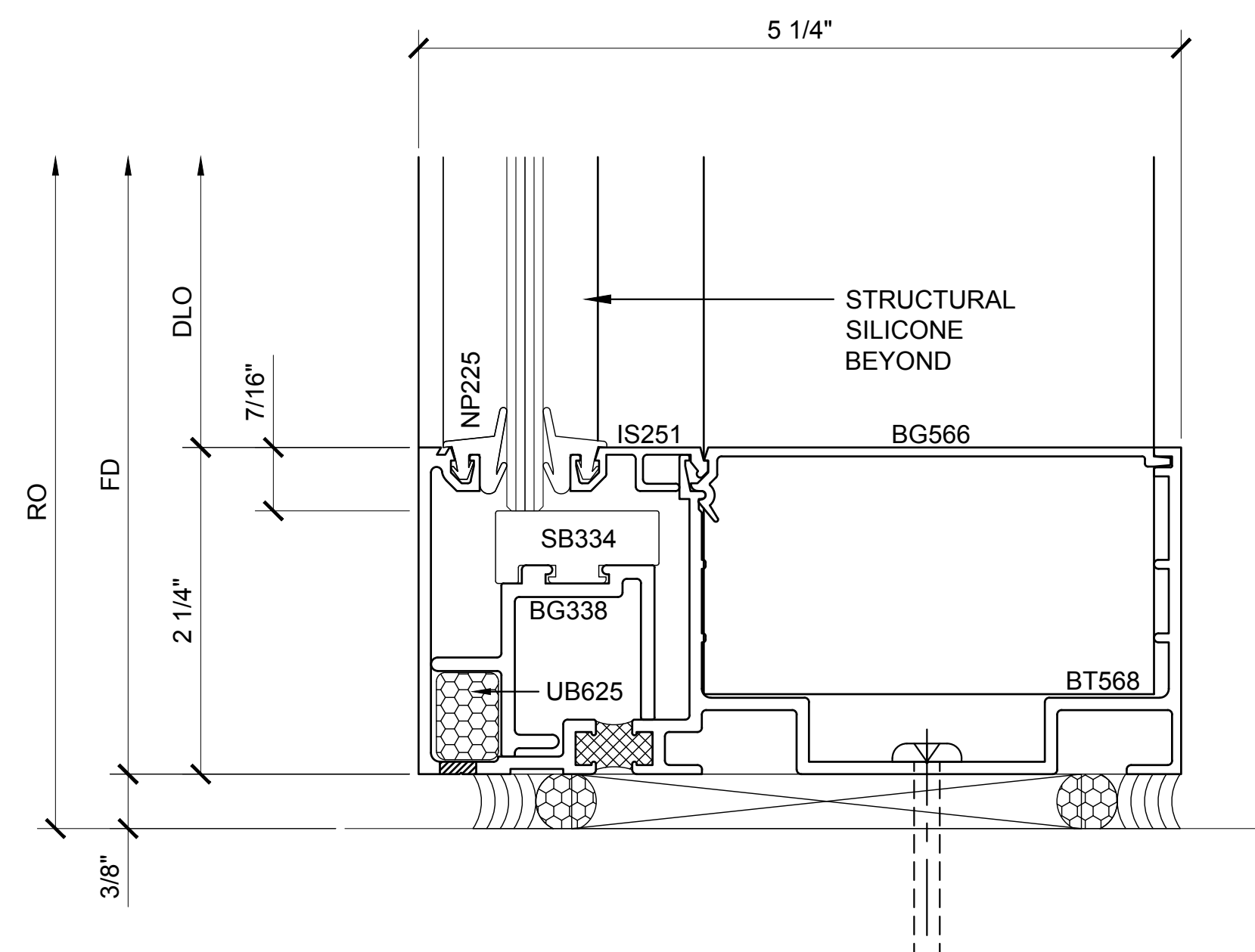
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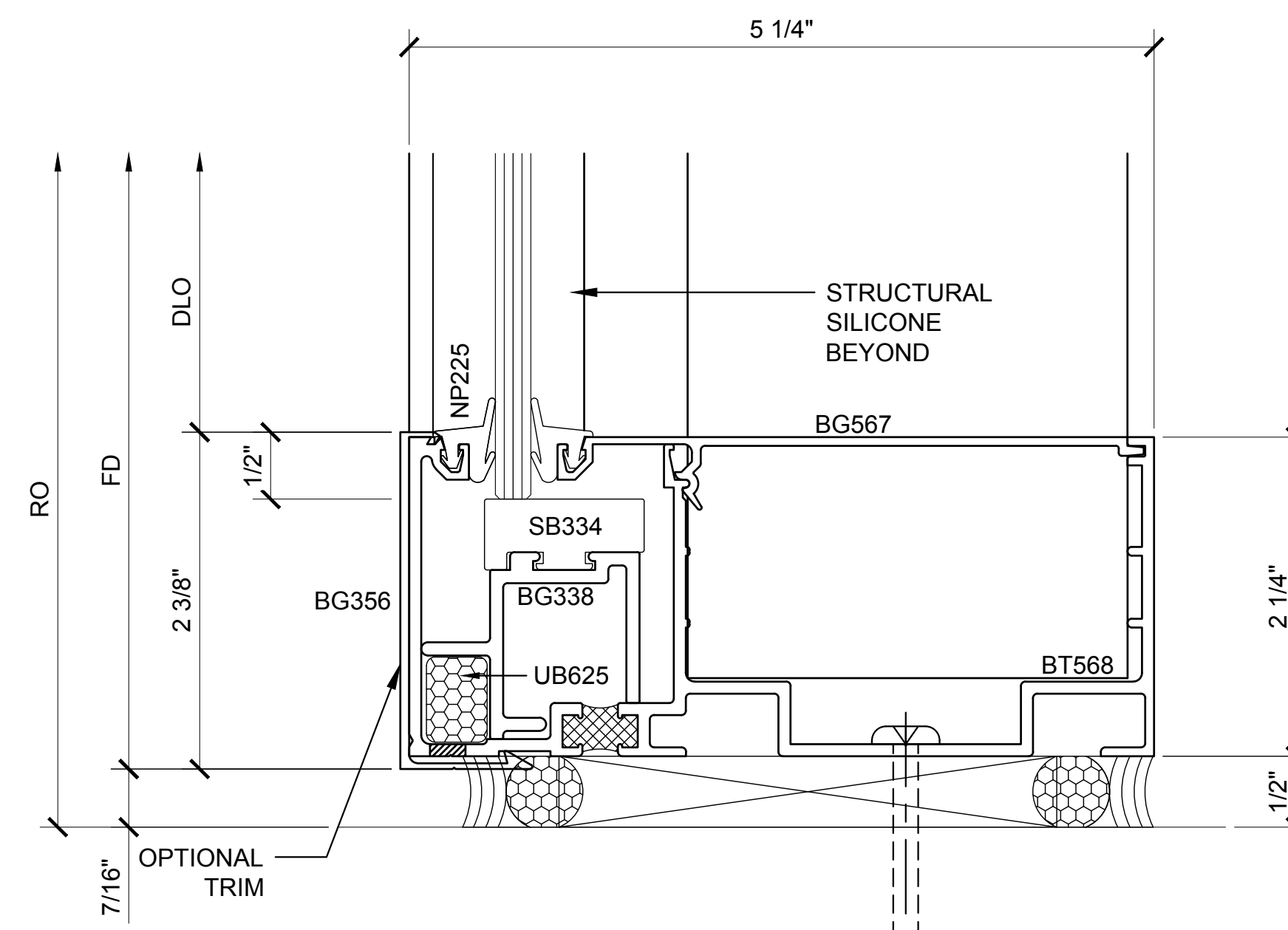
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9 SECTION DETAIL AT SILL
 ARCH REF: N/A 1'-0"=1'-0"



10 SECTION DETAIL AT SILL
 ARCH REF: N/A W / OPTIONAL FACE COVER 1'-0"=1'-0"

Revisions By:



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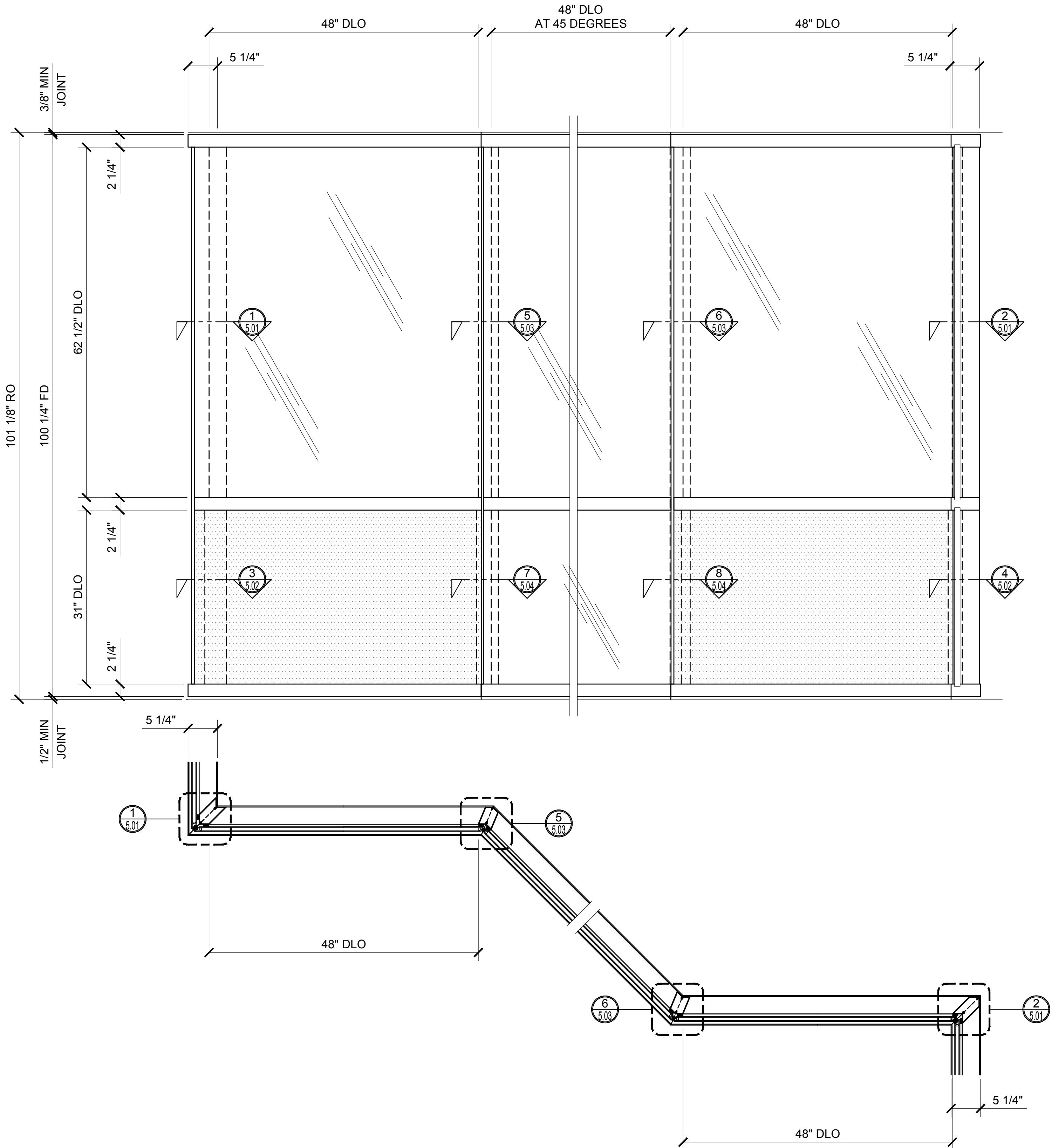
WINDOW WALLS

BG SYSTEMS - BT525 SERIES (2 1/4" X 5 1/4" SYSTEM FOR 1" AND 1/4" GLASS)
90 DEGREE & 135 DEGREE CORNERS

1" = 1'-0"

GLASS SIZING NOTE:

CATALOGS AND WEBSITE'S
LOAD CHARTS FOR SIZING
GUIDELINES.



BT525 SERIES SPECIFICATIONS

BG Systems are ideal for a low to mid-rise structural silicone glazed fixed horizontal ribbon window. These systems were designed for three types of configuration: two- sided structural silicone support; captured glazing; a combination of these two configurations. Designed for stacking installation, these systems may be glazed from the interior or exterior. BT (Thermal) Series features the Poly-Aluminizer Thermal Break Technology. Dual or two-tone colors can be achieved by specifying different finishes for the optional exterior face covers and interior mullions.

- 2 1/4" x 5 1/4" frame
- 1" Glazing infill (SHOWN) Optional 1/4" glass is available
- Full range of accessory components
- Available in an array of architectural coatings and anodized finishes
- Anchor clips assembly
- Interior / Exterior Glazed

STANDARD ABBREVIATIONS

- RO ROUGH OPENING
- FD FRAME DIMENSION
- DLO DAYLIGHT OPENING
- DO DOOR OPENING
- DD DOOR DIMENSION
- SMC SURFACE MOUNTED CLOSER
- OHCC OVERHEAD CONCEALED CLOSER

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WINDOW WALLS
FOR 1" OR 1/4" GLASS

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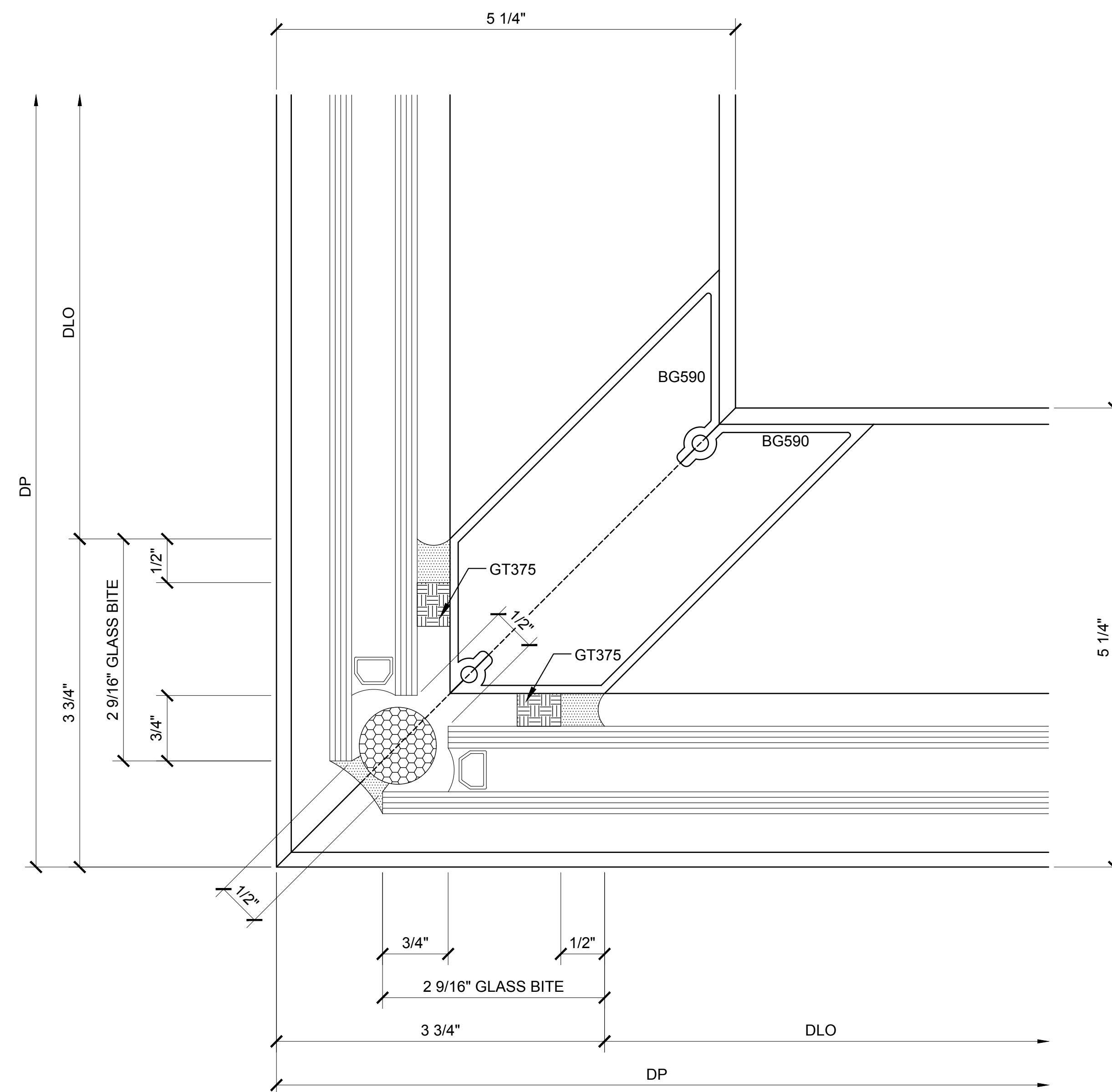
Date: 06/26/15

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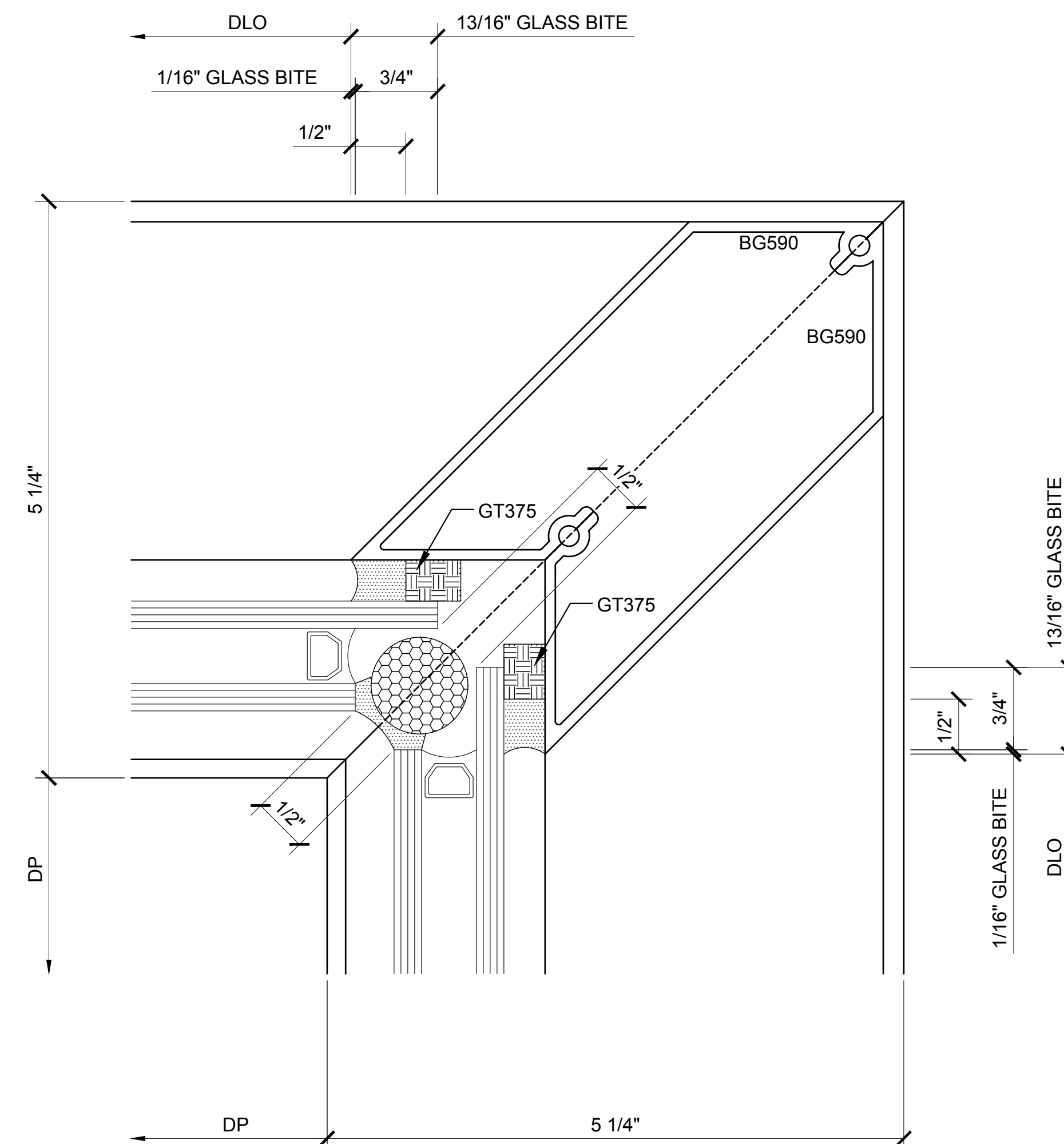
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① SECTION DETAIL AT
90 DEGREES CORNER VERTICAL

ARCH REF: N/A

1'-0"=1'-0"



② SECTION DETAIL AT
90 DEGREES CORNER VERTICAL

ARCH REF: N/A

1'-0"=1'-0"

BG SYSTEMS - BT525 SERIES STRUCTURAL SILICONE GLAZING CORNER DETAILS

Revisions By:

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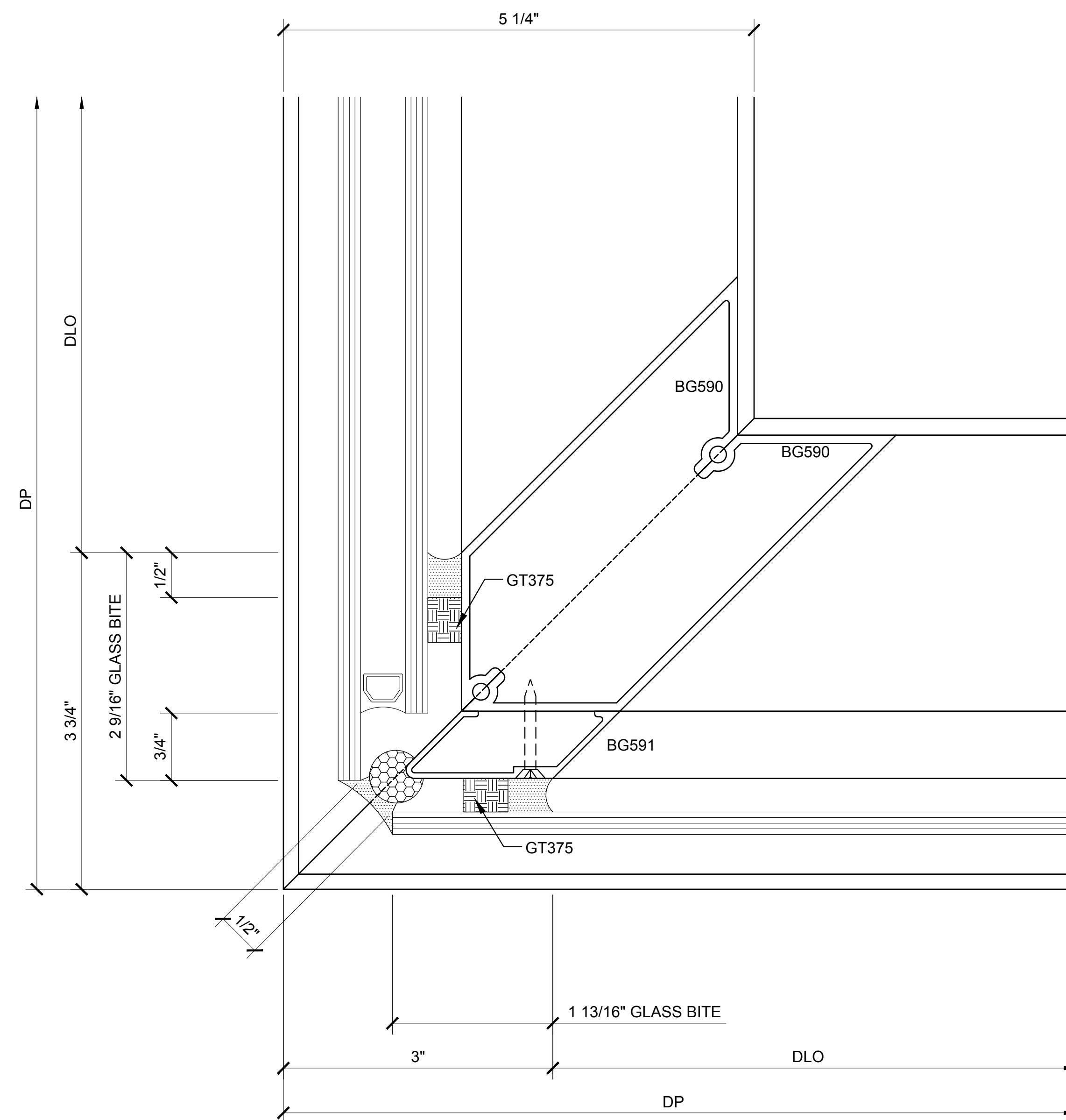
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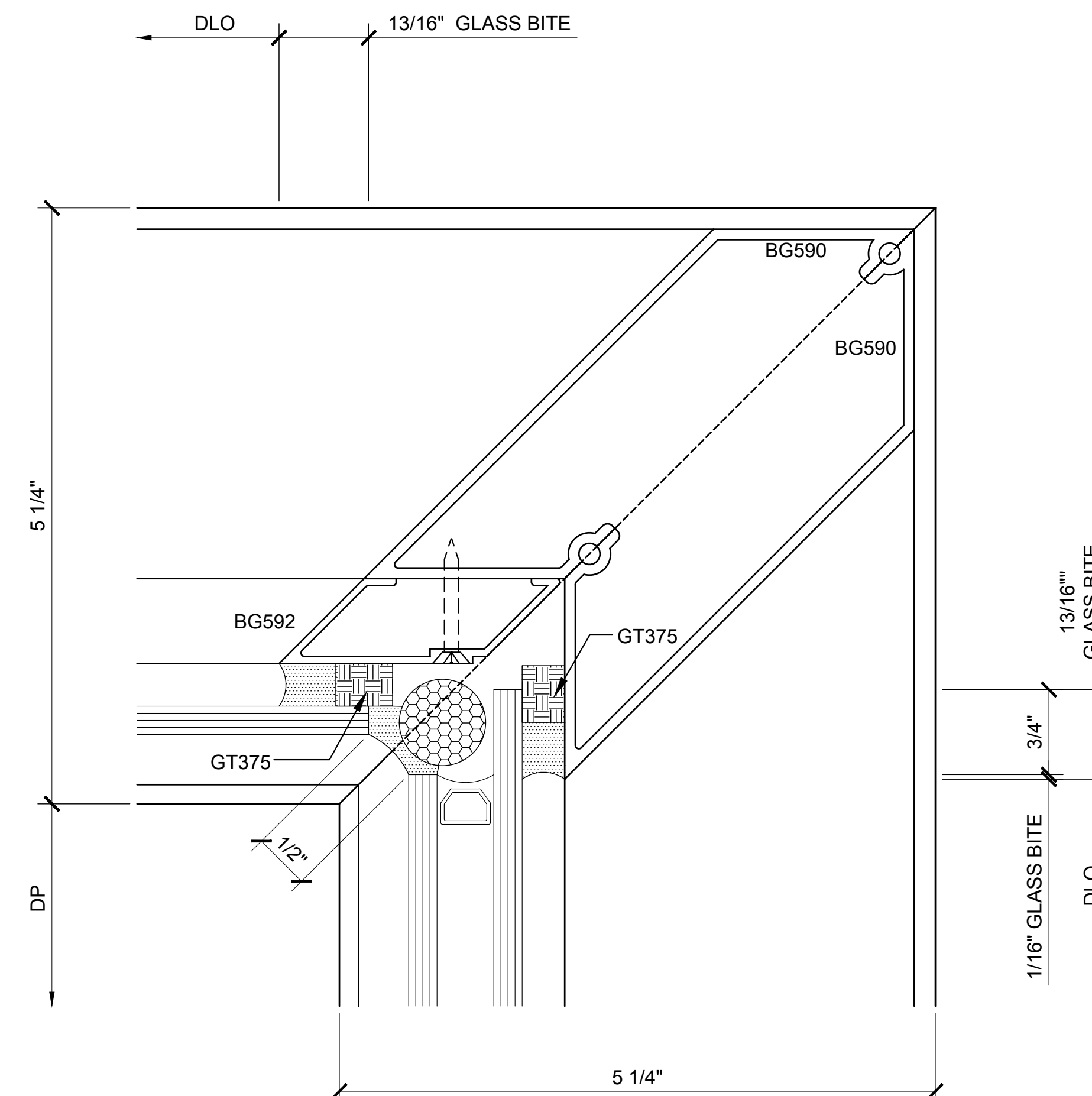
5.01



③ SECTION DETAIL AT
90 DEGREES CORNER VERTICAL

ARCH REF: N/A

1'-0"=1'-0"



④ SECTION DETAIL AT
90 DEGREES CORNER VERTICAL

ARCH REF: N/A

1'-0"=1'-0"

Revisions By:

Drawn By: TMG

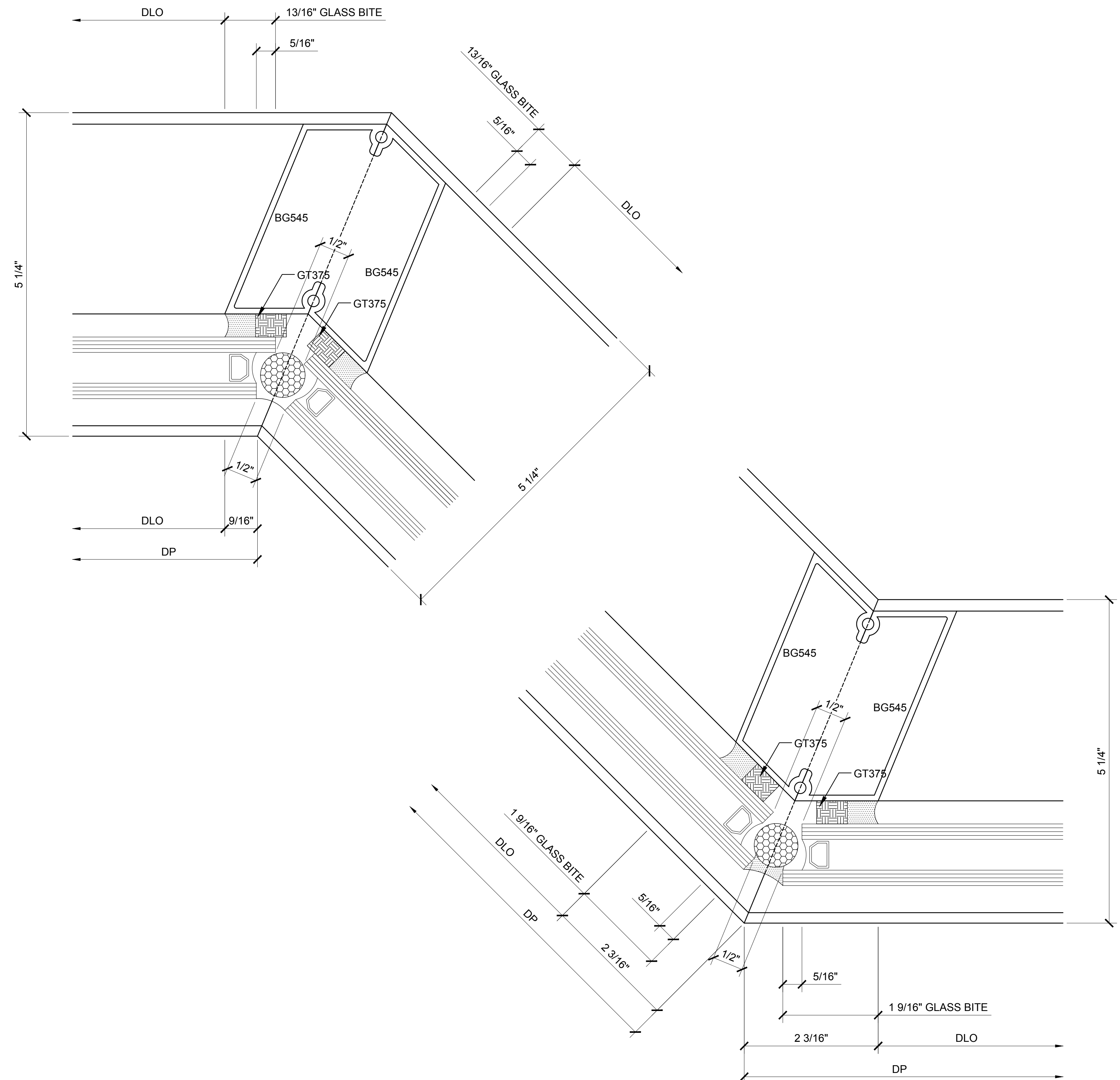
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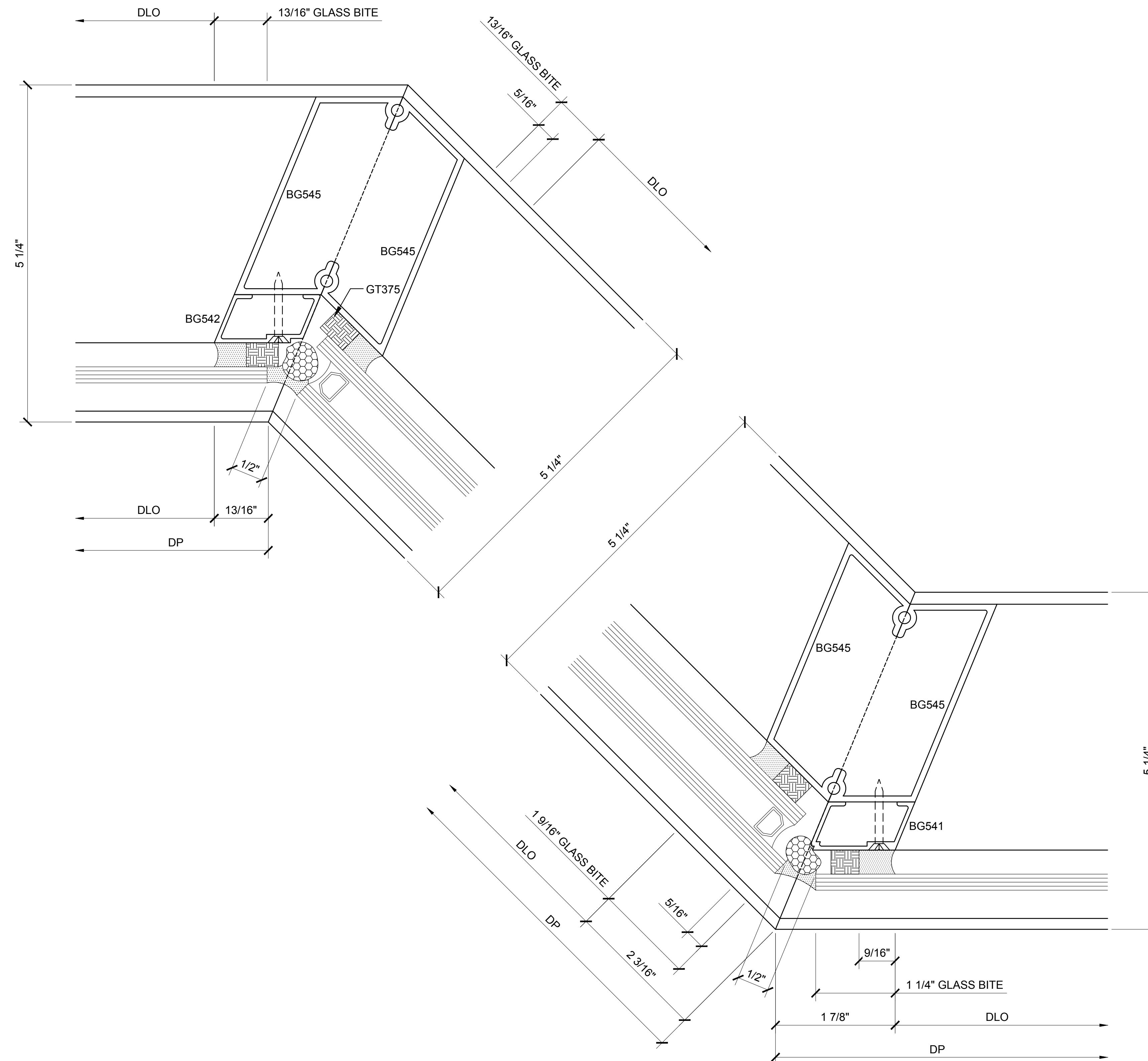


⑤ SECTION DETAIL AT
135 DEGREES CORNER VERTICAL
ARCH REF: N/A 1'-0"=1'-0"

⑥ SECTION DETAIL AT
135 DEGREES CORNER VERTICAL
ARCH REF: N/A 1'-0"=1'-0"

BG SYSTEMS - BT525 SERIES STRUCTURAL SILICONE TRANSITION GLAZING CORNER DETAILS

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5.03	



⑦ SECTION DETAIL AT
135 DEGREES CORNER VERTICAL

ARCH REF: N/A

1'-0"=1'-0"

⑧ SECTION DETAIL AT
135 DEGREES CORNER VERTICAL

ARCH REF: N/A

1'-0"=1'-0"

BG SYSTEMS - BT525 SERIES STRUCTURAL SILICONE TRANSITION GLAZING CORNER DETAILS

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5.04